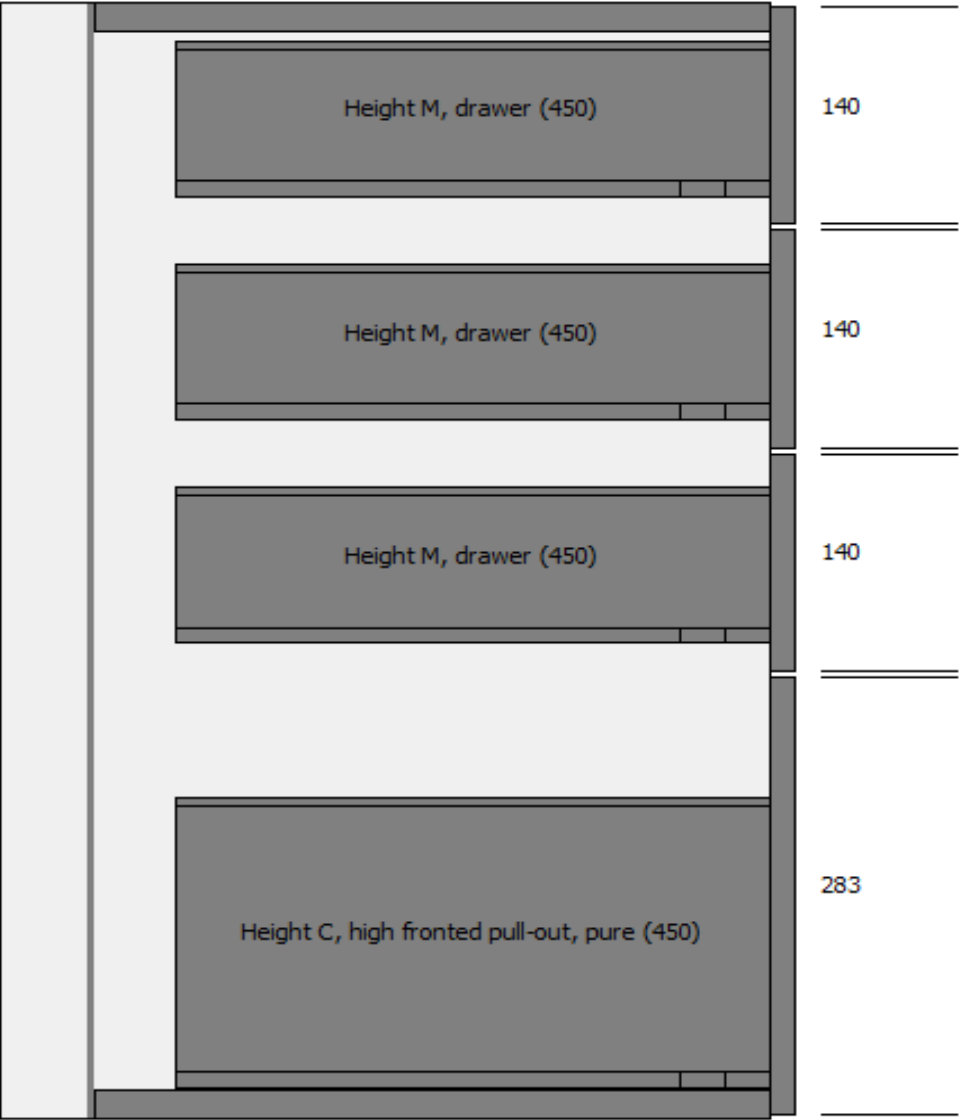


DYNAPLAN - Carcase illustration



Carcase type:	Standard carcase 1
Planning system:	PRO+
Carcase top construction:	Carcase top
Carcase back construction:	Notched - lay-on
Carcase height:	720
Outside carcase width:	600
Inner carcase width:	564
Inner carcase depth:	500
Top panel thickness:	18
Bottom panel thickness:	18
Left side panel thickness:	18
Right side panel thickness:	18
Top gap:	2.5
Gap between fronts:	4
Bottom gap:	2.5
Left side gap:	2
Right side gap:	2

Comment: ---	
Project: 2015 Universal Standard Drilling	Date: 04/08/2017
Carcase name: 1x283 3x140 LEGRABOX pure	Creator:

Pos.	Element	System	Front height	Front drilling			Carcase drilling	
				Height	Left	Right	Height	Depth
4	Drawer Without organisation BLUMOTION	LEGRABOX 40kg Height M, drawer (450)	140.0	66.5	30.0	30.0	631.0	37.0
3	Drawer Without organisation BLUMOTION	LEGRABOX 40kg Height M, drawer (450)	140.0	66.5	30.0	30.0	487.0	37.0
2	Drawer Without organisation BLUMOTION	LEGRABOX 40kg Height M, drawer (450)	140.0	66.5	30.0	30.0	343.0	37.0
Bottom	High fronted pull-out Without organisation BLUMOTION	LEGRABOX 40kg Height C, high fronted pull-out, pure (450)	283.0	66.5	30.0	30.0	56.0	37.0

Comment: ---	
Project: 2015 Universal Standard Drilling	Date: 04/08/2017
Carcase name: 1x283 3x140 LEGRABOX pure	Creator:

DYNAPLAN - Cuttings per element



Pos.	Element	System	Cutting	Dimen. (LxWxT)
4	Drawer Without organisation BLUMOTION	LEGRABOX 40kg Height M, drawer (450)	Front	140.0 x 596.0 x 18.0
			Base	440.0 x 529.0 x 16.0
			Back	526.0 x 63.0 x 16.0
3	Drawer Without organisation BLUMOTION	LEGRABOX 40kg Height M, drawer (450)	Front	140.0 x 596.0 x 18.0
			Base	440.0 x 529.0 x 16.0
			Back	526.0 x 63.0 x 16.0
2	Drawer Without organisation BLUMOTION	LEGRABOX 40kg Height M, drawer (450)	Front	140.0 x 596.0 x 18.0
			Base	440.0 x 529.0 x 16.0
			Back	526.0 x 63.0 x 16.0
Bottom	High fronted pull-out Without organisation BLUMOTION	LEGRABOX 40kg Height C, high fronted pull-out, pure (450)	Front	283.0 x 596.0 x 18.0
			Base	440.0 x 529.0 x 16.0
			Back	526.0 x 148.0 x 16.0
---	Carcase	2015 Universal Standard Drilling	Right carcase side	720.0 x 570.0 x 18.0
			Left carcase side	720.0 x 570.0 x 18.0
	Notched back - lay-on	1x283 3x140 LEGRABOX pure Standard carcase 1	Bottom panel	564.0 x 500.0 x 18.0
			Carcase top	564.0 x 500.0 x 18.0
			Carcase back	720.0 x 574.0 x 5.0

H...Height, W...External width, L...Length, T...Thickness

Comment: The "Fittings" tab on page 1 contains all information regarding cutting dimensions to size for fittings.

Comment: ---	
Project: 2015 Universal Standard Drilling	Date: 04/08/2017
Carcase name: 1x283 3x140 LEGRABOX pure	Creator:

DYNAPLAN - Cuttings per carcase



Pieces	Cutting	Dimen. (LxWxT)	Comment
3	Front	140.0 x 596.0 x 18.0	
1	Front	283.0 x 596.0 x 18.0	
4	Base	440.0 x 529.0 x 16.0	
3	Back	526.0 x 63.0 x 16.0	
1	Back	526.0 x 148.0 x 16.0	
2	Top_Bottom panel	564.0 x 500.0 x 18.0	
2	Carcase side	720.0 x 570.0 x 18.0	
1	Carcase back	720.0 x 574.0 x 5.0	
H...Height, W...External width, L...Length, T...Thickness			
Comment: The "Fittings" tab on page 1 contains all information regarding cutting dimensions to size for fittings.			

Comment: ---		
Project: 2015 Universal Standard Drilling		Date: 04/08/2017
Carcase name: 1x283 3x140 LEGRABOX pure		Creator:

DYNAPLAN - Fittings per element

Pos.	Element	System	Pieces	Part No.	Description
4	Drawer	LEGRABOX 40kg	1	770M4502S	LEGRABOX drawer side, height M (90.5 mm), NL=450 mm, right+left
	Without organisation		1	750.4501B	LEGRABOX cabinet profile with BLUMOTION, full extension, 40 kg, NL=450 mm, right+left
	BLUMOTION	Height M, drawer (450)	2	ZF7M7002	LEGRABOX front fixing bracket, height M, screw-on, symmetrical
			1	ZB7M000S	LEGRABOX back fixings bracket, height M (106 mm), right+left
3	Drawer	LEGRABOX 40kg	1	770M4502S	LEGRABOX drawer side, height M (90.5 mm), NL=450 mm, right+left
	Without organisation		1	750.4501B	LEGRABOX cabinet profile with BLUMOTION, full extension, 40 kg, NL=450 mm, right+left
	BLUMOTION	Height M, drawer (450)	2	ZF7M7002	LEGRABOX front fixing bracket, height M, screw-on, symmetrical
			1	ZB7M000S	LEGRABOX back fixings bracket, height M (106 mm), right+left
2	Drawer	LEGRABOX 40kg	1	770M4502S	LEGRABOX drawer side, height M (90.5 mm), NL=450 mm, right+left
	Without organisation		1	750.4501B	LEGRABOX cabinet profile with BLUMOTION, full extension, 40 kg, NL=450 mm, right+left
	BLUMOTION	Height M, drawer (450)	2	ZF7M7002	LEGRABOX front fixing bracket, height M, screw-on, symmetrical
			1	ZB7M000S	LEGRABOX back fixings bracket, height M (106 mm), right+left

Comment: ---	
Project: 2015 Universal Standard Drilling	Date: 04/08/2017
Carcase name: 1x283 3x140 LEGRABOX pure	Creator:

DYNAPLAN - Fittings per element



Pos.	Element	System	Pieces	Part No.	Description
Bottom	High fronted pull-out	LEGRABOX 40kg	1	770C4502S	LEGRABOX drawer side, height C (177.0 mm), NL=450 mm, right+left, for LEGRABOX pure
	Without organisation	Height C, high fronted pull-out, pure	1	750.4501B	LEGRABOX cabinet profile with BLUMOTION, full extension, 40 kg, NL=450 mm, right+left
			2	ZF7C7002	LEGRABOX front fixing bracket, height C, screw-on, symmetrical
	BLUMOTION	(450)	1	ZB7C000S	LEGRABOX back fixings bracket, height C (193 mm), right+left
Blum recommends flat-headed screws (61D.1500) for the assembly of the LEGRABOX container (drawer side/base and back fixing bracket/back).					

Comment: ---	
Project: 2015 Universal Standard Drilling	Date: 04/08/2017
Carcase name: 1x283 3x140 LEGRABOX pure	Creator:

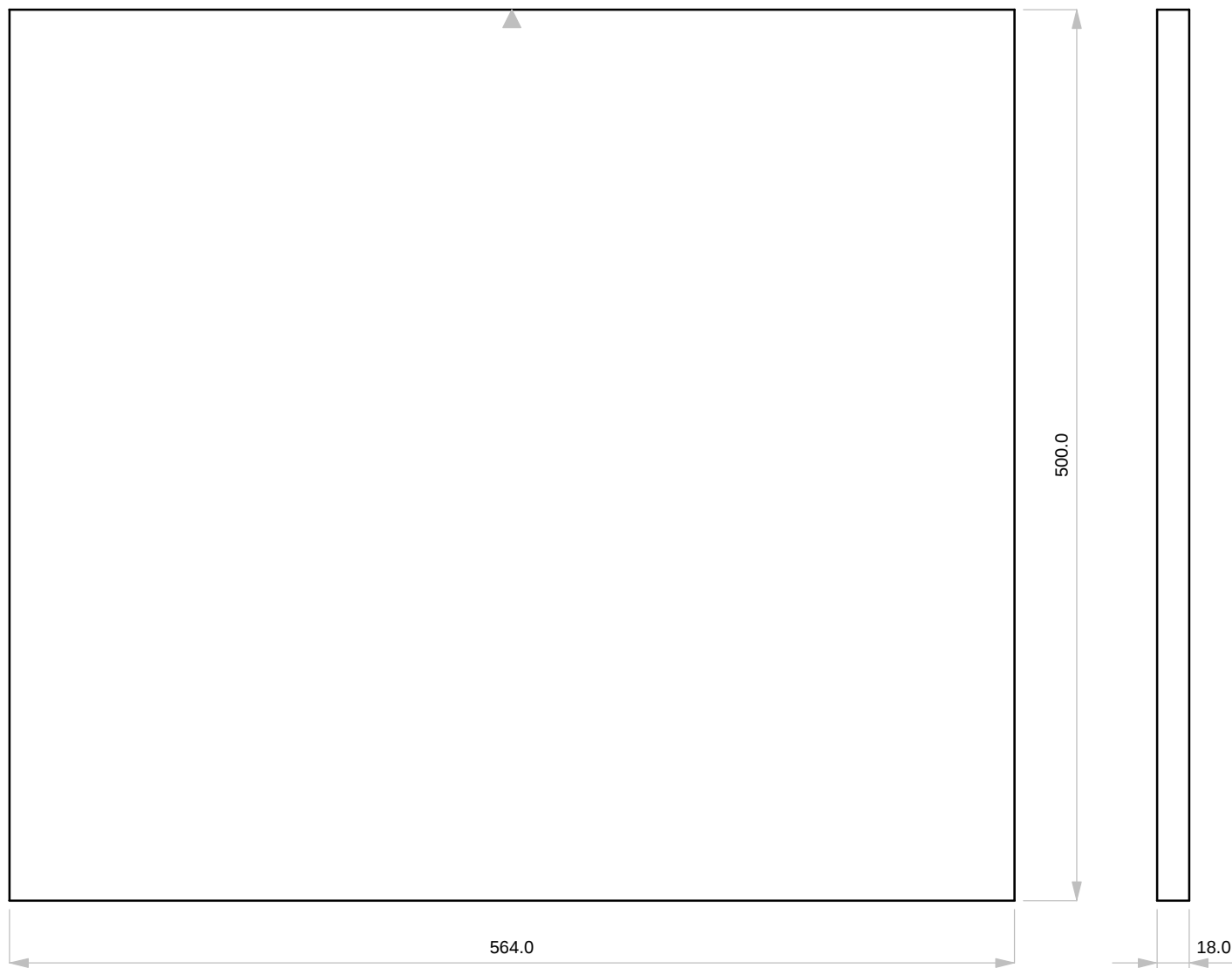
DYNAPLAN - Fittings per carcass



Pieces	Part No.	Description	Material/Finish
3	770M4502S	LEGRABOX drawer side, height M (90.5 mm), NL=450 mm, right+left	Orion grey matt
1	770C4502S	LEGRABOX drawer side, height C (177.0 mm), NL=450 mm, right+left, for LEGRABOX pure	Orion grey matt
4	750.4501B	LEGRABOX cabinet profile with BLUMOTION, full extension, 40 kg, NL=450 mm, right+left	Zinc plated
6	ZF7M7002	LEGRABOX front fixing bracket, height M, screw-on, symmetrical	Zinc plated
2	ZF7C7002	LEGRABOX front fixing bracket, height C, screw-on, symmetrical	Zinc plated
3	ZB7M000S	LEGRABOX back fixings bracket, height M (106 mm), right+left	Orion grey matt
1	ZB7C000S	LEGRABOX back fixings bracket, height C (193 mm), right+left	Orion grey matt

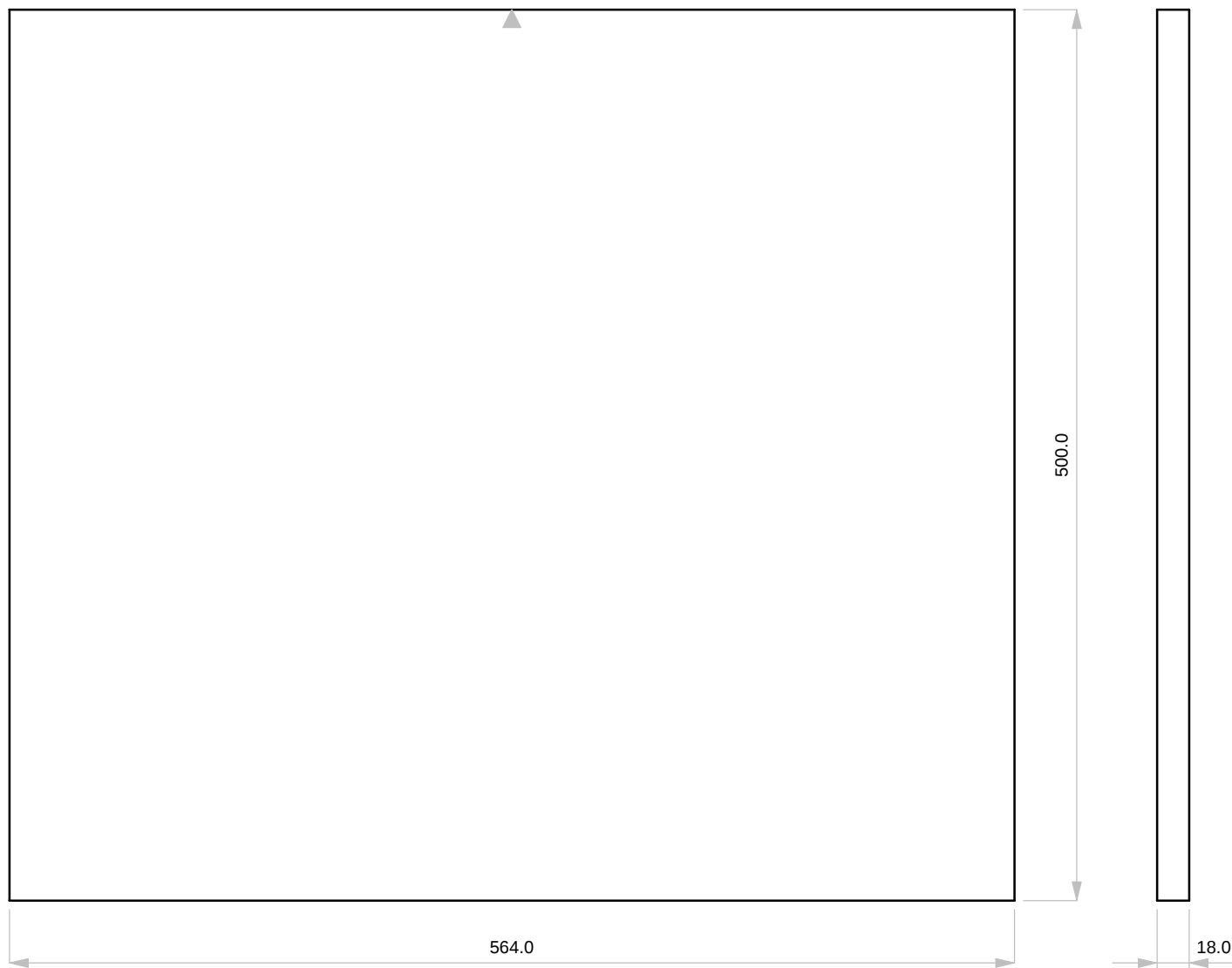
Comment: The "Fittings" tab on page 1 contains all information regarding cutting dimensions to size for fittings.

Comment: ---		
Project: 2015 Universal Standard Drilling		Date: 04/08/2017
Carcass name: 1x283 3x140 LEGRABOX pure		Creator:



Comment:		
Project: 2015 Universal Standard Drilling	Type: Carcase top	Piece: 1
Carcase name: 1x283 3x140 LEGRABOX pure	Creator:	Date: 04/08/2017

ablum



Comment:

Project: 2015 Universal Standard Drilling

Type: Bottom panel

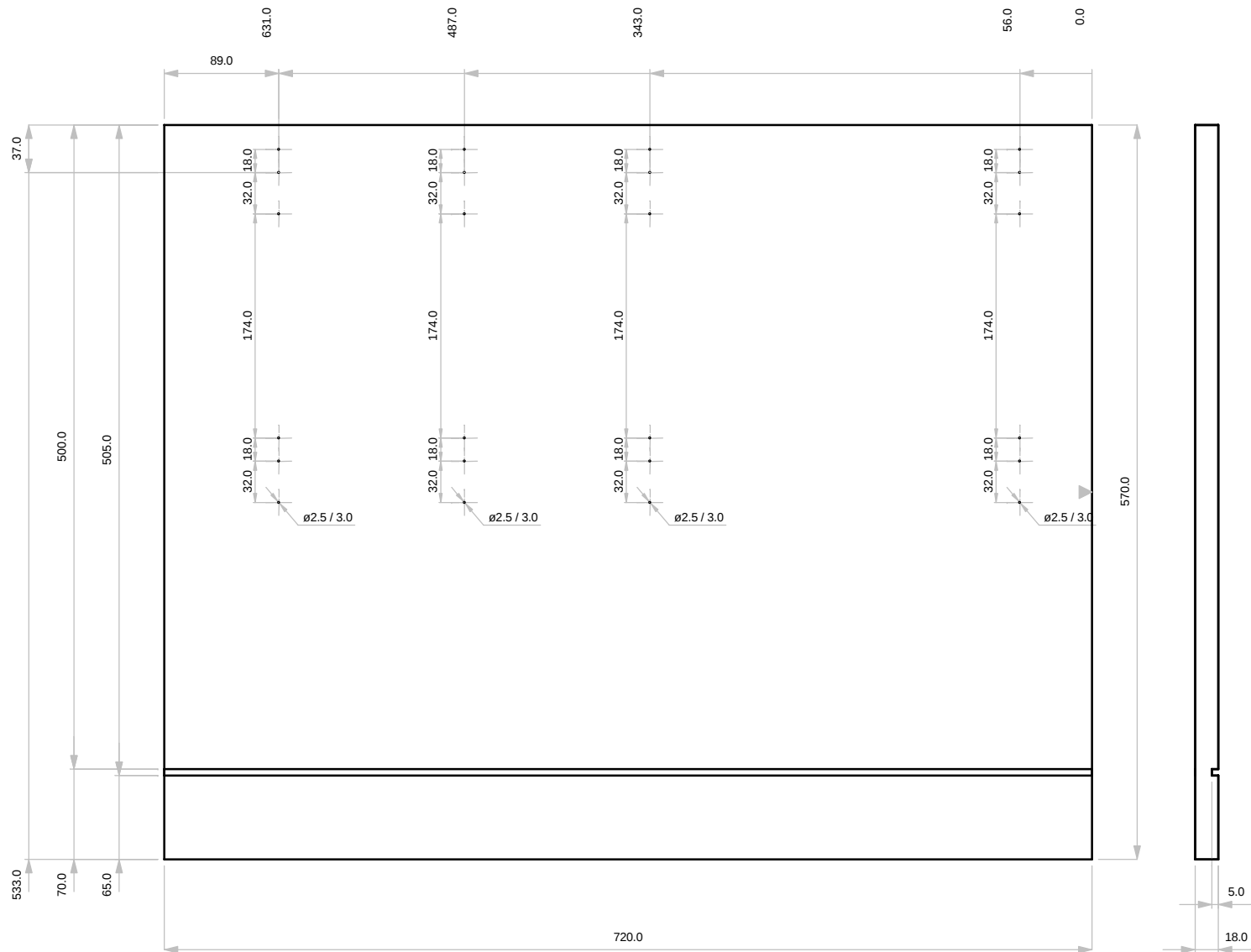
Piece: 1

Carcase name: 1x283 3x140 LEGRABOX pure

Creator:

Date: 04/08/2017

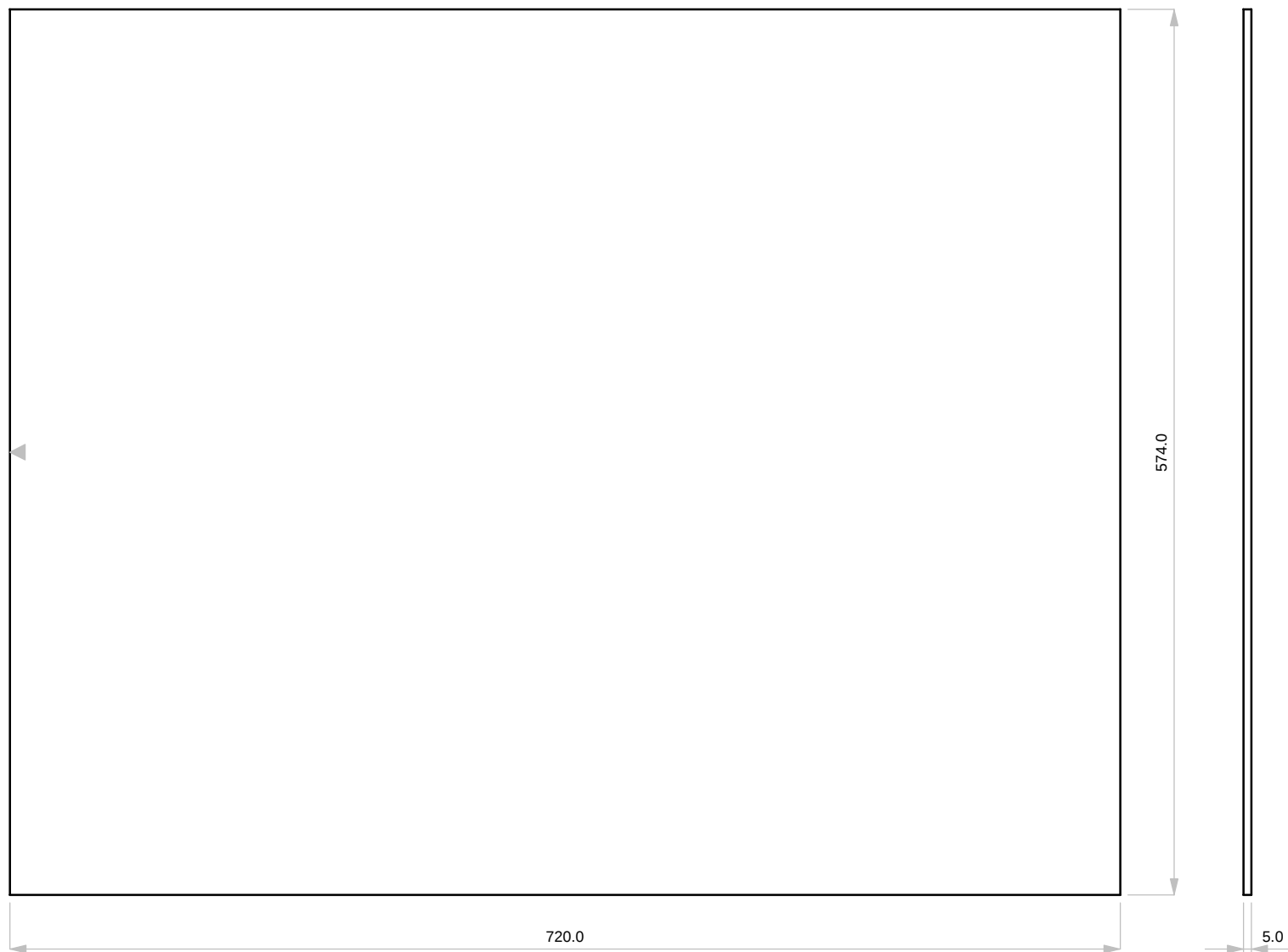
ablum



Comment: Ignore groove detail at rear of cabinet

Project: 2015 Universal Standard Drilling	Type: Right carcass side	Piece: 1
Carcass name: 1x283 3x140 LEGRABOX pure	Creator:	Date: 04/08/2017





Comment:		
Project: 2015 Universal Standard Drilling	Type: Carcase back	Piece: 1
Carcase name: 1x283 3x140 LEGRABOX pure	Creator:	Date: 04/08/2017





Comment:

Project: 2015 Universal Standard Drilling

Type: Front 1

Piece: 1

Carcase name: 1x283 3x140 LEGRABOX pure

Creator:

Date: 04/08/2017

blum



Comment:

Project: 2015 Universal Standard Drilling

Type: Front 2

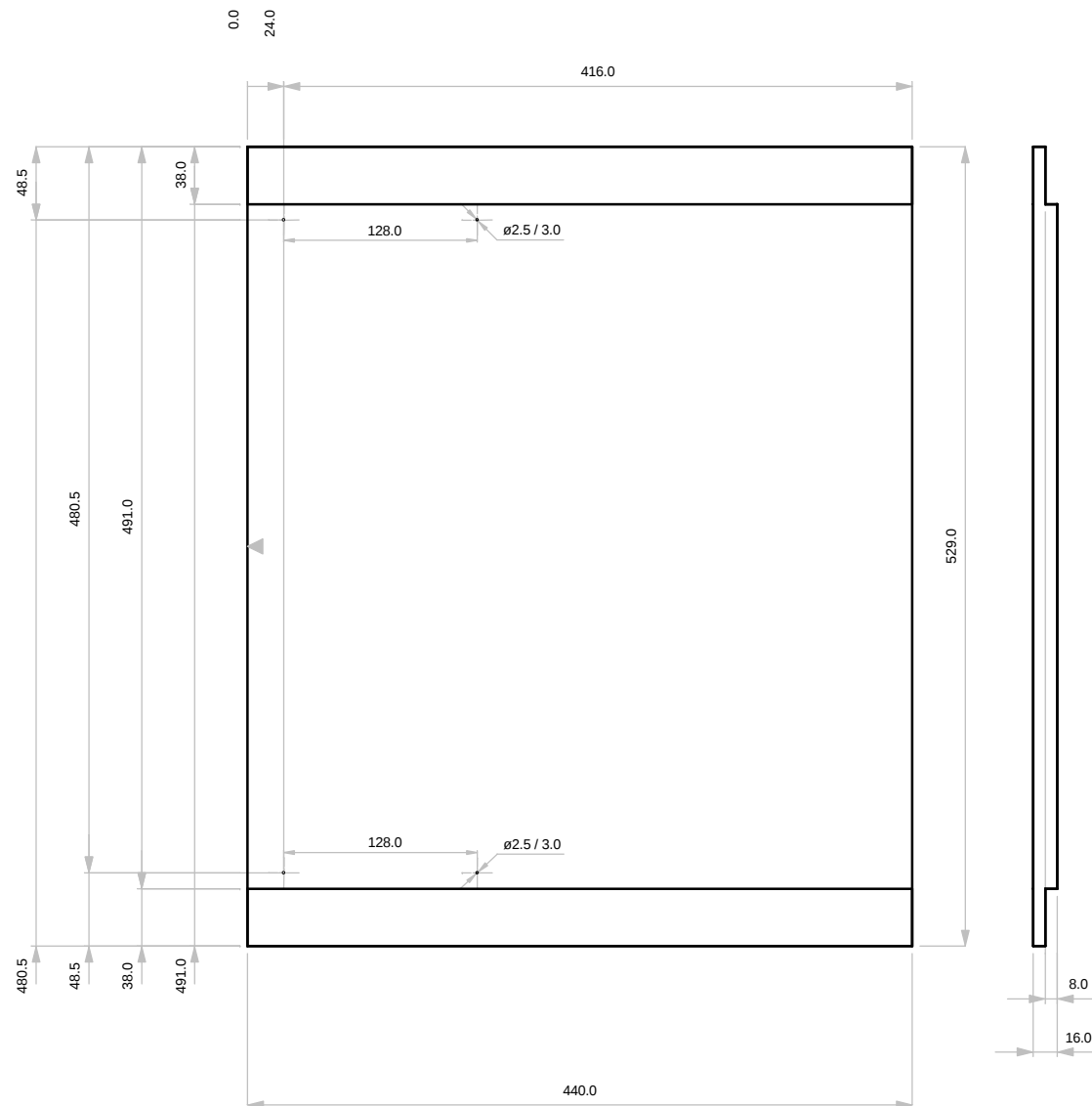
Piece: 3

Carcase name: 1x283 3x140 LEGRABOX pure

Creator:

Date: 04/08/2017

blum



Comment:

Project: 2015 Universal Standard Drilling

Type: Base 1

Piece: 4

Carcase name: 1x283 3x140 LEGRABOX pure

Creator:

Date: 04/08/2017

ablum



Comment:

Project: 2015 Universal Standard Drilling

Type: Back 1

Piece: 1

Carcase name: 1x283 3x140 LEGRABOX pure

Creator:

Date: 04/08/2017

blum

