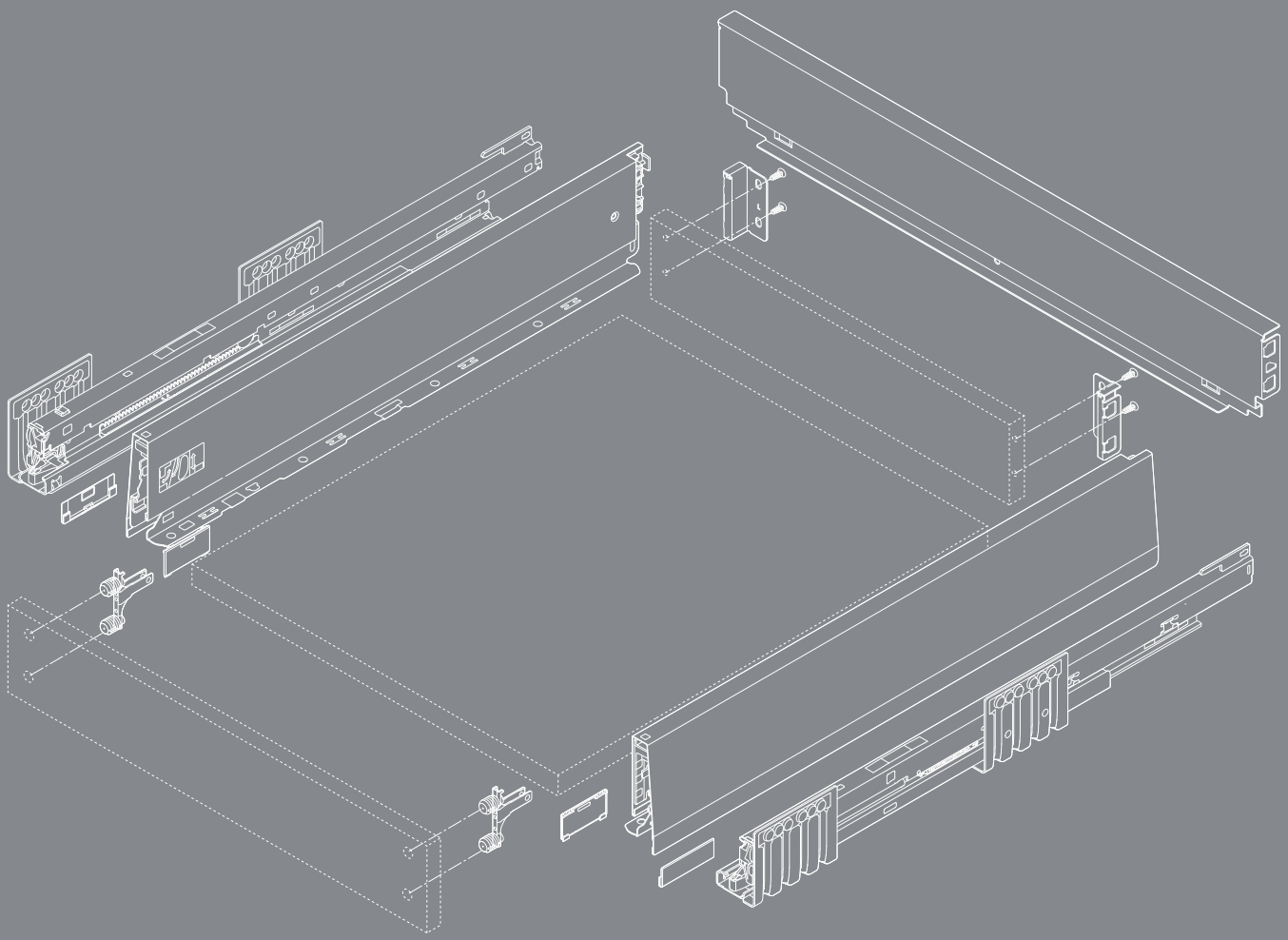
MERIVOBOX
Let’s create

Technical data sheet



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The box platform for your ideas

Contents

Ordering and planning information

03 Overview of product range
04 Drawer – height N
07 Drawer – height M
10 Inner drawer – height M
12 Drawer – height K
15 Inner drawer – height K

High fronted pull-out – height E

17 – Modular with gallery
21 – Modular with gallery and design element
28 – Modular with BOXCOVER, N drawer side
31 – Modular with BOXCOVER, M drawer side
36 – Modular with BOXCAP
40 – Pure

Inner pull-out – height E

43 – Front piece with gallery
45 – Front piece with high design element
47 – Front piece with low design element
49 – Closed front piece
51 Cabinet profile with over extension for waste bin applications
53 Sink pull-out – height M
57 Sink pull-out – height E
62 High fronted pull-out modular with BOXCAP – height F
66 Cabinet profile fixing
67 Accessories
70 Assembly devices
71 SERVO-DRIVE
77 TIP-ON BLUMOTION
80 Cutting dimensions for cutlery insert/non-slip mat
81 AMBIA-LINE
87 Planning, assembly, adjustment and removal

Drawer side heights

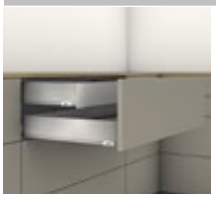
Drawer

Height N
68.5 mm

Height M
91 mm

Height K
129 mm

Inner drawer


Height M
91 mm

Height K
129 mm

High fronted pull-out

Height E
192 mm

Height E
192 mm

Height E
192 mm

Height E
192 mm

Height E
192 mm

Height E
192 mm

High fronted pull-out

Height F
256 mm

Cabinet profile with over extension
for waste bin applications

Inner pull-out (example using BOXCAP)

Height E
192 mm

Height E
192 mm

Height E
192 mm

Height E
192 mm

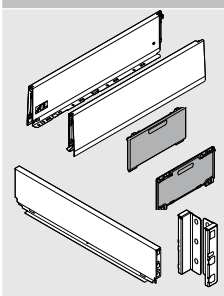
Sink pull-out

Height M
91 mm

Height E
192 mm

Colours

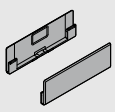
Drawer side, gallery, BOXCOVER, BOXCAP, cover cap, steel back, chipboard back fixing, front piece



Illustration

SW-M
Silk white matt
IG-M
Indium grey matt
OG-M
Orion grey matt

Branding element

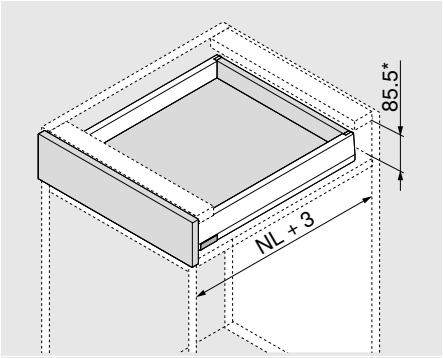


SW-M
Silk white matt
IG-M
Indium grey matt
OG-M
Orion grey matt
TGR
Dark grey
IN-G
In-mould brushed stainless steel

Product

- Steel drawer sides in silk white matt, indium grey matt and orion grey matt
- Distinctive drawer side design
- Straight on the inside with flush cover cap
- Synchronised feather-light glide
- BLUMOTION cabinet profile with interface for TIP-ON BLUMOTION and side stabiliser
- Can be combined with SERVO-DRIVE
- Insert the front in the holding position and simply clip on (easy attachment even if pull-out is already in place)
- 3-dimensional front adjustment

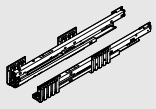
Space requirement

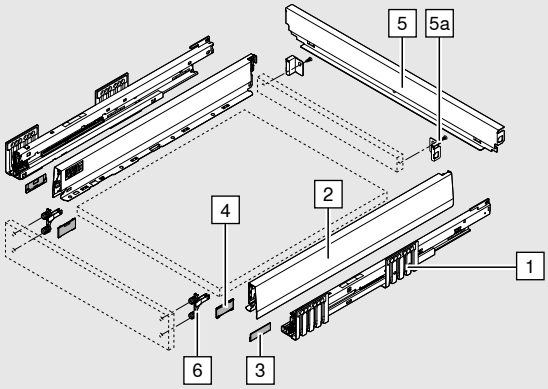


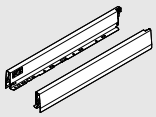
NL Nominal length

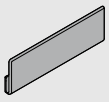
* Incl. 2 mm tilt adjustment

Ordering information

1	Cabinet profile left/right	
	Left/right must be ordered separately	
	Nominal length NL (mm)	**BLUMOTION*** 40 kg
	270	**450.2701B**
	300	**450.3001B**
	350	**450.3501B**
	400	**450.4001B**
	450	**450.4501B**
	500	**450.5001B**
	550	**450.5501B**
	600	**450.6001B**
	* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION	

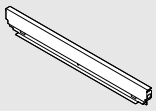


2	Drawer side left/right				
	Left/right must be ordered separately				
		SW-M	IG-M	OG-M	
	Nominal length NL (mm)	Steel			
	270	**470N2702S**			
	300	**470N3002S**			
	350	**470N3502S**			
	400	**470N4002S**			
	450	**470N4502S**			
	500	**470N5002S**			
	550	**470N5502S**			
	600	**470N6002S**			

3	Branding element left/right					
	Symmetrical					
		SW-M	IG-M	OG-M	TGR	IN-G
		Nylon				
	Embossed with Blum logo 2 x	**ABD.1000.BT**				**ABD.1009.BT**
	Printed with Blum logo 2 x	**ABD.1000.BL**				**ABD.1009.BL**
	Customised, printed branding element – starting from 1000 pcs					

Ordering information

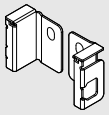
4	Internal cover caps left/right				
	Symmetrical				
			SW-M	IG-M	OG-M
				Nylon	
	Embossed with Blum logo	2 x		ZA4.5400.BT	

5	Steel back*			
		SW-M	IG-M	OG-M
			Steel	
	Height N		☎ ZB4NxxxS.6	

* Steel back in height N cannot be combined with SERVO-DRIVE. Use chipboard back in height N to implement SERVO-DRIVE.

☎ Item available on request

Alternative to 5

5a	Chipboard back fixings left/right			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
			Steel	
	Height N		ZB4N000S	

6	Front fixing bracket		
	EXPANDO	2 x	ZF4.10E2
	EXPANDO T	2 x	ZF4.10T2
	Knock-in	2 x	ZF4.1082
	INSERTA	2 x	ZF4.10I2
	Screw-on*	2 x	ZF4.1002

* Screws not included in scope of delivery

Accessories

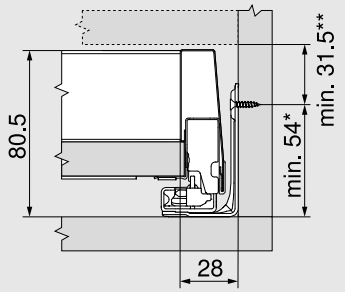
Chipboard screw				
	Ø (mm)	Length (mm)		
	3.5	15	For connecting the cabinet profile to the cabinet	609.1500
	3.5	17	For front fixing bracket (screw-on)	609.1700

Fixing screw (flat head screw)				
	Ø (mm)	Length (mm)	Maximum screw head height: 2 mm	
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base	61R.1500
In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side				

System screws				
	Ø (mm)	Length (mm)		
	6	14.5	For connecting the cabinet profile to the cabinet	661.1450.HG

Planning

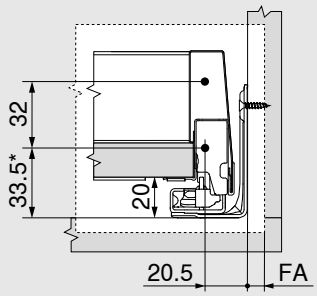
Space requirements in the cabinet



* + 1 mm if cabinet profile is installed before cabinet is assembled

** Incl. 2 mm tilt adjustment

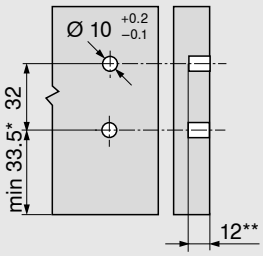
Front installation dimensions for screw-on assembly



* + 1 mm if cabinet profile is installed before cabinet is assembled

FA Front overlay

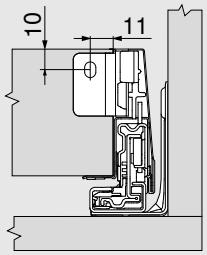
Front drilling distances for INSERTA/EXPANDO/EXPANDO T and knock-in assembly



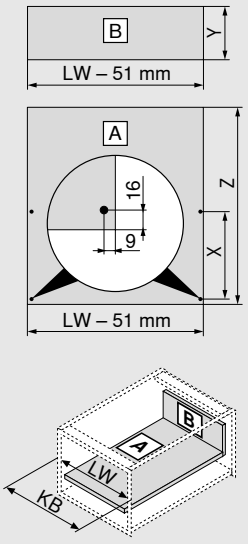
* + 1 mm if cabinet profile is installed before cabinet is assembled

** min. 6 mm for EXPANDO T

Back installation dimensions



Cutting dimensions for 16 mm chipboard



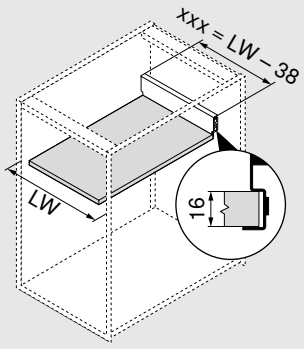
Chipboard back		Y (mm)
Height		60.5
Base length		**Z (mm)**
Steel back		NL - 22
Chipboard back		NL - 26
Position of drawer base drill hole		
Pre-drilling possible when using a flat head screw	**NL (mm)**	**X (mm)**
	270	128
	300	128
	> 350	256

KB Cabinet width

LW Internal cabinet width

NL Nominal length

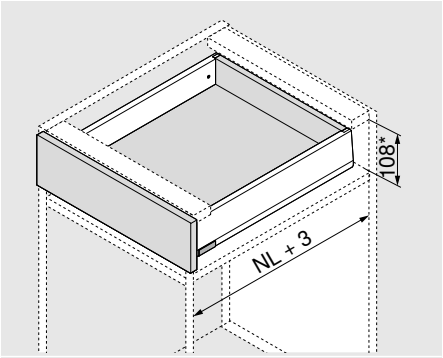
Steel back = calculation of width



Product

- Steel drawer sides in silk white matt, indium grey matt and orion grey matt
- Distinctive drawer side design
- Straight on the inside with flush cover cap
- Synchronised feather-light glide
- BLUMOTION cabinet profile with interface for TIP-ON BLUMOTION and side stabiliser
- Can be combined with SERVO-DRIVE
- Insert the front in the holding position and simply clip on (easy attachment even if pull-out is already in place)
- 3-dimensional front adjustment

Space requirement

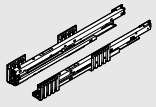


NL Nominal length

* Incl. 2 mm tilt adjustment

Ordering information

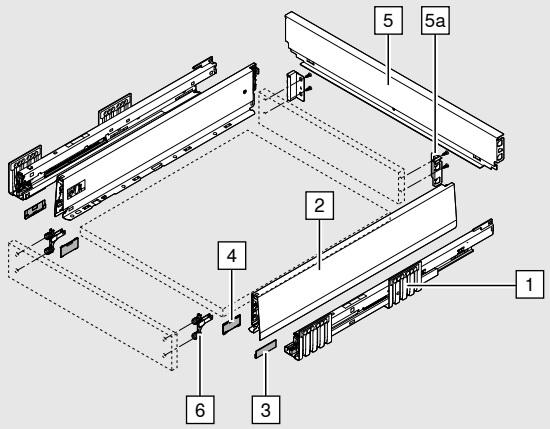
1 Cabinet profile left/right



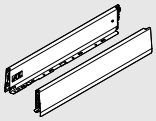
Left/right must be ordered separately

Nominal length NL (mm)	BLUMOTION*	
	40 kg	70 kg
270	450.2701B	
300	450.3001B	
350	450.3501B	
400	450.4001B	
450	450.4501B	453.4501B
500	450.5001B	453.5001B
550	450.5501B	453.5501B
600	450.6001B	453.6001B

* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION



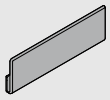
2 Drawer side left/right



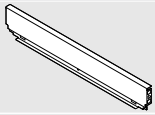
Left/right must be ordered separately

Nominal length NL (mm)	SW-M	IG-M	OG-M
	Steel		
270	470M2702S		
300	470M3002S		
350	470M3502S		
400	470M4002S		
450	470M4502S		
500	470M5002S		
550	470M5502S		
600	470M6002S		

Ordering information

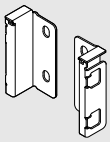
3	Branding element left/right						
	Symmetrical						
			SW-M	IG-M	OG-M	TGR	IN-G
			Nylon				
	Embossed with Blum logo	2 x	ABD.1000.BT				ABD.1009.BT
	Printed with Blum logo	2 x	ABD.1000.BL				ABD.1009.BL
	Customised, printed branding element – starting from 1000 pcs						

4	Internal cover caps left/right				
	Symmetrical				
			SW-M	IG-M	OG-M
			Nylon		
	Embossed with Blum logo	2 x	ZA4.5400.BT		

5	Steel back			
		SW-M	IG-M	OG-M
		Steel		
	Height M	☎ ZB4MxxxS.6		

☎ Item available on request

Alternative to 5

5a	Chipboard back fixings left/right			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Steel		
	Height M	ZB4M000S		

6	Front fixing bracket		
	EXPANDO	2 x	ZF4.10E2
	EXPANDO T	2 x	ZF4.10T2
	Knock-in	2 x	ZF4.1082
	INSERTA	2 x	ZF4.10I2
	Screw-on*	2 x	ZF4.1002

* Screws not included in scope of delivery

Accessories

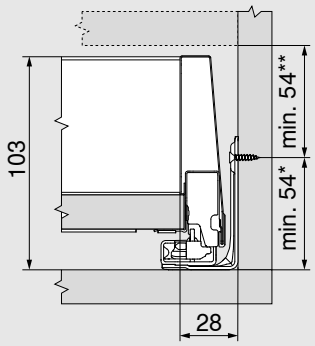
Chipboard screw				
	Ø (mm)	Length (mm)		
	3.5	15	For connecting the cabinet profile to the cabinet	609.1500
	3.5	17	For front fixing bracket (screw-on)	609.1700

Fixing screw (flat head screw)				
	Ø (mm)	Length (mm)	Maximum screw head height: 2 mm	
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base	61R.1500
In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side				

System screws				
	Ø (mm)	Length (mm)		
	6	14.5	For connecting the cabinet profile to the cabinet	661.1450.HG

Planning

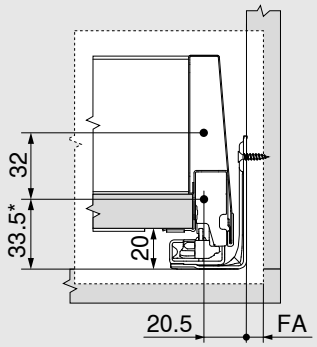
Space requirements in the cabinet



* + 1 mm if cabinet profile is installed before cabinet is assembled

** Incl. 2 mm tilt adjustment

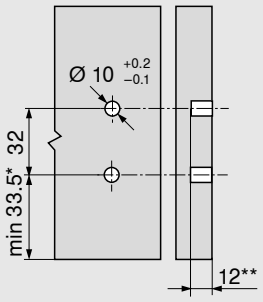
Front installation dimensions for screw-on assembly



* + 1 mm if cabinet profile is installed before cabinet is assembled

FA Front overlay

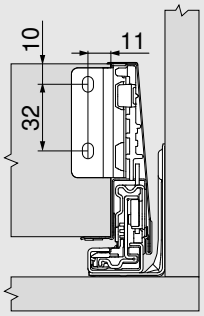
Front drilling distances for INSERTA/EXPANDO/EXPANDO T and knock-in assembly



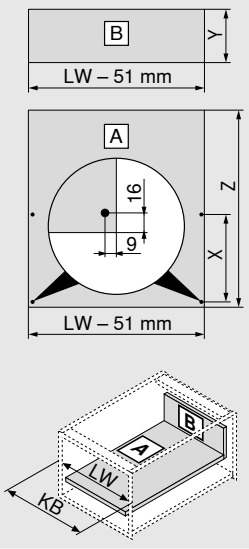
* + 1 mm if cabinet profile is installed before cabinet is assembled

** min. 6 mm for EXPANDO T

Back installation dimensions



Cutting dimensions for 16 mm chipboard



Chipboard back	Y (mm)
Height	83
Base length	**Z (mm)**
Steel back	NL - 22
Chipboard back	NL - 26

Position of drawer base drill hole

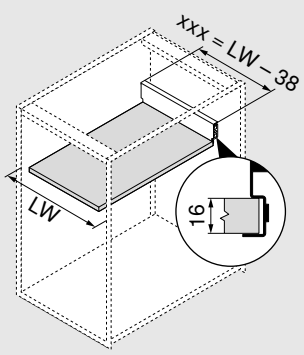
Pre-drilling possible when using a flat head screw	NL (mm)	X (mm)
	270	128
	300	128
	> 350	256

KB Cabinet width

LW Internal cabinet width

NL Nominal length

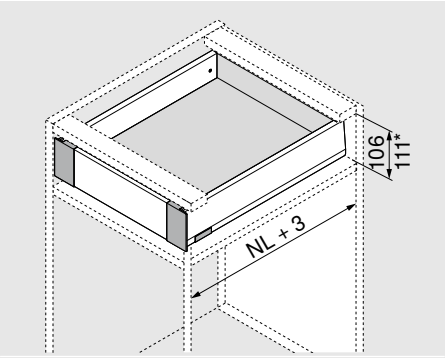
Steel back = calculation of width



Product

- Inner drawer with closed front piece
- Front piece and drawer sides are colour-coordinated
- Back height M
- Identical position of the cabinet profile

Space requirement



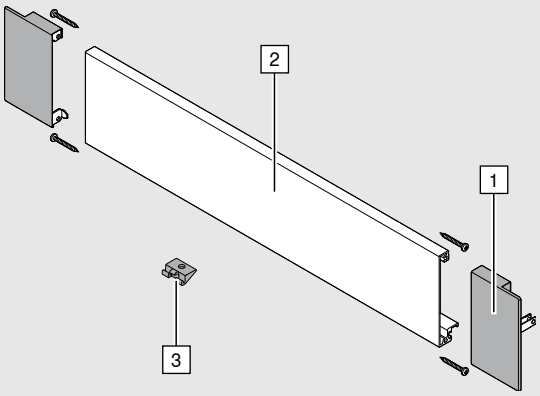
NL Nominal length

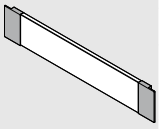
* Inner drawer with latch set

Ordering information

Application recommendation
The front piece in height M can be combined with the drawer in height M. Please see the relevant page for the components to be ordered. All components apart from the front fixing bracket are needed.

Drawer – height M	8

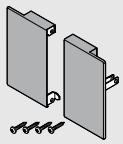


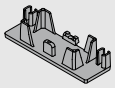
	Front piece (pre-mounted)			
		SW-M	IG-M	OG-M
		Steel		
		☎ ZW4.xxxM		
	Incl. locking piece Z31A0008 from cabinet width 600 mm			
	Please specify internal cabinet width LW when ordering.			

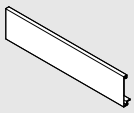
☎ Item available on request

Ordering information

Alternative to front piece (pre-mounted)

1	Front fixing for front piece			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Steel		
		ZI4.0MS1		

	Internal cover caps for front fixing (optional)			
	Symmetrical			
		SW-M	IG-M	OG-M
		Nylon		
		ZI4.0005		

2	Front piece without groove			
		SW-M	IG-M	OG-M
	Suitable for cabinet width KB up to 1200 mm	Aluminium		
	For cutting to size	ZV4.1042M		
	Cutting: Internal cabinet width LW - 126 mm			

3	Locking piece	
		Nylon
	Cabinet width of 600 mm or more	Z31A0008

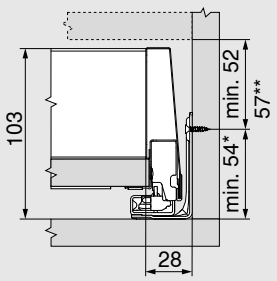
	Latch and latch housing (optional)*			
	Latch	SW-M	IG-M	OG-M
	Nylon	ZI7.0M06		
	Latch housing	RAL 7037 dust grey		
	Nylon	ZIF.7002		

Latch must be mounted on the front piece.

* Cannot be used in combination with TIP-ON BLUMOTION

Planning

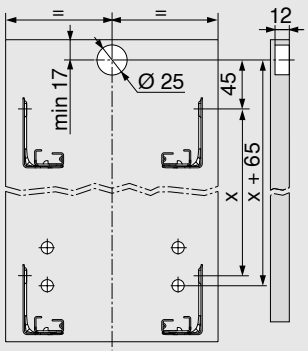
Space requirements in the cabinet



* + 1 mm if cabinet profile is installed before cabinet is assembled

** Inner drawer with latch set possible from height 57 mm

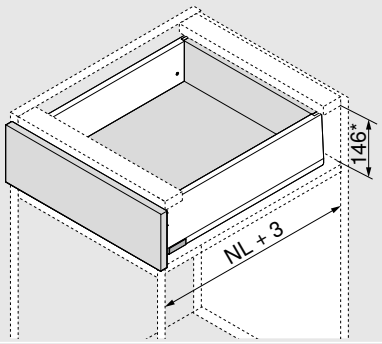
Front drilling distances for latch housing



Product

- Steel drawer sides in silk white matt, indium grey matt and orion grey matt
- Distinctive drawer side design
- Straight on the inside with flush cover cap
- Synchronised feather-light glide
- BLUMOTION cabinet profile with interface for TIP-ON BLUMOTION and side stabiliser
- Can be combined with SERVO-DRIVE
- Insert the front in the holding position and simply clip on (easy attachment even if pull-out is already in place)
- 3-dimensional front adjustment

Space requirement

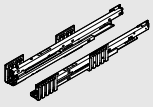


NL Nominal length

* Incl. 2 mm tilt adjustment

Ordering information

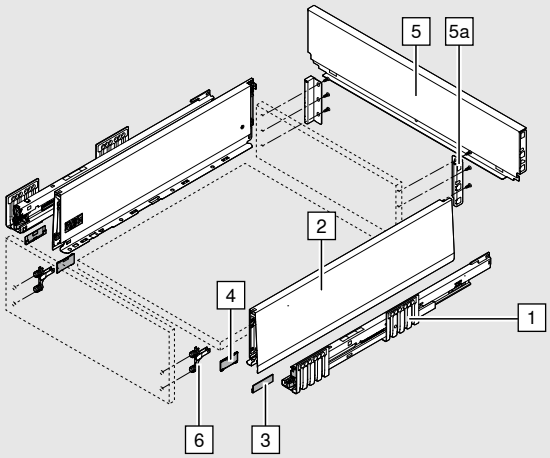
1 Cabinet profile left/right



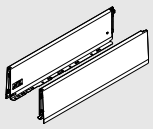
Left/right must be ordered separately

Nominal length NL (mm)	BLUMOTION*	
	40 kg	70 kg
270	450.2701B	
300	450.3001B	
350	450.3501B	
400	450.4001B	
450	450.4501B	453.4501B
500	450.5001B	453.5001B
550	450.5501B	453.5501B

* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION



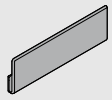
2 Drawer side left/right



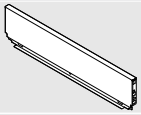
Left/right must be ordered separately

Nominal length NL (mm)	SW-M	IG-M	OG-M
	Steel		
270	470K2702S		
300	470K3002S		
350	470K3502S		
400	470K4002S		
450	470K4502S		
500	470K5002S		
550	470K5502S		

Ordering information

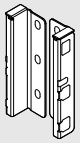
3	Branding element left/right						
	Symmetrical						
			SW-M	IG-M	OG-M	TGR	IN-G
			Nylon				
	Embossed with Blum logo	2 x	ABD.1000.BT				ABD.1009.BT
	Printed with Blum logo	2 x	ABD.1000.BL				ABD.1009.BL
	Customised, printed branding element – starting from 1000 pcs						

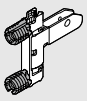
4	Internal cover caps left/right				
	Symmetrical				
			SW-M	IG-M	OG-M
			Nylon		
	Embossed with Blum logo	2 x	ZA4.5400.BT		

5	Steel back			
		SW-M	IG-M	OG-M
		Steel		
	Height K	☎ ZB4KxxxS.6		

☎ Item available on request

Alternative to 5

5a	Chipboard back fixings left/right			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Steel		
	Height K	ZB4K000S		

6	Front fixing bracket		
	EXPANDO	2 x	ZF4.10E2
	EXPANDO T	2 x	ZF4.10T2
	Knock-in	2 x	ZF4.1082
	INSERTA	2 x	ZF4.10I2
	Screw-on*	2 x	ZF4.1002

* Screws not included in scope of delivery

Accessories

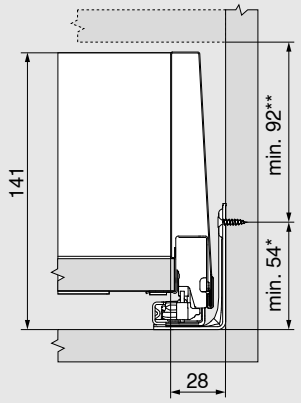
Chipboard screw				
	Ø (mm)	Length (mm)		
	3.5	15	For connecting the cabinet profile to the cabinet	609.1500
	3.5	17	For front fixing bracket (screw-on)	609.1700

Fixing screw (flat head screw)				
	Ø (mm)	Length (mm)	Maximum screw head height: 2 mm	
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base	61R.1500
In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side				

System screws				
	Ø (mm)	Length (mm)		
	6	14.5	For connecting the cabinet profile to the cabinet	661.1450.HG

Planning

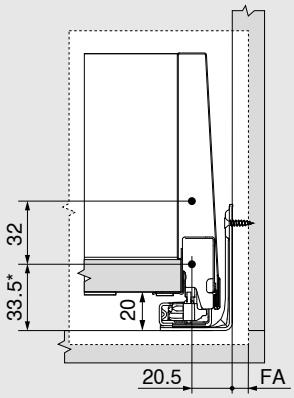
Space requirements in the cabinet



* + 1 mm if cabinet profile is installed before cabinet is assembled

** Incl. 2 mm tilt adjustment

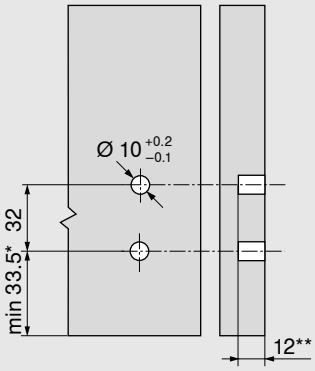
Front installation dimensions for screw-on assembly



* + 1 mm if cabinet profile is installed before cabinet is assembled

FA Front overlay

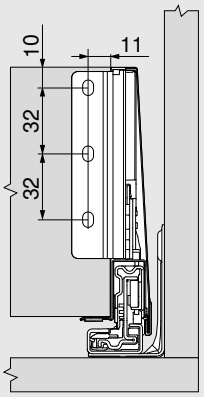
Front drilling distances for INSERTA/EXPANDO/EXPANDO T and knock-in assembly



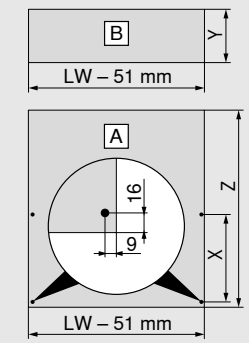
* + 1 mm if cabinet profile is installed before cabinet is assembled

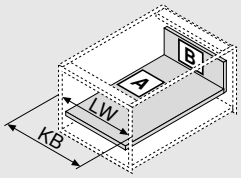
** min. 6 mm for EXPANDO T

Back installation dimensions



Cutting dimensions for 16 mm chipboard





Chipboard back	Y (mm)
Height	121
Base length	**Z (mm)**
Steel back	NL - 22
Chipboard back	NL - 26

Position of drawer base drill hole

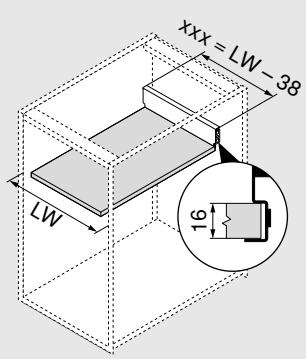
Pre-drilling possible when using a flat head screw	NL (mm)	X (mm)
	270	128
	300	128
	> 350	256

KB Cabinet width

LW Internal cabinet width

NL Nominal length

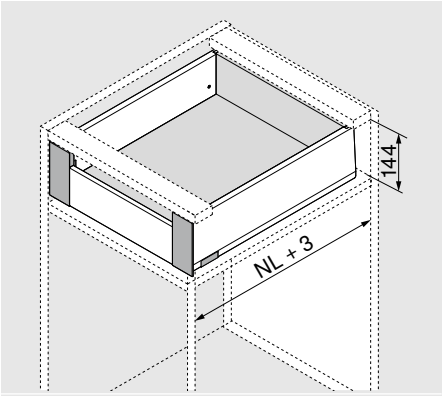
Steel back = calculation of width



Product

- Inner drawer with closed front piece
- Front piece and drawer sides are colour-coordinated
- Back height K
- Identical position of the cabinet profile

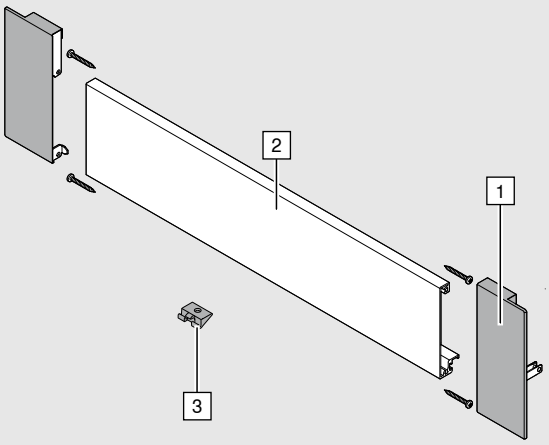
Space requirement

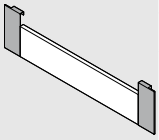


NL Nominal length

Ordering information

Application recommendation	
The front piece in height K be combined with the drawer in height K. Please see the relevant page for the components to be ordered. All components apart from the front fixing bracket are needed.	
Drawer – height K	14

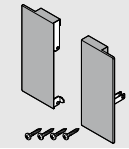


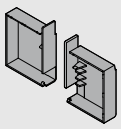
	Front piece (pre-mounted)			
		SW-M	IG-M	OG-M
		Steel		
		☎ ZW4.xxxK		
	Incl. locking piece Z31A0008 from cabinet width 600 mm			
	Please specify internal cabinet width LW when ordering.			

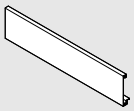
☎ Item available on request

Ordering information

Alternative to front piece (pre-mounted)

1	Front fixing for front piece			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Steel		
		ZI4.1KS1		

	Internal cover caps for front fixing (optional)			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Nylon		
		ZI4.1K05		

2	Front piece without groove			
		SW-M	IG-M	OG-M
	Suitable for cabinet width KB up to 1200 mm	Aluminium		
	For cutting to size	ZV4.1042M		
	Cutting: Internal cabinet width LW - 126 mm			

3	Locking piece	
		Nylon
	Cabinet width of 600 mm or more	Z31A0008

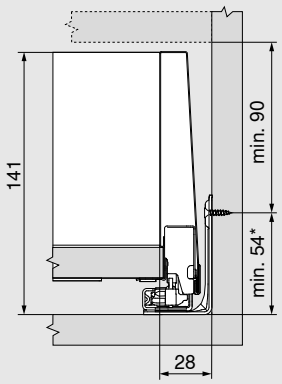
	Latch and latch housing (optional)*			
	Latch	SW-M	IG-M	OG-M
	Nylon	ZI7.0M06		
	Latch housing	RAL 7037 dust grey		
	Nylon	ZIF.7002		

Latch must be mounted on the front piece.

* Cannot be used in combination with TIP-ON BLUMOTION

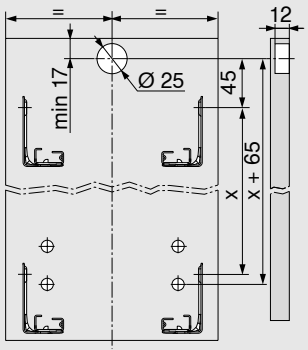
Planning

Space requirements in the cabinet



* + 1 mm if cabinet profile is installed before cabinet is assembled

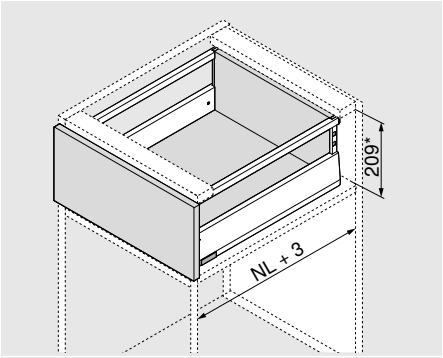
Front drilling distances for latch housing



Product

- Steel drawer sides in silk white matt, indium grey matt and orion grey matt
- Distinctive drawer side design
- Straight on the inside with flush cover cap
- Synchronised feather-light glide
- BLUMOTION cabinet profile with interface for TIP-ON BLUMOTION and side stabiliser
- Can be combined with SERVO-DRIVE
- Insert the front in the holding position and simply clip on (easy attachment even if pull-out is already in place)
- 3-dimensional front adjustment

Space requirement

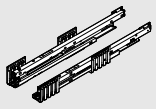


NL Nominal length

* Incl. 2 mm tilt adjustment

Ordering information

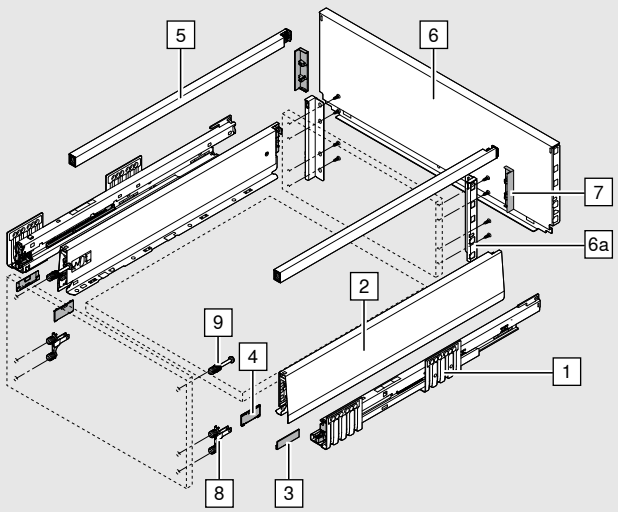
1 Cabinet profile left/right



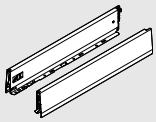
Left/right must be ordered separately

Nominal length NL (mm)	BLUMOTION*	
	40 kg	70 kg
270	450.2701B	
300	450.3001B	
350	450.3501B	
400	450.4001B	
450	450.4501B	453.4501B
500	450.5001B	453.5001B
550	450.5501B	453.5501B
600	450.6001B	453.6001B

* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION



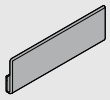
2 Drawer side left/right



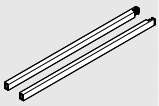
Left/right must be ordered separately

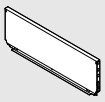
Nominal length NL (mm)	SW-M	IG-M	OG-M
	Steel		
270	470M2702S		
300	470M3002S		
350	470M3502S		
400	470M4002S		
450	470M4502S		
500	470M5002S		
550	470M5502S		
600	470M6002S		

Ordering information

3	Branding element left/right						
	Symmetrical						
			SW-M	IG-M	OG-M	TGR	IN-G
			Nylon				
	Embossed with Blum logo	2 x	ABD.1000.BT				ABD.1009.BT
	Printed with Blum logo	2 x	ABD.1000.BL				ABD.1009.BL
	Customised, printed branding element – starting from 1000 pcs						

4	Internal cover caps left/right				
	Symmetrical				
			SW-M	IG-M	OG-M
			Nylon		
	Embossed with Blum logo	2 x	ZA4.5400.BT		

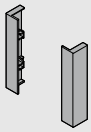
5	Gallery left/right			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
	Nominal length NL (mm)	Steel		
	270	ZR4.270RS.E		
	300	ZR4.300RS.E		
	350	ZR4.350RS.E		
	400	ZR4.400RS.E		
	450	ZR4.450RS.E		
	500	ZR4.500RS.E		
	550	ZR4.550RS.E		
	600	ZR4.600RS.E		

6	Steel back			
		SW-M	IG-M	OG-M
		Steel		
	Height E	☎ ZB4ExxxS.6		

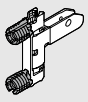
☎ Item available on request

Alternative to 6

6a	Chipboard back fixings left/right			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Steel		
	Height E	ZB4E000S		

7	Cabinet back cover cap (optional)			
	Symmetrical			
		SW-M	IG-M	OG-M
		Nylon		
	2 x	ZB4E00AK		

Ordering information

8	Front fixing bracket		
	EXPANDO	2 x	ZF4.10E2
	EXPANDO T	2 x	ZF4.10T2
	Knock-in	2 x	ZF4.1082
	INSERTA	2 x	ZF4.10I2
	Screw-on*	2 x	ZF4.1002
* Screws not included in scope of delivery			

9	Front fixing bracket, top		
	EXPANDO T	2 x	ZF4.50T2
	Knock-in	2 x	ZF4.5082
	INSERTA	2 x	ZF4.50I2
	Screw-on – pre-mounted chipboard screws, Ø 3.8 x 11.4 mm	2 x	ZF4.5002
	Screw-on – countersunk screws with head diameter max. 7 mm, thread diameter max. 4 mm*	2 x	ZF4.5012
* Screws not included in scope of delivery			

Accessories

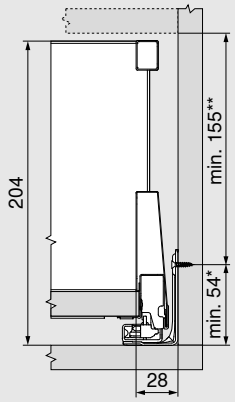
Chipboard screw				
	Ø (mm)	Length (mm)		
	3.5	15	For connecting the cabinet profile to the cabinet	609.1500
	3.5	17	For front fixing bracket (screw-on)	609.1700

Fixing screw (flat head screw)				
	Ø (mm)	Length (mm)	Maximum screw head height: 2 mm	
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base	61R.1500
In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side				

System screws				
	Ø (mm)	Length (mm)		
	6	14.5	For connecting the cabinet profile to the cabinet	661.1450.HG

Planning

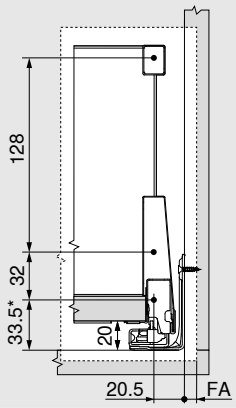
Space requirements in the cabinet



* + 1 mm if cabinet profile is installed before cabinet is assembled

** Incl. 2 mm tilt adjustment

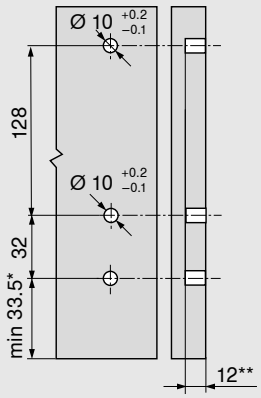
Front installation dimensions for screw-on assembly



* + 1 mm if cabinet profile is installed before cabinet is assembled

FA Front overlay

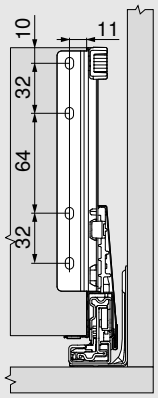
Front drilling distances for INSERTA/EXPANDO/EXPANDO T and knock-in assembly



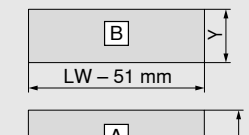
* + 1 mm if cabinet profile is installed before cabinet is assembled

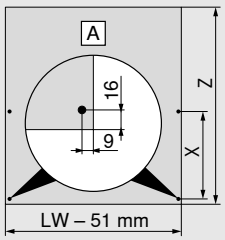
** min. 6 mm for EXPANDO T

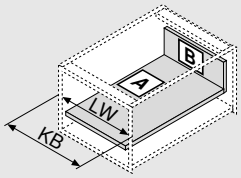
Back installation dimensions



Cutting dimensions for 16 mm chipboard







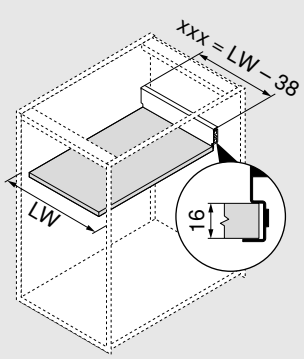
Chipboard back		Y (mm)
Height		184
Base length		**Z (mm)**
Steel back		NL - 22
Chipboard back		NL - 26
Position of drawer base drill hole		
Pre-drilling possible when using a flat head screw	**NL (mm)**	**X (mm)**
	270	128
	300	128
	> 350	256

KB Cabinet width

LW Internal cabinet width

NL Nominal length

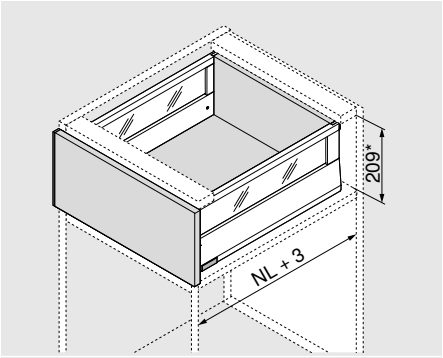
Steel back = calculation of width



Product

- Steel drawer sides in silk white matt, indium grey matt and orion grey matt
- Distinctive drawer side design
- Straight on the inside with flush cover cap
- Synchronised feather-light glide
- BLUMOTION cabinet profile with interface for TIP-ON BLUMOTION and side stabiliser
- Can be combined with SERVO-DRIVE
- Insert the front in the holding position and simply clip on (easy attachment even if pull-out is already in place)
- 3-dimensional front adjustment

Space requirement

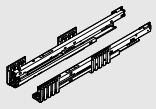


NL Nominal length

* Incl. 2 mm tilt adjustment

Ordering information

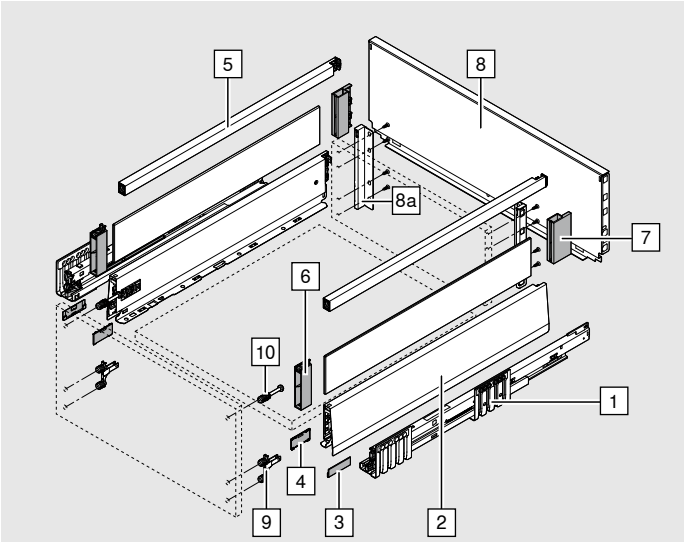
1 Cabinet profile left/right



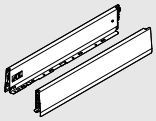
Left/right must be ordered separately

Nominal length NL (mm)	BLUMOTION*	
	40 kg	70 kg
270	450.2701B	
300	450.3001B	
350	450.3501B	
400	450.4001B	
450	450.4501B	453.4501B
500	450.5001B	453.5001B
550	450.5501B	453.5501B
600	450.6001B	453.6001B

* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION



2 Drawer side left/right

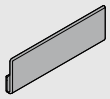


Left/right must be ordered separately

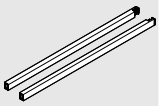
Nominal length NL (mm)	SW-M	IG-M	OG-M
	Steel		
270	470M2702S		
300	470M3002S		
350	470M3502S		
400	470M4002S		
450	470M4502S		
500	470M5002S		
550	470M5502S		
600	470M6002S		

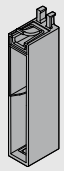
Design element not included in scope of delivery.

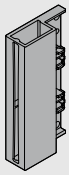
Ordering information

3	Branding element left/right						
	Symmetrical						
			SW-M	IG-M	OG-M	TGR	IN-G
			Nylon				
	Embossed with Blum logo	2 x	ABD.1000.BT				ABD.1009.BT
	Printed with Blum logo	2 x	ABD.1000.BL				ABD.1009.BL
	Customised, printed branding element – starting from 1000 pcs						

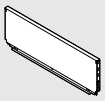
4	Internal cover caps left/right				
	Symmetrical				
			SW-M	IG-M	OG-M
			Nylon		
	Embossed with Blum logo	2 x	ZA4.5400.BT		

5	Gallery left/right				
	Left/right must be ordered separately				
			SW-M	IG-M	OG-M
	Nominal length NL (mm)		Steel		
	270		ZR4.270RS.E		
	300		ZR4.300RS.E		
	350		ZR4.350RS.E		
	400		ZR4.400RS.E		
	450		ZR4.450RS.E		
	500		ZR4.500RS.E		
	550		ZR4.550RS.E		
	600		ZR4.600RS.E		

6	Front design element locking pieces				
	Symmetrical				
			SW-M	IG-M	OG-M
			Nylon		
	4 mm design element	2 x	ZG4E00401		
	Design element not included in scope of delivery.				

7	Rear design element locking pieces				
	Symmetrical				
			SW-M	IG-M	OG-M
			Nylon		
	4 mm design element	2 x	ZG4E00402		
	Design element not included in scope of delivery.				

Ordering information

8	Steel back			
		SW-M	IG-M	OG-M
		Steel		
	Height E	☎ ZB4ExxxS.6		

☎ Item available on request

Alternative to 8

8a	Chipboard back fixings left/right			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Steel		
	Height E	ZB4E000S		

9	Front fixing bracket		
	EXPANDO	2 x	ZF4.10E2
	EXPANDO T	2 x	ZF4.10T2
	Knock-in	2 x	ZF4.1082
	INSERTA	2 x	ZF4.10I2
	Screw-on*	2 x	ZF4.1002

* Screws not included in scope of delivery

10	Front fixing bracket, top		
	EXPANDO T	2 x	ZF4.50T2
	Knock-in	2 x	ZF4.5082
	INSERTA	2 x	ZF4.50I2
	Screw-on – pre-mounted chipboard screws, Ø 3.8 x 11.4 mm	2 x	ZF4.5002
	Screw-on – countersunk screws with head diameter max. 7 mm, thread diameter max. 4 mm*	2 x	ZF4.5012

* Screws not included in scope of delivery

Accessories

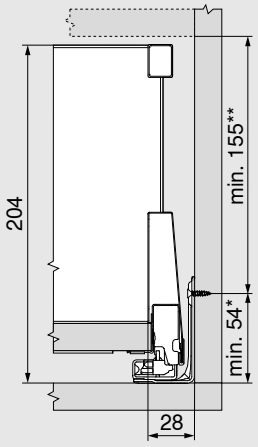
Chipboard screw				
	Ø (mm)	Length (mm)		
	3.5	15	For connecting the cabinet profile to the cabinet	609.1500
	3.5	17	For front fixing bracket (screw-on)	609.1700

Fixing screw (flat head screw)				
	Ø (mm)	Length (mm)	Maximum screw head height: 2 mm	
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base	61R.1500
In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side				

System screws				
	Ø (mm)	Length (mm)		
	6	14.5	For connecting the cabinet profile to the cabinet	661.1450.HG

Planning

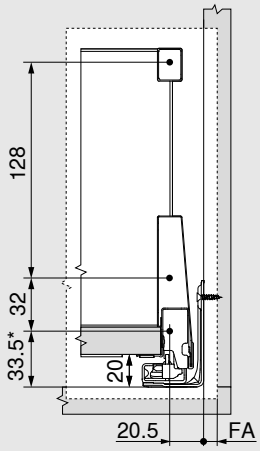
Space requirements in the cabinet



* + 1 mm if cabinet profile is installed before cabinet is assembled

** Incl. 2 mm tilt adjustment

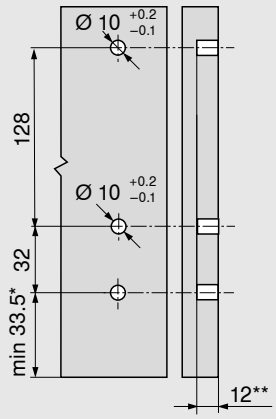
Front installation dimensions for screw-on assembly



* + 1 mm if cabinet profile is installed before cabinet is assembled

FA Front overlay

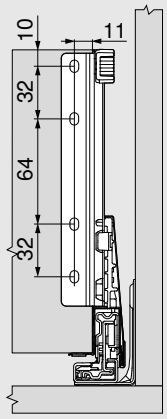
Front drilling distances for INSERTA/EXPANDO/EXPANDO T and knock-in assembly



* + 1 mm if cabinet profile is installed before cabinet is assembled

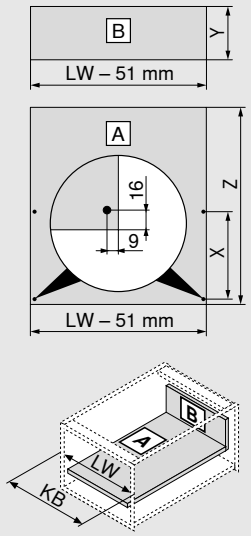
** min. 6 mm for EXPANDO T

Back installation dimensions



Planning

Cutting dimensions for 16 mm chipboard



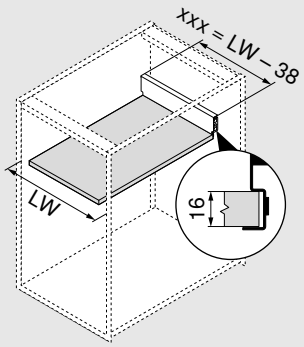
Chipboard back		Y (mm)
Height		184
Base length		**Z (mm)**
Steel back		NL - 22
Chipboard back		NL - 26
Position of drawer base drill hole		
Pre-drilling possible when using a flat head screw	**NL (mm)**	**X (mm)**
	270	128
	300	128
	> 350	256

KB Cabinet width

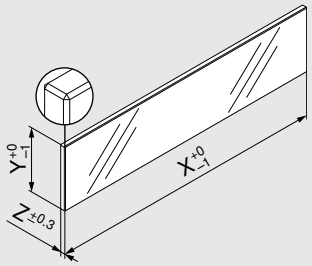
LW Internal cabinet width

NL Nominal length

Steel back = calculation of width



Cutting – design element



Design element	X (mm)	Y (mm)	Z (mm)
Side	NL - 33	75	4

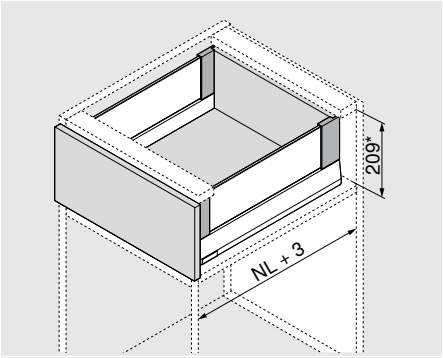
NL Nominal length

The given dimensions in combination with MERIVOBOX do not require "impact testing for vertically installed glass parts" as per standard DIN EN 14749 dated June 2016.
No safety glass is required to comply with the standard. The edge is a polished flat edge with a 1 mm ± 0.5 mm bevel.

Product

- Steel drawer sides in silk white matt, indium grey matt and orion grey matt
- Distinctive drawer side design
- Straight on the inside with flush cover cap
- Synchronised feather-light glide
- BLUMOTION cabinet profile with interface for TIP-ON BLUMOTION and side stabiliser
- Can be combined with SERVO-DRIVE
- Insert the front in the holding position and simply clip on (easy attachment even if pull-out is already in place)
- 3-dimensional front adjustment

Space requirement

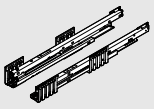


NL Nominal length

* Incl. 2 mm tilt adjustment

Ordering information

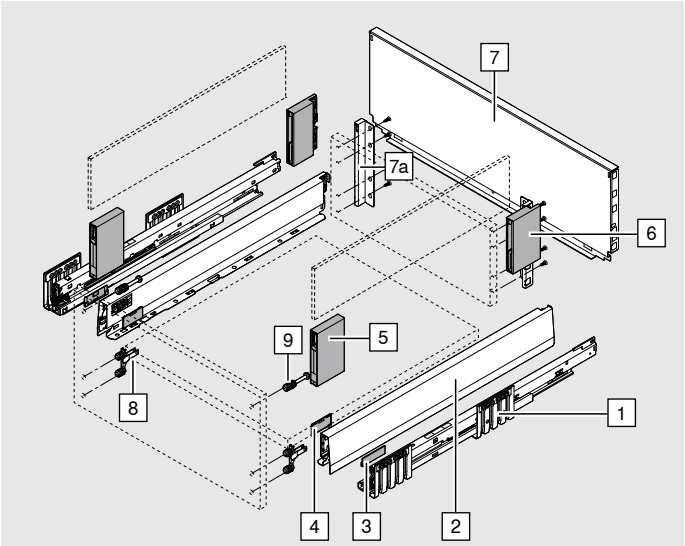
1 Cabinet profile left/right



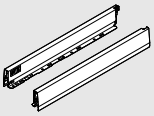
Left/right must be ordered separately

Nominal length NL (mm)	BLUMOTION*	
	40 kg	70 kg
270	450.2701B	
300	450.3001B	
350	450.3501B	
400	450.4001B	
450	450.4501B	453.4501B
500	450.5001B	453.5001B
550	450.5501B	453.5501B
600	450.6001B	453.6001B

* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION



2 Drawer side left/right

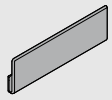


Left/right must be ordered separately

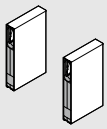
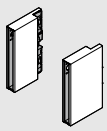
Nominal length NL (mm)	SW-M	IG-M	OG-M
	Steel		
270	470N2702S		
300	470N3002S		
350	470N3502S		
400	470N4002S		
450	470N4502S		
500	470N5002S		
550	470N5502S		
600	470N6002S		

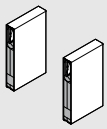
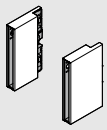
Design element not included in scope of delivery.

Ordering information

3	Branding element left/right					
	Symmetrical					
		SW-M	IG-M	OG-M	TGR	IN-G
		Nylon				
	Embossed with Blum logo 2 x	ABD.1000.BT				ABD.1009.BT
	Printed with Blum logo 2 x	ABD.1000.BL				ABD.1009.BL
	Customised, printed branding element – starting from 1000 pcs					

4	Internal cover caps left/right			
	Symmetrical			
		SW-M	IG-M	OG-M
		Nylon		
	Embossed with Blum logo 2 x	ZA4.5400.BT		

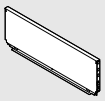
BOXCOVER up to a front height of 455 mm				
5	**BOXCOVER front***			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Steel		
	8 mm design element	ZL4N00806		
	The arrowhead on the bottom of the BOXCOVER must point outwards			
6	**BOXCOVER back**			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Steel		
	8 mm design element	ZL4N00807		

BOXCOVER > front height 455 mm				
5	**BOXCOVER front***			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Steel		
	8 mm design element	ZL4N00808		
6	**BOXCOVER back**			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Steel		
	8 mm design element	ZL4N00809		
Tighten the clamping screw (1.5 to 2 Nm) for fronts that are higher than 455 mm				
Including clamp jaws for attaching the glass design element				

*** BOXCOVER front**

When using the INSERTA front fixing bracket, make sure that the front fixing bracket is folded up or down.

Ordering information

7	Steel back			
		SW-M	IG-M	OG-M
		Steel		
	Height E	☎ ZB4ExxxS.6		

☎ Item available on request

Alternative to 7

7a	Chipboard back fixings left/right			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Steel		
	Height E	ZB4E000S		

8	Front fixing bracket		
	EXPANDO	2 x	ZF4.10E2
	EXPANDO T	2 x	ZF4.10T2
	Knock-in	2 x	ZF4.1082
	INSERTA	2 x	ZF4.10I2
	Screw-on*	2 x	ZF4.1002

* Screws not included in scope of delivery

9	Front fixing bracket, top		
	EXPANDO T	2 x	ZF4.50T2
	Knock-in	2 x	ZF4.5082
	INSERTA	2 x	ZF4.50I2
	Screw-on – pre-mounted chipboard screws, Ø 3.8 x 11.4 mm	2 x	ZF4.5002
	Screw-on – countersunk screws with head diameter max. 7 mm, thread diameter max. 4 mm*	2 x	ZF4.5012

* Screws not included in scope of delivery

Accessories

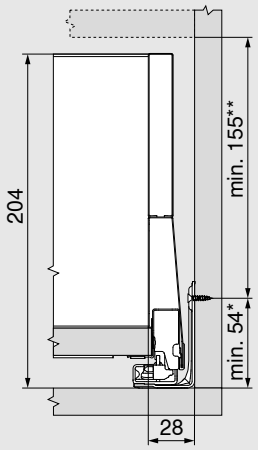
Chipboard screw				
	Ø (mm)	Length (mm)		
	3.5	15	For connecting the cabinet profile to the cabinet	609.1500
	3.5	17	For front fixing bracket (screw-on)	609.1700

Fixing screw (flat head screw)				
	Ø (mm)	Length (mm)	Maximum screw head height: 2 mm	
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base	61R.1500
In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side				

System screws				
	Ø (mm)	Length (mm)		
	6	14.5	For connecting the cabinet profile to the cabinet	661.1450.HG

Planning

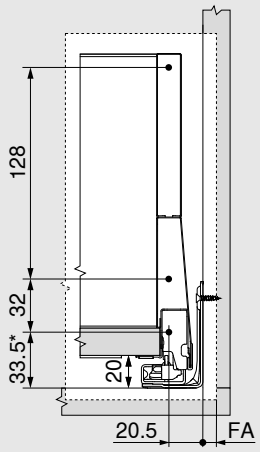
Space requirements in the cabinet



* + 1 mm if cabinet profile is installed before cabinet is assembled

** Incl. 2 mm tilt adjustment

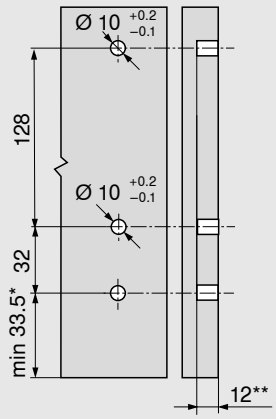
Front installation dimensions for screw-on assembly



* + 1 mm if cabinet profile is installed before cabinet is assembled

FA Front overlay

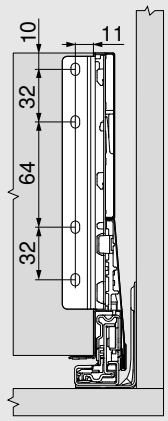
Front drilling distances for INSERTA/EXPANDO/EXPANDO T and knock-in assembly



* + 1 mm if cabinet profile is installed before cabinet is assembled

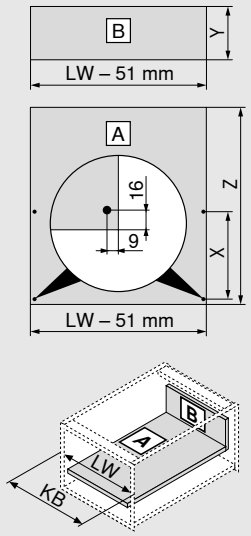
** min. 6 mm for EXPANDO T

Back installation dimensions



Planning

Cutting dimensions for 16 mm chipboard



Chipboard back	Y (mm)
Height	184
Base length	**Z (mm)**
Steel back	NL - 22
Chipboard back	NL - 26

Position of drawer base drill hole

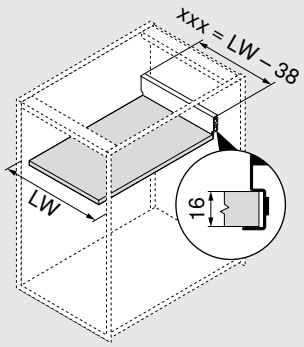
Pre-drilling possible when using a flat head screw	NL (mm)	X (mm)
	270	128
	300	128
	> 350	256

KB Cabinet width

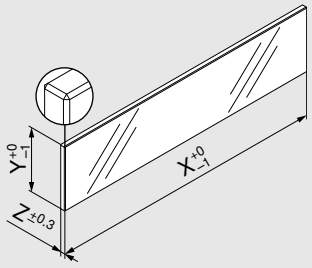
LW Internal cabinet width

NL Nominal length

Steel back = calculation of width



Cutting – design element



Design element	X (mm)	Y (mm)	Z (mm)
Side	NL - 90	117.5	8

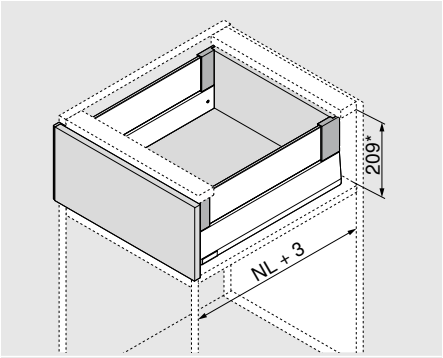
NL Nominal length

The given dimensions in combination with MERIVOBOX do not require "impact testing for vertically installed glass parts" as per standard DIN EN 14749 dated June 2016.
No safety glass is required to comply with the standard. The edge is a polished flat edge with a 1 mm ± 0.5 mm bevel.

Product

- Steel drawer sides in silk white matt, indium grey matt and orion grey matt
- Distinctive drawer side design
- Straight on the inside with flush cover cap
- Synchronised feather-light glide
- BLUMOTION cabinet profile with interface for TIP-ON BLUMOTION and side stabiliser
- Can be combined with SERVO-DRIVE
- Insert the front in the holding position and simply clip on (easy attachment even if pull-out is already in place)
- 3-dimensional front adjustment

Space requirement

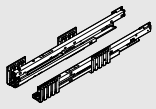


NL Nominal length

* Incl. 2 mm tilt adjustment

Ordering information

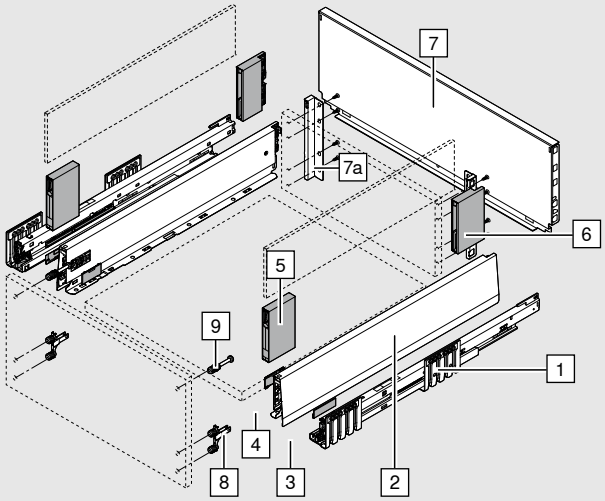
1 Cabinet profile left/right



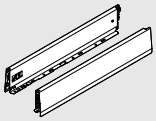
Left/right must be ordered separately

Nominal length NL (mm)	BLUMOTION*	
	40 kg	70 kg
270	450.2701B	
300	450.3001B	
350	450.3501B	
400	450.4001B	
450	450.4501B	453.4501B
500	450.5001B	453.5001B
550	450.5501B	453.5501B
600	450.6001B	453.6001B

* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION



2 Drawer side left/right

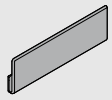


Left/right must be ordered separately

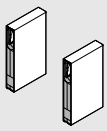
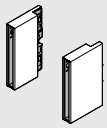
Nominal length NL (mm)	SW-M	IG-M	OG-M
	Steel		
270	470M2702S		
300	470M3002S		
350	470M3502S		
400	470M4002S		
450	470M4502S		
500	470M5002S		
550	470M5502S		
600	470M6002S		

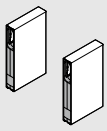
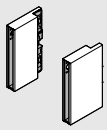
Design element not included in scope of delivery.

Ordering information

3	Branding element left/right					
	Symmetrical					
		SW-M	IG-M	OG-M	TGR	IN-G
		Nylon				
	Embossed with Blum logo 2 x	ABD.1000.BT				ABD.1009.BT
	Printed with Blum logo 2 x	ABD.1000.BL				ABD.1009.BL
	Customised, printed branding element – starting from 1000 pcs					

4	Internal cover caps left/right			
	Symmetrical			
		SW-M	IG-M	OG-M
		Nylon		
	Embossed with Blum logo 2 x	ZA4.5400.BT		

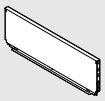
BOXCOVER up to a front height of 455 mm				
5	BOXCOVER front*			
	Symmetrical			
		SW-M	IG-M	OG-M
		Steel		
	8 mm design element	ZL4M00806		
6	BOXCOVER back			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Steel		
	8 mm design element	ZL4M00807		

BOXCOVER > front height 455 mm				
5	BOXCOVER front*			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Steel		
	8 mm design element	ZL4M00808		
6	BOXCOVER back			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Steel		
	8 mm design element	ZL4M00809		
Tighten the clamping screw (1.5 to 2 Nm) for fronts that are higher than 455 mm				
Including clamp jaws for attaching the glass design element				

*** BOXCOVER front**

When using the INSERTA front fixing bracket, make sure that the front fixing bracket is folded up or down.

Ordering information

7	Steel back			
		SW-M	IG-M	OG-M
		Steel		
	Height E	☎ ZB4ExxxS.6		

☎ Item available on request

Alternative to 7

7a	Chipboard back fixings left/right			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Steel		
	Height E	ZB4E000S		

8	Front fixing bracket		
	EXPANDO	2 x	ZF4.10E2
	EXPANDO T	2 x	ZF4.10T2
	Knock-in	2 x	ZF4.1082
	INSERTA	2 x	ZF4.10I2
	Screw-on*	2 x	ZF4.1002

* Screws not included in scope of delivery

9	Front fixing bracket, top		
	EXPANDO T	2 x	ZF4.50T2
	Knock-in	2 x	ZF4.5082
	INSERTA	2 x	ZF4.50I2
	Screw-on – pre-mounted chipboard screws, Ø 3.8 x 11.4 mm	2 x	ZF4.5002
	Screw-on – countersunk screws with head diameter max. 7 mm, thread diameter max. 4 mm*	2 x	ZF4.5012

* Screws not included in scope of delivery

Accessories

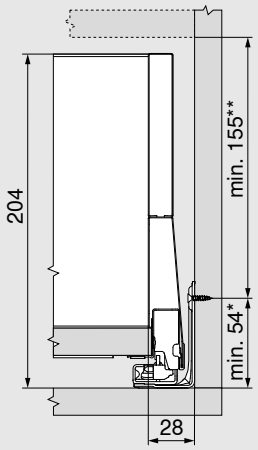
Chipboard screw				
	Ø (mm)	Length (mm)		
	3.5	15	For connecting the cabinet profile to the cabinet	609.1500
	3.5	17	For front fixing bracket (screw-on)	609.1700

Fixing screw (flat head screw)				
	Ø (mm)	Length (mm)	Maximum screw head height: 2 mm	
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base	61R.1500
In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side				

System screws				
	Ø (mm)	Length (mm)		
	6	14.5	For connecting the cabinet profile to the cabinet	661.1450.HG

Planning

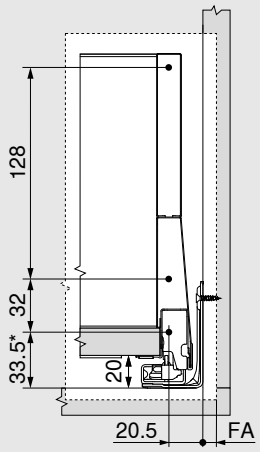
Space requirements in the cabinet



* + 1 mm if cabinet profile is installed before cabinet is assembled

** Incl. 2 mm tilt adjustment

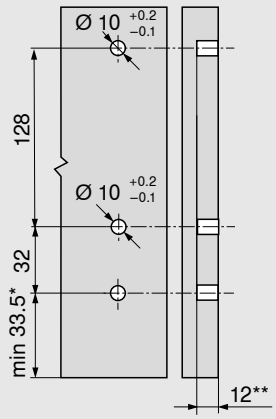
Front installation dimensions for screw-on assembly



* + 1 mm if cabinet profile is installed before cabinet is assembled

FA Front overlay

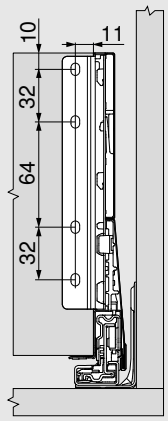
Front drilling distances for INSERTA/EXPANDO/EXPANDO T and knock-in assembly



* + 1 mm if cabinet profile is installed before cabinet is assembled

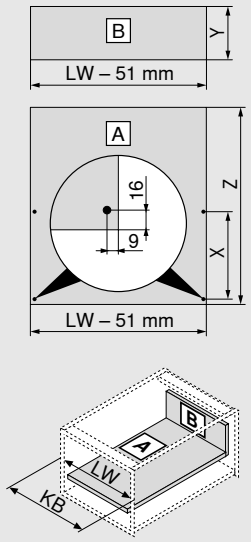
** min. 6 mm for EXPANDO T

Back installation dimensions



Planning

Cutting dimensions for 16 mm chipboard



Chipboard back	Y (mm)
Height	184
Base length	**Z (mm)**
Steel back	NL - 22
Chipboard back	NL - 26

Position of drawer base drill hole

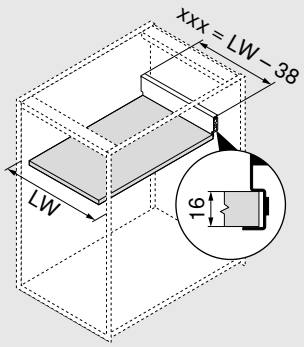
Pre-drilling possible when using a flat head screw	NL (mm)	X (mm)
	270	128
	300	128
	> 350	256

KB Cabinet width

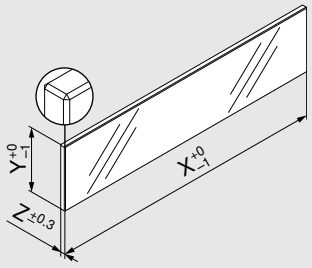
LW Internal cabinet width

NL Nominal length

Steel back = calculation of width



Cutting – design element



Design element	X (mm)	Y (mm)	Z (mm)
Side	NL - 90	95	8

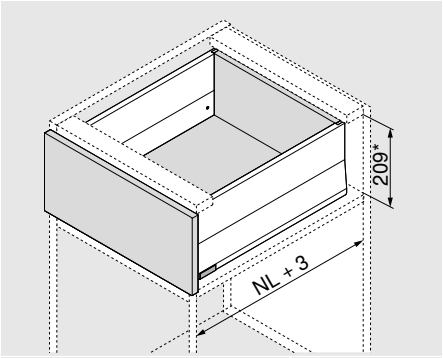
NL Nominal length

The given dimensions in combination with MERIVOBOX do not require "impact testing for vertically installed glass parts" as per standard DIN EN 14749 dated June 2016.
No safety glass is required to comply with the standard. The edge is a polished flat edge with a 1 mm ± 0.5 mm bevel.

Product

- Steel drawer sides in silk white matt, indium grey matt and orion grey matt
- Distinctive drawer side design
- Straight on the inside with flush cover cap
- Synchronised feather-light glide
- BLUMOTION cabinet profile with interface for TIP-ON BLUMOTION and side stabiliser
- Can be combined with SERVO-DRIVE
- Insert the front in the holding position and simply clip on (easy attachment even if pull-out is already in place)
- 3-dimensional front adjustment

Space requirement

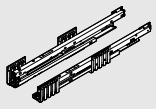


NL Nominal length

* Incl. 2 mm tilt adjustment

Ordering information

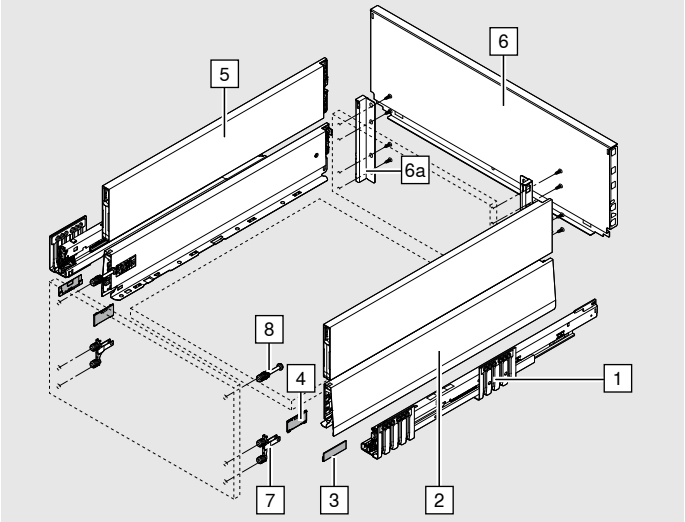
1 Cabinet profile left/right



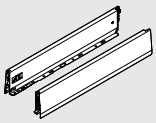
Left/right must be ordered separately

Nominal length NL (mm)	BLUMOTION* 40 kg	BLUMOTION* 70 kg
270	450.2701B	
300	450.3001B	
350	450.3501B	
400	450.4001B	
450	450.4501B	453.4501B
500	450.5001B	453.5001B
550	450.5501B	453.5501B
600	450.6001B	453.6001B

* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION



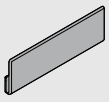
2 Drawer side left/right



Left/right must be ordered separately

Nominal length NL (mm)	SW-M	IG-M	OG-M
	Steel		
270	470M2702S		
300	470M3002S		
350	470M3502S		
400	470M4002S		
450	470M4502S		
500	470M5002S		
550	470M5502S		
600	470M6002S		

3 Branding element left/right



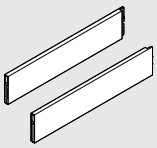
Symmetrical

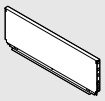
		SW-M	IG-M	OG-M	TGR	IN-G
		Nylon				
Embossed with Blum logo	2 x	ABD.1000.BT				ABD.1009.BT
Printed with Blum logo	2 x	ABD.1000.BL				ABD.1009.BL

Customised, printed branding element – starting from 1000 pcs

Ordering information

4	Internal cover caps left/right				
	Symmetrical				
			SW-M	IG-M	OG-M
				Nylon	
	Embossed with Blum logo	2 x		ZA4.5400.BT	

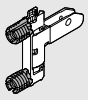
5	BOXCAP height E				
	Left/right				
			SW-M	IG-M	OG-M
	Nominal length NL (mm)			Steel	
	270			ZL4.270S.E	
	300			ZL4.300S.E	
	350			ZL4.350S.E	
	400			ZL4.400S.E	
	450			ZL4.450S.E	
	500			ZL4.500S.E	
	550			ZL4.550S.E	
	600			ZL4.600S.E	

6	Steel back				
			SW-M	IG-M	OG-M
				Steel	
	Height E			☎ ZB4ExxxS.6	

☎ Item available on request

Alternative to 6

6a	Chipboard back fixings left/right				
	Left/right must be ordered separately				
			SW-M	IG-M	OG-M
				Steel	
	Height E			ZB4E000S	

7	Front fixing bracket		
	EXPANDO	2 x	ZF4.10E2
	EXPANDO T	2 x	ZF4.10T2
	Knock-in	2 x	ZF4.1082
	INSERTA	2 x	ZF4.10I2
	Screw-on*	2 x	ZF4.1002

* Screws not included in scope of delivery

8	Front fixing bracket, top		
	EXPANDO T	2 x	ZF4.50T2
	Knock-in	2 x	ZF4.5082
	INSERTA	2 x	ZF4.50I2
	Screw-on – pre-mounted chipboard screws, Ø 3.8 x 11.4 mm	2 x	ZF4.5002
	Screw-on – countersunk screws with head diameter max. 7 mm, thread diameter max. 4 mm*	2 x	ZF4.5012

* Screws not included in scope of delivery

Ordering information

Accessories

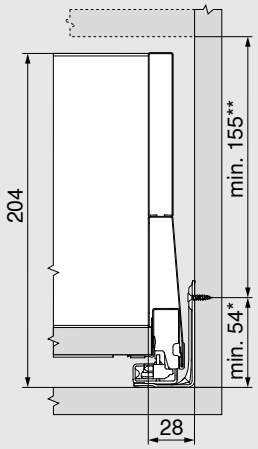
Chipboard screw				
	Ø (mm)	**Length (mm)**		
	3.5	15	For connecting the cabinet profile to the cabinet	609.1500
	3.5	17	For front fixing bracket (screw-on)	609.1700

Fixing screw (flat head screw)				
	Ø (mm)	**Length (mm)**	Maximum screw head height: 2 mm	
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base	61R.1500
In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side				

System screws				
	Ø (mm)	**Length (mm)**		
	6	14.5	For connecting the cabinet profile to the cabinet	661.1450.HG

Planning

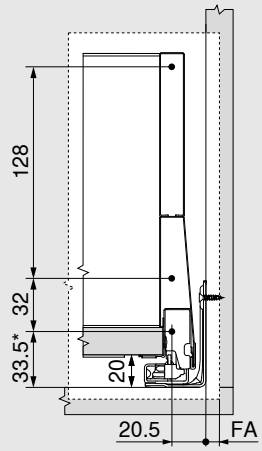
Space requirements in the cabinet



* + 1 mm if cabinet profile is installed before cabinet is assembled

** Incl. 2 mm tilt adjustment

Front installation dimensions for screw-on assembly

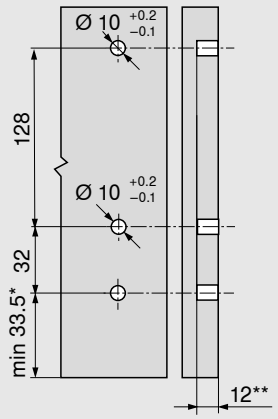


* + 1 mm if cabinet profile is installed before cabinet is assembled

FA Front overlay

Planning

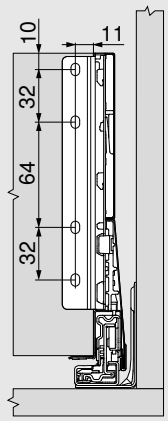
Front drilling distances for INSERTA/EXPANDO T



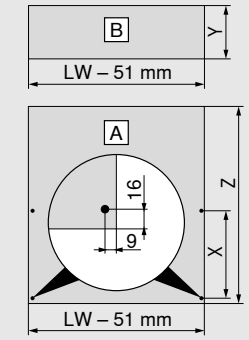
* + 1 mm if cabinet profile is installed before cabinet is assembled

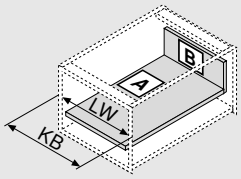
** min. 6 mm for EXPANDO T

Back installation dimensions



Cutting dimensions for 16 mm chipboard





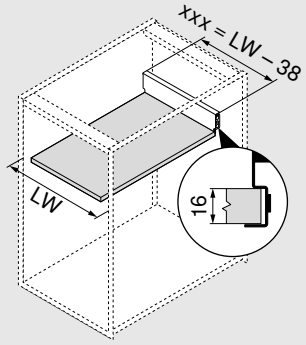
Chipboard back		Y (mm)
Height		184
Base length		**Z (mm)**
Steel back		NL - 22
Chipboard back		NL - 26
Position of drawer base drill hole		
Pre-drilling possible when using a flat head screw	**NL (mm)**	**X (mm)**
	270	128
	300	128
	> 350	256

KB Cabinet width

LW Internal cabinet width

NL Nominal length

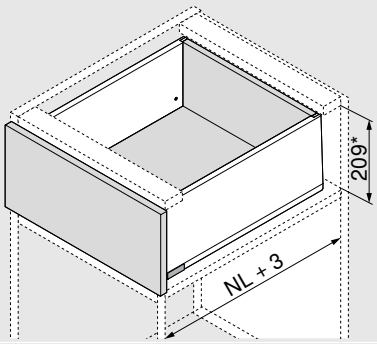
Steel back = calculation of width



Product

- Steel drawer sides in silk white matt, indium grey matt and orion grey matt
- Distinctive drawer side design
- Straight on the inside with flush cover cap
- Synchronised feather-light glide
- BLUMOTION cabinet profile with interface for TIP-ON BLUMOTION and side stabiliser
- Can be combined with SERVO-DRIVE
- Insert the front in the holding position and simply clip on (easy attachment even if pull-out is already in place)
- 3-dimensional front adjustment

Space requirement

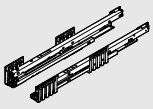


NL Nominal length

* Incl. 2 mm tilt adjustment

Ordering information

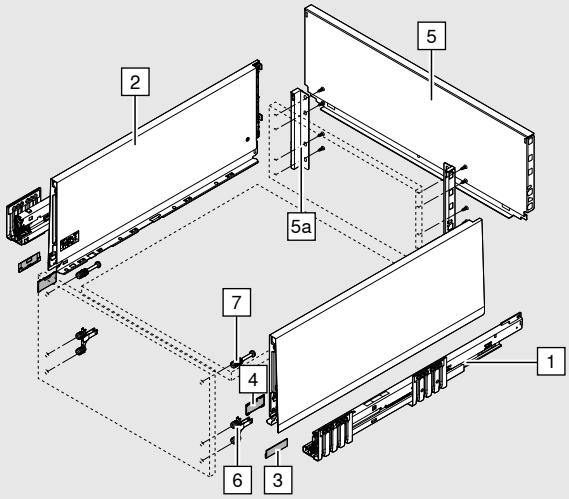
1 Cabinet profile left/right



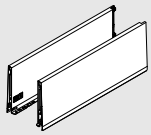
Left/right must be ordered separately

Nominal length NL (mm)	BLUMOTION* 40 kg	BLUMOTION* 70 kg
270	450.2701B	
300	450.3001B	
350	450.3501B	
400	450.4001B	
450	450.4501B	453.4501B
500	450.5001B	453.5001B
550	450.5501B	453.5501B
600	450.6001B	453.6001B

* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION



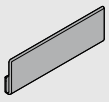
2 Drawer side left/right



Left/right must be ordered separately

Nominal length NL (mm)	SW-M	IG-M	OG-M
	Steel		
270	470E2702S		
300	470E3002S		
350	470E3502S		
400	470E4002S		
450	470E4502S		
500	470E5002S		
550	470E5502S		
600	470E6002S		

3 Branding element left/right



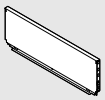
Symmetrical

		SW-M	IG-M	OG-M	TGR	IN-G
		Nylon				
Embossed with Blum logo	2 x	ABD.1000.BT				ABD.1009.BT
Printed with Blum logo	2 x	ABD.1000.BL				ABD.1009.BL

Customised, printed branding element – starting from 1000 pcs

Ordering information

4	Internal cover caps left/right				
	Symmetrical				
			SW-M	IG-M	OG-M
				Nylon	
	Embossed with Blum logo	2 x		ZA4.5400.BT	

5	Steel back			
		SW-M	IG-M	OG-M
			Steel	
	Height E		☎ ZB4ExxxS.6	

☎ Item available on request

Alternative to 5

5a	Chipboard back fixings left/right			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
			Steel	
	Height E		ZB4E000S	

6	Front fixing bracket		
	EXPANDO	2 x	ZF4.10E2
	EXPANDO T	2 x	ZF4.10T2
	Knock-in	2 x	ZF4.1082
	INSERTA	2 x	ZF4.10I2
	Screw-on*	2 x	ZF4.1002

* Screws not included in scope of delivery

7	Front fixing bracket, top		
	EXPANDO T	2 x	ZF4.50T2
	Knock-in	2 x	ZF4.5082
	INSERTA	2 x	ZF4.50I2
	Screw-on – pre-mounted chipboard screws, Ø 3.8 x 11.4 mm	2 x	ZF4.5002
	Screw-on – countersunk screws with head diameter max. 7 mm, thread diameter max. 4 mm*	2 x	ZF4.5012

* Screws not included in scope of delivery

Accessories

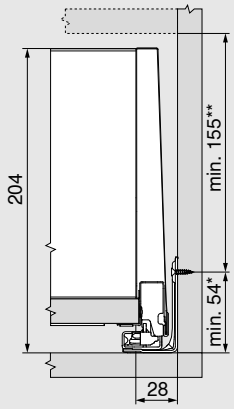
Chipboard screw				
	Ø (mm)	Length (mm)		
	3.5	15	For connecting the cabinet profile to the cabinet	609.1500
	3.5	17	For front fixing bracket (screw-on)	609.1700

Fixing screw (flat head screw)				
	Ø (mm)	Length (mm)	Maximum screw head height: 2 mm	
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base	61R.1500
In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side				

System screws				
	Ø (mm)	Length (mm)		
	6	14.5	For connecting the cabinet profile to the cabinet	661.1450.HG

Planning

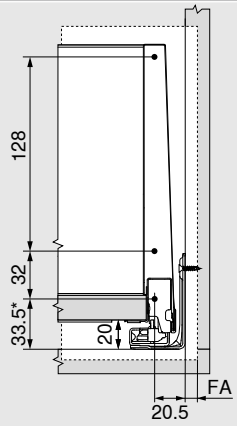
Space requirements in the cabinet



* + 1 mm if cabinet profile is installed before cabinet is assembled

** Incl. 2 mm tilt adjustment

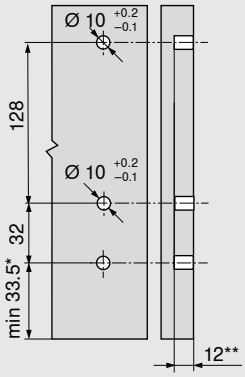
Front installation dimensions for screw-on assembly



* + 1 mm if cabinet profile is installed before cabinet is assembled

FA Front overlay

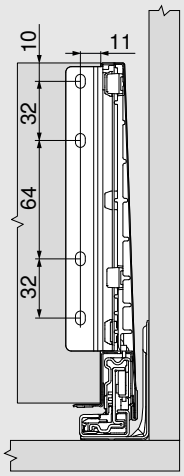
Front drilling distances for INSERTA/EXPANDO/EXPANDO T and knock-in assembly



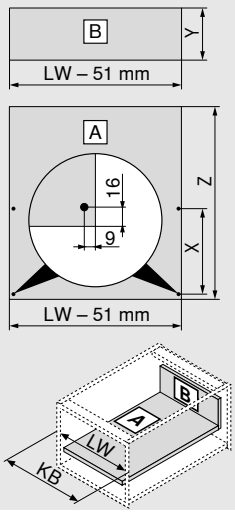
* + 1 mm if cabinet profile is installed before cabinet is assembled

** min. 6 mm for EXPANDO T

Back installation dimensions



Cutting dimensions for 16 mm chipboard



Chipboard back	Y (mm)
Height	184
Base length	**Z (mm)**
Steel back	NL - 22
Chipboard back	NL - 26

Position of drawer base drill hole

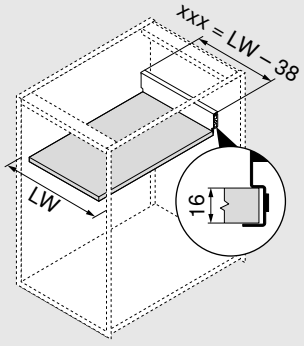
Pre-drilling possible when using a flat head screw	NL (mm)	X (mm)
	270	128
	300	128
	> 350	256

KB Cabinet width

LW Internal cabinet width

NL Nominal length

Steel back = calculation of width



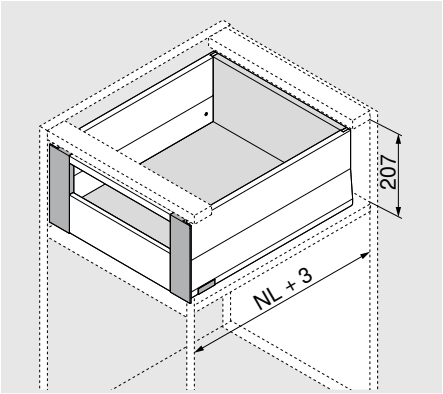
Front piece with gallery

Product

Example of inner pull-out using BOXCAP

- Inner pull-out with gallery for direct access to contents
- Front piece, drawer sides and gallery are colour-coordinated

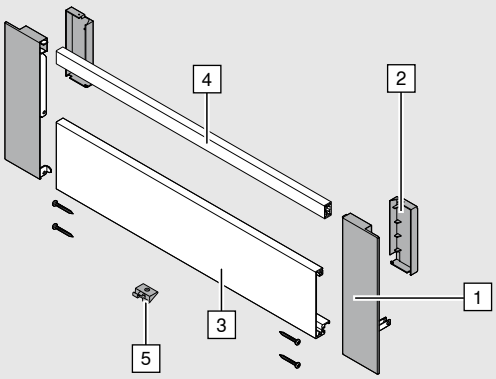
Space requirement

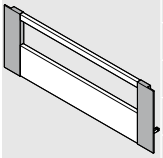


NL Nominal length

Ordering information

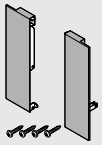
Application recommendation	
All inner pull-out variants can be combined with any high fronted pull-out variants in height E. Please see the relevant page for the components to be ordered. All components apart from the front fixing bracket are needed.	
High fronted pull-out modular with gallery	17
High fronted pull-out modular with gallery and design element	21
High fronted pull-out modular with BOXCOVER, N drawer side	28
High fronted pull-out modular with BOXCOVER, M drawer side	31
High fronted pull-out modular with BOXCAP	36
High fronted pull-out pure	40

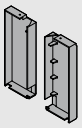


	Front piece (pre-mounted)			
		SW-M	IG-M	OG-M
		Steel		
		☎ ZW4.xxxER		
	Incl. locking piece Z31A0008 from cabinet width 600 mm			
	Please specify internal cabinet width LW when ordering.			

☎ Item available on request

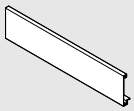
Alternative to front piece (pre-mounted)

1	Front fixing for front piece			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Steel		
		ZI4.2ES1		

2	Internal cover caps for front fixing (optional)			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Nylon		
		ZI4.3E05		

Front piece with gallery

Ordering information

3	Front piece without groove			
		SW-M	IG-M	OG-M
	Suitable for cabinet width KB up to 1200 mm		Aluminium	
	For cutting to size		**ZV4.1042M**	
	Cutting: Internal cabinet width LW - 126 mm			

4	Cross gallery			
		SW-M	IG-M	OG-M
	Suitable for cabinet width KB up to 1200 mm		Aluminium	
	For cutting to size		**ZR4.1059U**	
	Cutting: Internal cabinet width LW - 111 mm			

5	Locking piece		
			Nylon
	Cabinet width of 600 mm or more		**Z31A0008**

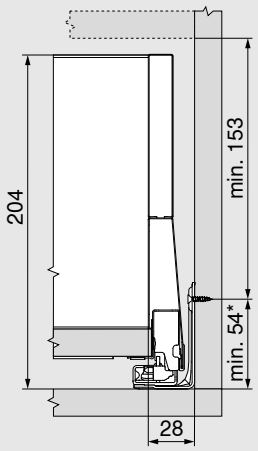
	Latch and latch housing (optional)*			
	Latch	SW-M	IG-M	OG-M
	Nylon		**ZI7.0M06**	
	Latch housing		RAL 7037 dust grey	
	Nylon		**ZIF.7002**	

Latch must be mounted on the front piece.

* Cannot be used in combination with TIP-ON BLUMOTION

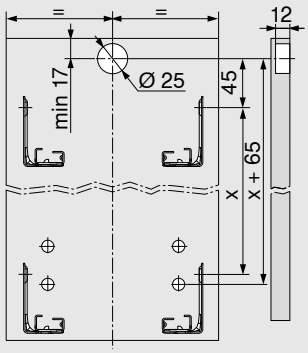
Planning

Space requirements in the cabinet



* + 1 mm if cabinet profile is installed before cabinet is assembled

Front drilling distances for latch housing



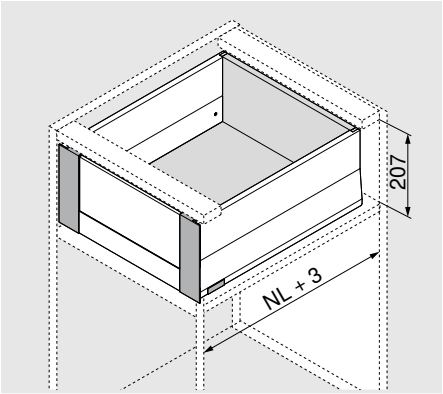
Front piece with high design element

Product

Example of inner pull-out using BOXCAP

- Inner pull-out for high design element
- Front piece and drawer sides are colour-coordinated

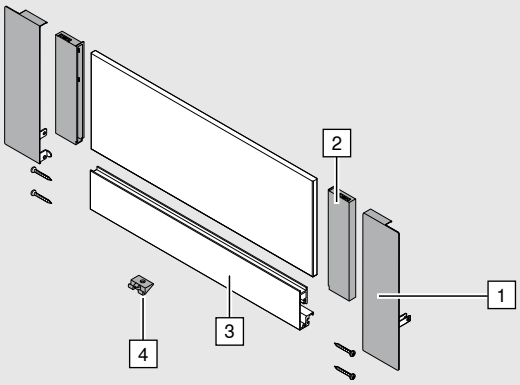
Space requirement

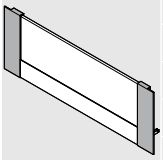


NL Nominal length

Ordering information

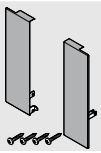
Application recommendation	
All inner pull-out variants can be combined with any high fronted pull-out variants in height E. Please see the relevant page for the components to be ordered. All components apart from the front fixing bracket are needed.	
High fronted pull-out modular with gallery	17
High fronted pull-out modular with gallery and design element	21
High fronted pull-out modular with BOXCOVER, N drawer side	28
High fronted pull-out modular with BOXCOVER, M drawer side	31
High fronted pull-out modular with BOXCAP	36
High fronted pull-out pure	40

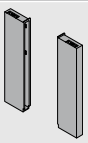


	Front piece for a high design element (pre-mounted)			
		SW-M	IG-M	OG-M
		Steel		
		☎ ZW4.xxxEN		
	Incl. locking piece Z31A0008 from cabinet width 600 mm			
	Please specify internal cabinet width LW when ordering.			
	Design element not included in scope of delivery.			
	Glass fixing must be ordered separately.			

☎ Item available on request

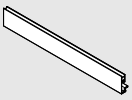
Alternative to front piece (pre-mounted)

1	Front fixing for front piece			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Steel		
		ZI4.4ES1		

2	Glass fixing			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Nylon		
		ZI4.4E06		

Front piece with high design element

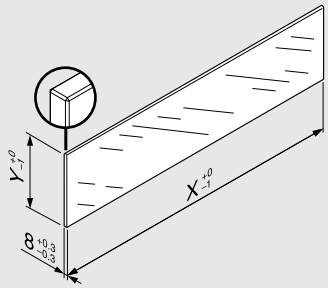
Ordering information

3	Front piece with groove			
		SW-M	IG-M	OG-M
	Suitable for cabinet width KB up to 1200 mm		Aluminium	
	For cutting to size		**ZV4.1042NN**	
	Cutting: Internal cabinet width LW - 126 mm			

4	Locking piece	
		Nylon
	Cabinet width of 600 mm or more	**Z31A0008**

Planning

Cutting – design element

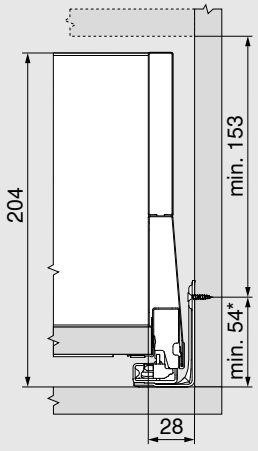


Design element	X (mm)	Y (mm)
High	LW - 104	142.5

LW Internal cabinet width

The given dimensions in combination with MERIVOBOX do not require "impact testing for vertically installed glass parts" as per standard DIN EN 14749 dated June 2016.
No safety glass is required to comply with the standard. The edge is a polished flat edge with a 1 mm ± 0.5 mm bevel.

Space requirements in the cabinet



* + 1 mm if cabinet profile is installed before cabinet is assembled

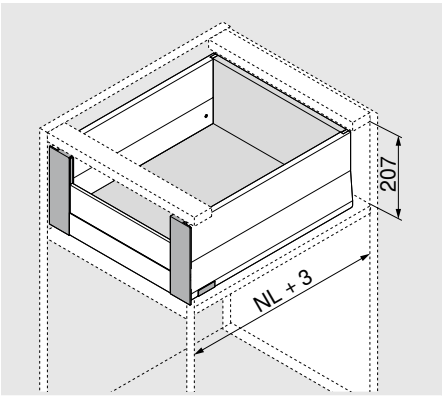
Front piece with low design element

Product

Example of inner pull-out using BOXCAP

- Inner pull-out with low design element for direct access to contents
- Front piece and drawer sides are colour-coordinated
- Back height E

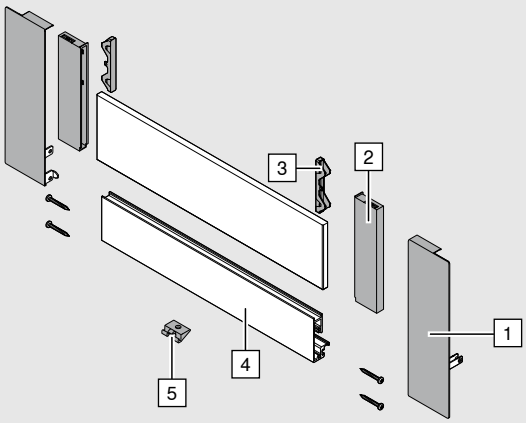
Space requirement

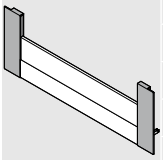


NL Nominal length

Ordering information

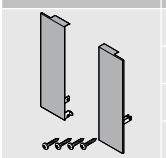
Application recommendation	
All inner pull-out variants can be combined with any high fronted pull-out variants in height E. Please see the relevant page for the components to be ordered. All components apart from the front fixing bracket are needed.	
High fronted pull-out modular with gallery	17
High fronted pull-out modular with gallery and design element	21
High fronted pull-out modular with BOXCOVER, N drawer side	28
High fronted pull-out modular with BOXCOVER, M drawer side	31
High fronted pull-out modular with BOXCAP	36
High fronted pull-out pure	40

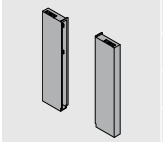


	Front piece for a low design element (pre-mounted)			
		SW-M	IG-M	OG-M
		Steel		
		☎ ZW4.xxxEN		
	Incl. locking piece Z31A0008 from cabinet width 600 mm			
	Please specify internal cabinet width LW when ordering.			
	Design element not included in scope of delivery.			
	Glass fixing and adapter piece for front piece must be ordered separately.			

☎ Item available on request

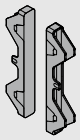
Alternative to front piece (pre-mounted)

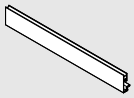
1	Front fixing for front piece			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Steel		
		ZI4.4ES1		

2	Glass fixing			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Nylon		
		ZI4.4E06		

Front piece with low design element

Ordering information

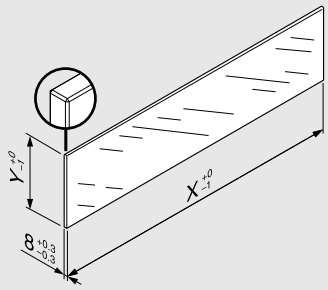
3	Adapter piece for front piece with a low design element			
	Symmetrical			
		SW-M	IG-M	OG-M
		Nylon		
	2 x	ZI4.4E09		

4	Front piece with groove			
		SW-M	IG-M	OG-M
	Suitable for cabinet width KB up to 1200 mm	Aluminium		
	For cutting to size	ZV4.1042NN		
	Cutting: Internal cabinet width LW - 126 mm			

5	Locking piece	
		Nylon
	Cabinet width of 600 mm or more	Z31A0008

Planning

Cutting – design element

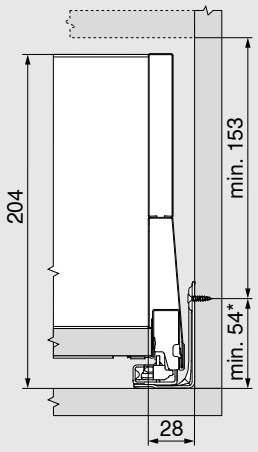


Design element	X (mm)	Y (mm)
Low	LW - 104	75

LW Internal cabinet width

The given dimensions in combination with MERIVOBOX do not require "impact testing for vertically installed glass parts" as per standard DIN EN 14749 dated June 2016.
No safety glass is required to comply with the standard. The edge is a polished flat edge with a 1 mm ± 0.5 mm bevel.

Space requirements in the cabinet



* + 1 mm if cabinet profile is installed before cabinet is assembled

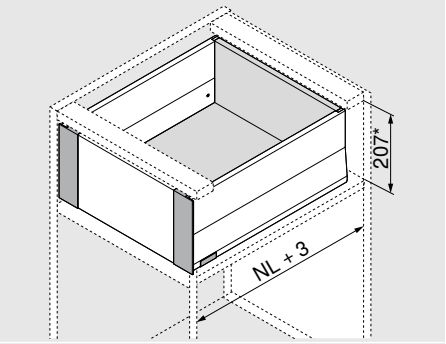
Closed front piece

Product

Example of inner pull-out using BOXCAP

- Inner pull-out with closed front piece for direct access to contents
- Front piece and drawer sides are colour-coordinated
- Back height E

Space requirement

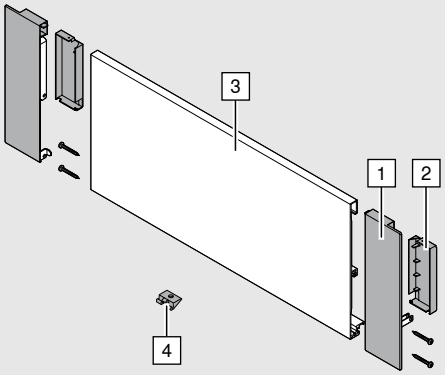


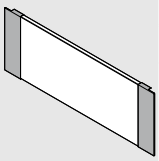
NL Nominal length

* Latch space requirement 212 mm

Ordering information

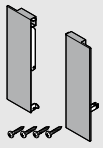
Application recommendation	
All inner pull-out variants can be combined with any high fronted pull-out variants in height E. Please see the relevant page for the components to be ordered. All components apart from the front fixing bracket are needed.	
High fronted pull-out modular with gallery	17
High fronted pull-out modular with gallery and design element	21
High fronted pull-out modular with BOXCOVER, N drawer side	28
High fronted pull-out modular with BOXCOVER, M drawer side	31
High fronted pull-out modular with BOXCAP	36
High fronted pull-out pure	40

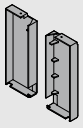


	Front piece (pre-mounted)			
		SW-M	IG-M	OG-M
		Steel		
		☎ ZW4.xxxE		
	Incl. locking piece Z31A0008 from cabinet width 600 mm			
	Please specify internal cabinet width LW when ordering.			

☎ Item available on request

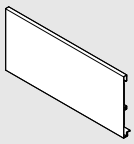
Alternative to front piece (pre-mounted)

1	Front fixing for front piece			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Steel		
		ZI4.2ES1		

2	Internal cover caps for front fixing (optional)			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Nylon		
		ZI4.2E05		

Closed front piece

Ordering information

3	Front piece without groove			
		SW-M	IG-M	OG-M
	Suitable for cabinet width KB up to 1200 mm	Aluminium		
	For cutting to size	**ZV4.1042E**		
	Cutting: Internal cabinet width LW - 126 mm			

4	Locking piece	
		Nylon
	Cabinet width of 600 mm or more	**Z31A0008**

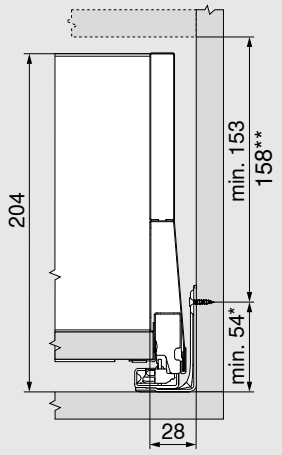
	Latch and latch housing (optional)*			
	Latch	SW-M	IG-M	OG-M
	Nylon	**ZI7.0M06**		
	Latch housing	RAL 7037 dust grey		
	Nylon	**ZIF.7002**		

Latch must be mounted on the front piece.

* Cannot be used in combination with TIP-ON BLUMOTION

Planning

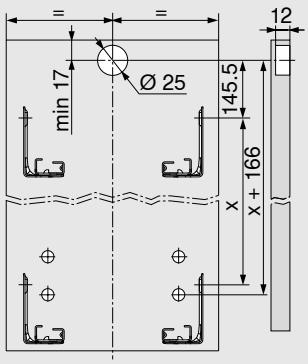
Space requirements in the cabinet



* + 1 mm if cabinet profile is installed before cabinet is assembled

** Inner drawer with latch set possible from height 158 mm

Front drilling distances for latch housing

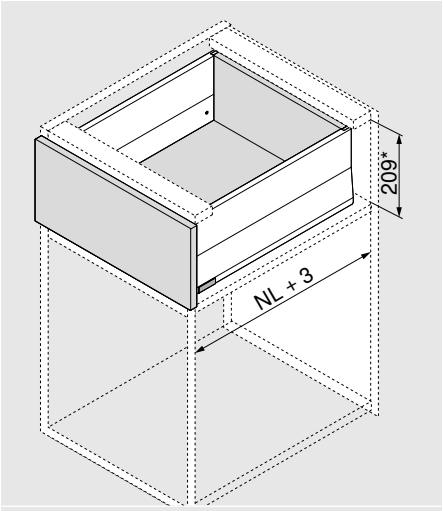


Product

Example of inner pull-out using BOXCAP

- Cabinet profile with forward-set hook for waste bin application
- Synchronised feather-light glide
- BLUMOTION cabinet profile with interface for TIP-ON BLUMOTION
- Can be combined with SERVO-DRIVE
- Can be combined with all high fronted pull-out options in height E

Space requirement



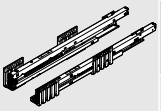
* Incl. 2 mm tilt adjustment

Ordering information

Application recommendation

The cabinet profile with over extension for waste bin applications can be combined with any high fronted pull-out option in height E.
Please see the relevant page for the components to be ordered. All components apart from the cabinet profile are needed.

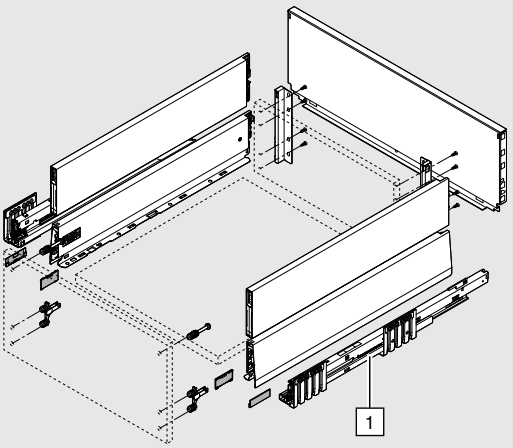
High fronted pull-out modular with gallery	17
High fronted pull-out modular with gallery and design element	21
High fronted pull-out modular with BOXCOVER, N drawer side	28
High fronted pull-out modular with BOXCOVER, M drawer side	31
High fronted pull-out modular with BOXCAP	36
High fronted pull-out pure	40

1	Cabinet profile left/right	
	Left/right must be ordered separately	
	Nominal length NL (mm)	**BLUMOTION*** 70 kg
	450 [1]	**453.4501BZ**
	500 [2]	**453.5001BZ**
	550 [3]	**453.5501BZ**
	* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION	

[1] Can be combined with NL 400 mm drawer side.

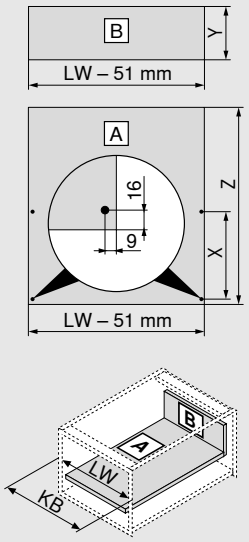
[2] Can be combined with NL 450 mm drawer side.

[3] Can be combined with NL 500 mm drawer side.



Planning

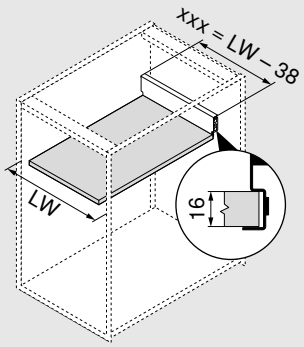
Cutting dimensions for 16 mm chipboard



Chipboard back		Y (mm)
Height		184
Base length		**Z (mm)**
Steel back		NL - 22
Chipboard back		NL - 26
Position of drawer base drill hole		
Pre-drilling possible when using a flat head screw	**NL (mm)**	**X (mm)**
	> 450	256

KB Cabinet width
LW Internal cabinet width
NL Nominal length

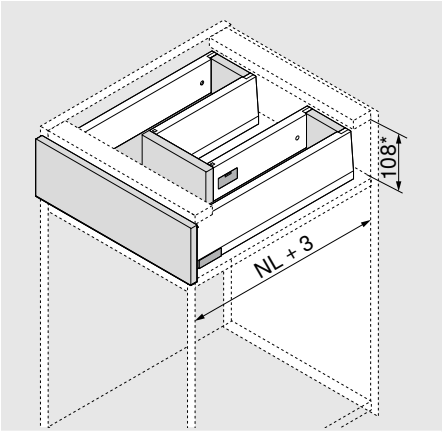
Steel back = calculation of width



Product

- Sink cabinet solution for optimum use of storage space
- Can be implemented with standard components
- Steel drawer sides in silk white matt, indium grey matt and orion grey matt
- Distinctive drawer side design
- Straight on the inside with flush cover cap
- Synchronised feather-light glide
- BLUMOTION cabinet profile with interface for TIP-ON BLUMOTION
- Can be combined with SERVO-DRIVE
- Insert the front in the holding position and simply clip on (easy attachment even if pull-out is already in place)
- 3-dimensional front adjustment

Space requirement



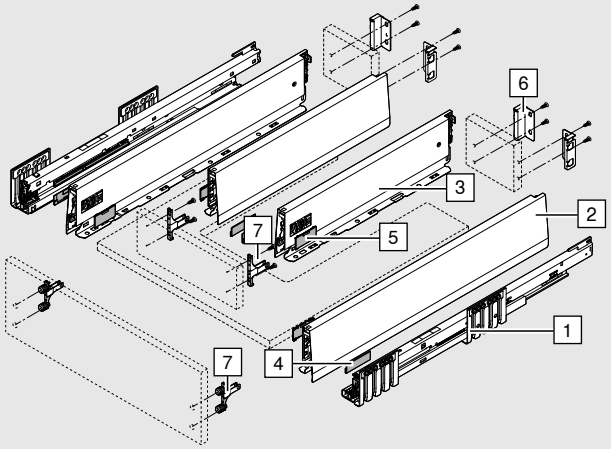
NL Nominal length

* Incl. 2 mm tilt adjustment

Ordering information

1	Cabinet profile left/right	
	Left/right must be ordered separately	
Nominal length NL (mm)	**BLUMOTION***	
	40 kg	70 kg
450	**450.4501B**	**453.4501B**
500	**450.5001B**	**453.5001B**
550	**450.5501B**	**453.5501B**
600	**450.6001B**	**453.6001B**

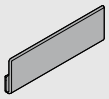
* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION



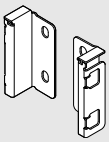
2	Outer drawer side left/right – height M			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
Nominal length NL (mm)		Steel		
450		**470M4502S**		
500		**470M5002S**		
550		**470M5502S**		
600		**470M6002S**		

3	Inner drawer side left/right – height M			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
Nominal length NL (mm)		Steel		
300		**470M3002S**		
350		**470M3502S**		
400		**470M4002S**		
450		**470M4502S**		
For effective use of storage space, we recommend:				
NL of outer drawer sides - NL of inner drawer sides = min. 150 mm				

Ordering information

4	Branding element left/right						
	Symmetrical						
			SW-M	IG-M	OG-M	TGR	IN-G
			Nylon				
	Embossed with Blum logo	2 x	ABD.1000.BT				ABD.1009.BT
	Printed with Blum logo	2 x	ABD.1000.BL				ABD.1009.BL
	Customised, printed branding element – starting from 1000 pcs						

5	Internal cover caps left/right				
	Symmetrical				
			SW-M	IG-M	OG-M
			Nylon		
	Embossed with Blum logo	2 x	ZA4.5400.BT		

6	Chipboard back fixings left/right				
	Left/right must be ordered separately				
			SW-M	IG-M	OG-M
			Steel		
	Height M	4 x	ZB4M000S		

7	Front fixing bracket		
	EXPANDO	4 x	ZF4.10E2
	EXPANDO T	4 x	ZF4.10T2
	Knock-in	4 x	ZF4.1082
	INSERTA*	2 x	ZF4.10I2
	Screw-on**	4 x	ZF4.1002

* Centre piece cannot be implemented with INSERTA!

** Screws not included in scope of delivery

Accessories

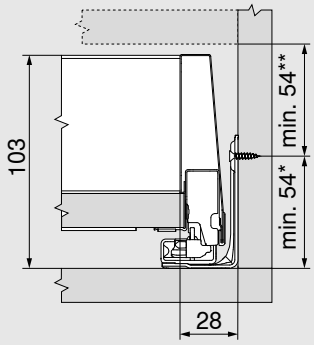
Chipboard screw				
	Ø (mm)	Length (mm)		
	3.5	15	For connecting the cabinet profile to the cabinet	609.1500
	3.5	17	For front fixing bracket (screw-on)	609.1700

Fixing screw (flat head screw)				
	Ø (mm)	Length (mm)	Maximum screw head height: 2 mm	
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base	61R.1500
In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side				

System screws				
	Ø (mm)	Length (mm)		
	6	14.5	For connecting the cabinet profile to the cabinet	661.1450.HG

Planning

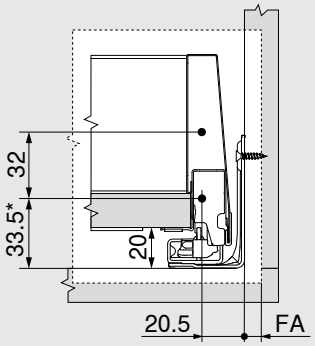
Space requirements in the cabinet



* + 1 mm if cabinet profile is installed before cabinet is assembled

** Incl. 2 mm tilt adjustment

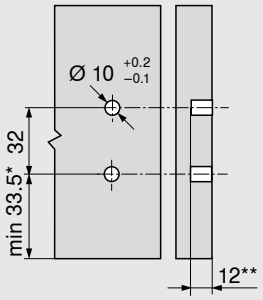
Front installation dimensions for screw-on assembly



* + 1 mm if cabinet profile is installed before cabinet is assembled

FA Front overlay

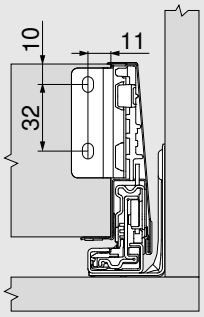
Front drilling distances for INSERTA/EXPANDO/EXPANDO T and knock-in assembly



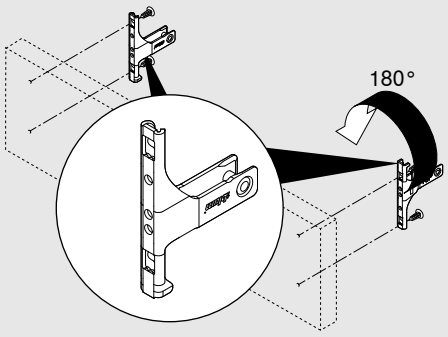
* + 1 mm if cabinet profile is installed before cabinet is assembled

** min. 6 mm for EXPANDO T

Back installation dimensions

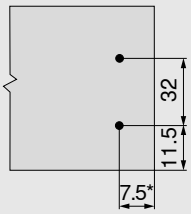


Rotation of front fixing bracket for centre piece



Cannot be used with INSERTA!

Centre piece drilling distances

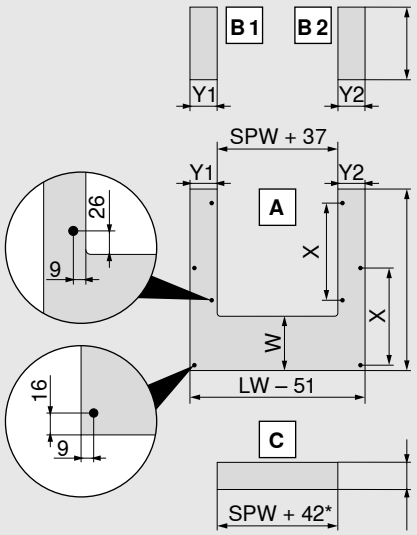


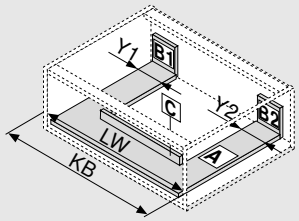
* + 1 mm if ZF4.10E2 is used

* + 2.5 mm if ZF4.1082 is used

Planning

Cutting dimensions for 16 mm chipboard





Chipboard back		**B (mm)**
Height		83
Base length		**A (mm)**
Chipboard back		NL - 26
Y min.	40 mm	
Y min.	99 mm with TIP-ON BLUMOTION	
Y max.	225 mm	

Position of drawer base drill hole		
Pre-drilling possible when using a flat head screw	**NL (mm)**	**X (mm)**
	> 450	256

Centre piece	**C (mm)**
Height	67
* If ZF4.10E2 is used	+ 2
* If ZF4.1082 is used	+ 5

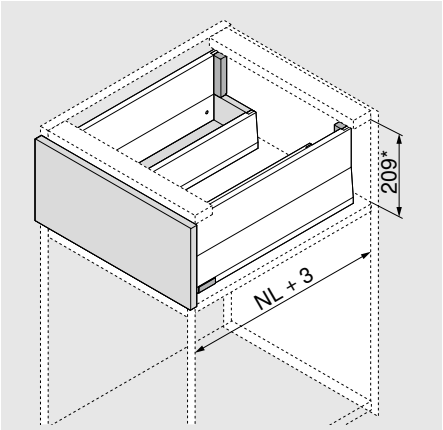
KB	Cabinet width
LW	Internal cabinet width
NL	Nominal length
SPW	Internal width between sink drawer sides
W =	NL of outer drawer sides - NL of inner drawer sides - 10 mm

Product

Example of inner pull-out using BOXCAP

- With centre piece for optimal use of storage space
- Can be implemented with standard components
- Steel drawer sides in silk white matt, indium grey matt and orion grey matt
- Distinctive drawer side design
- Straight on the inside with flush cover cap
- Synchronised feather-light glide
- BLUMOTION cabinet profile with interface for TIP-ON BLUMOTION
- Can be combined with SERVO-DRIVE
- Insert the front in the holding position and simply clip on (easy attachment even if pull-out is already in place)
- 3-dimensional front adjustment

Space requirement



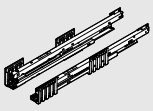
NL Nominal length

* Incl. 2 mm tilt adjustment

Ordering information

Application recommendation	
The outer sink drawer sides can be combined with all height E options. Please see the relevant page for planning information and the components to be ordered.	
High fronted pull-out modular with gallery	17
High fronted pull-out modular with gallery and design element	21
High fronted pull-out modular with BOXCOVER, N drawer side	28
High fronted pull-out modular with BOXCOVER, M drawer side	31
High fronted pull-out modular with BOXCAP	36
High fronted pull-out pure	40

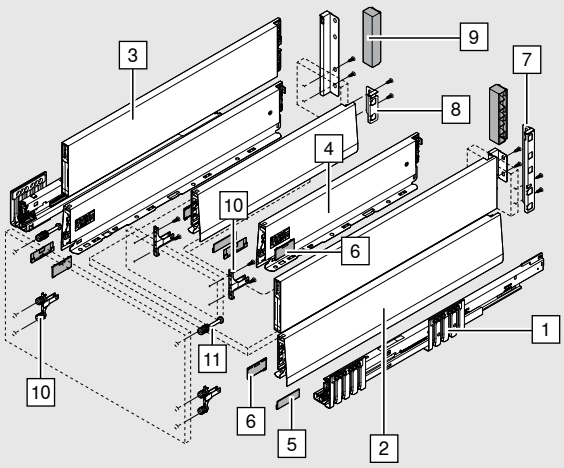
1 Cabinet profile left/right



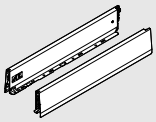
Left/right must be ordered separately

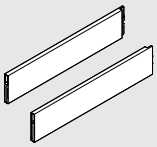
Nominal length NL (mm)	BLUMOTION* 40 kg	BLUMOTION* 70 kg
450	450.4501B	453.4501B
500	450.5001B	453.5001B
550	450.5501B	453.5501B
600	450.6001B	453.6001B

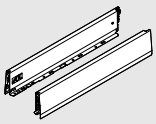
* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

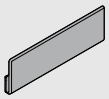


Ordering information

2	Outer drawer side left/right – height M			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
	Nominal length NL (mm)	Steel		
	450	**470M4502S**		
	500	**470M5002S**		
	550	**470M5502S**		
	600	**470M6002S**		

3	BOXCAP height E			
	Left/right			
		SW-M	IG-M	OG-M
	Nominal length NL (mm)	Steel		
	450	**ZL4.450S.E**		
	500	**ZL4.500S.E**		
	550	**ZL4.550S.E**		
	600	**ZL4.600S.E**		

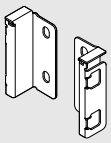
4	Inner drawer side left/right – height M			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
	Nominal length NL (mm)	Steel		
	300	**470M3002S**		
	350	**470M3502S**		
	400	**470M4002S**		
	450	**470M4502S**		
	For effective use of storage space, we recommend:			
	NL of outer drawer sides - NL of inner drawer sides = min. 150 mm			

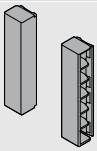
5	Branding element left/right						
	Symmetrical						
			SW-M	IG-M	OG-M	TGR	IN-G
			Nylon				
	Embossed with Blum logo	2 x	**ABD.1000.BT**				**ABD.1009.BT**
	Printed with Blum logo	2 x	**ABD.1000.BL**				**ABD.1009.BL**
	Customised, printed branding element – starting from 1000 pcs						

6	Internal cover caps left/right			
	Symmetrical			
		SW-M	IG-M	OG-M
		Nylon		
	Embossed with Blum logo	2 x	**ZA4.5400.BT**	

7	Chipboard back fixings exterior			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Steel		
	Height E	**ZB4E000S**		

Ordering information

8	Chipboard back fixings interior			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
		Steel		
	Height M	ZB4M000S		

9	Chipboard back fixing cover cap			
	Symmetrical			
		SW-M	IG-M	OG-M
		Nylon		
	2 x	ZB4M00AK		

10	Front fixing bracket		
	EXPANDO	4 x	ZF4.10E2
	EXPANDO T	4 x	ZF4.10T2
	Knock-in	4 x	ZF4.1082
	INSERTA*	2 x	ZF4.10I2
	Screw-on**	4 x	ZF4.1002

* Centre piece cannot be implemented with INSERTA!

** Screws not included in scope of delivery

11	Front fixing bracket, top		
	EXPANDO T	2 x	ZF4.50T2
	Knock-in	2 x	ZF4.5082
	INSERTA	2 x	ZF4.50I2
	Screw-on – pre-mounted chipboard screws, Ø 3.8 x 11.4 mm	2 x	ZF4.5002
	Screw-on – countersunk screws with head diameter max. 7 mm, thread diameter max. 4 mm*	2 x	ZF4.5012

* Screws not included in scope of delivery

Accessories

Chipboard screw				
	Ø (mm)	Length (mm)		
	3.5	15	For connecting the cabinet profile to the cabinet	609.1500
	3.5	17	For front fixing bracket (screw-on)	609.1700

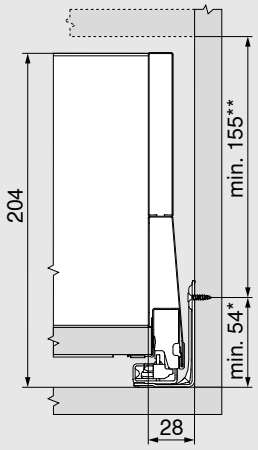
Fixing screw (flat head screw)				
	Ø (mm)	Length (mm)	Maximum screw head height: 2 mm	
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base	61R.1500

In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side

System screws				
	Ø (mm)	Length (mm)		
	6	14.5	For connecting the cabinet profile to the cabinet	661.1450.HG

Planning

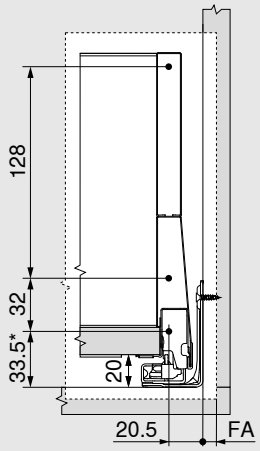
Space requirements in the cabinet



* + 1 mm if cabinet profile is installed before cabinet is assembled

** Incl. 2 mm tilt adjustment

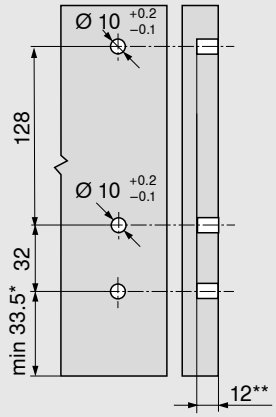
Front installation dimensions for screw-on assembly



* + 1 mm if cabinet profile is installed before cabinet is assembled

FA Front overlay

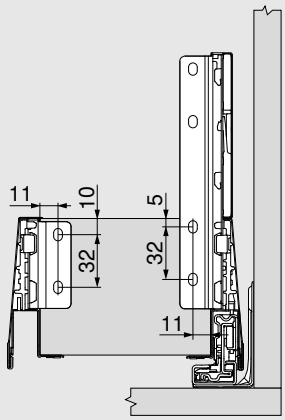
Front drilling distances for INSERTA/EXPANDO/EXPANDO T and knock-in assembly



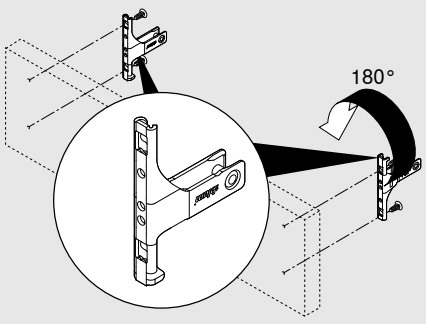
* + 1 mm if cabinet profile is installed before cabinet is assembled

** min. 6 mm for EXPANDO T

Back installation dimensions

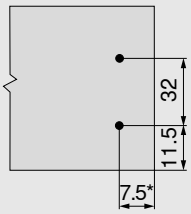


Rotation of front fixing bracket for centre piece



Cannot be used with INSERTA!

Centre piece drilling distances

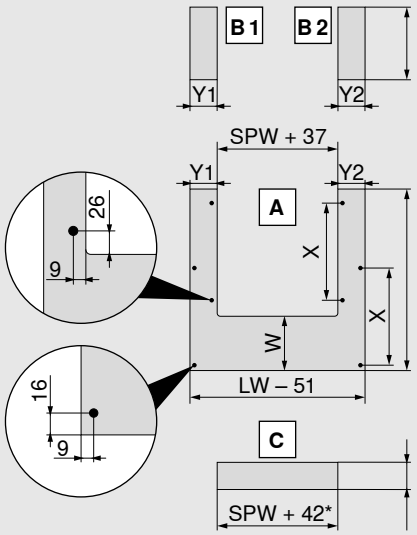


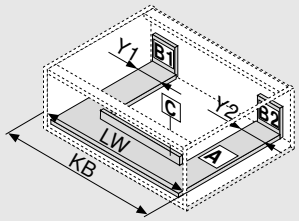
* + 1 mm if ZF4.10E2 is used

* + 2.5 mm if ZF4.1082 is used

Planning

Cutting dimensions for 16 mm chipboard





Chipboard back		**B (mm)**
Height		83
Base length		**A (mm)**
Chipboard back		NL - 26
Y min.	40 mm	
Y min.	99 mm with TIP-ON BLUMOTION	
Y max.	225 mm	

Position of drawer base drill hole		
Pre-drilling possible when using a flat head screw	**NL (mm)**	**X (mm)**
	> 450	256

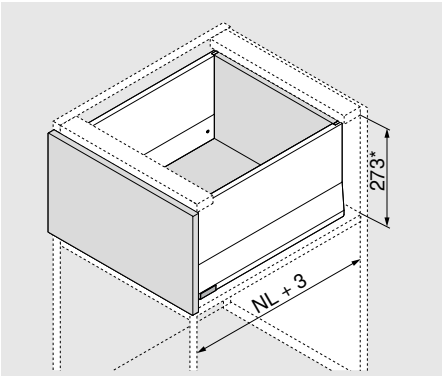
Centre piece	**C (mm)**
Height	67
* If ZF4.10E2 is used	+ 2
* If ZF4.1082 is used	+ 5

KB	Cabinet width
LW	Internal cabinet width
NL	Nominal length
SPW	Internal width between sink drawer sides
W =	NL of outer drawer sides - NL of inner drawer sides - 10 mm

Product

- Steel drawer sides in silk white matt, indium grey matt and orion grey matt
- Distinctive drawer side design
- Straight on the inside with flush cover cap
- Synchronised feather-light glide
- BLUMOTION cabinet profile with interface for TIP-ON BLUMOTION and side stabiliser
- Can be combined with SERVO-DRIVE
- Insert the front in the holding position and simply clip on (easy attachment even if pull-out is already in place)
- 3-dimensional front adjustment

Space requirement

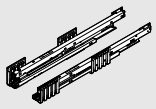


NL Nominal length

* Incl. 2 mm tilt adjustment

Ordering information

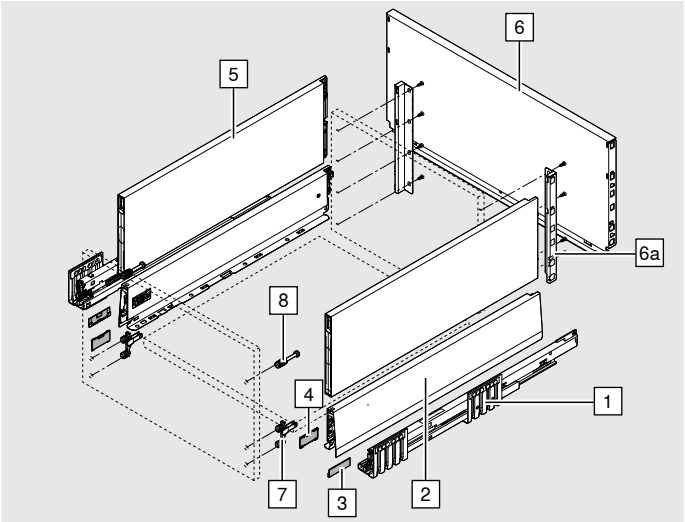
1 Cabinet profile left/right



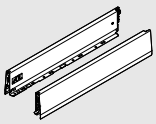
Left/right must be ordered separately

Nominal length NL (mm)	BLUMOTION* 40 kg	BLUMOTION* 70 kg
270	450.2701B	
300	450.3001B	
350	450.3501B	
400	450.4001B	
450	450.4501B	453.4501B
500	450.5001B	453.5001B
550	450.5501B	453.5501B
600	450.6001B	453.6001B

* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION



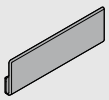
2 Drawer side left/right



Left/right must be ordered separately

Nominal length NL (mm)	SW-M	IG-M	OG-M
	Steel		
270	470M2702S		
300	470M3002S		
350	470M3502S		
400	470M4002S		
450	470M4502S		
500	470M5002S		
550	470M5502S		
600	470M6002S		

3 Branding element left/right



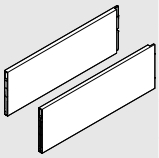
Symmetrical

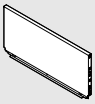
		SW-M	IG-M	OG-M	TGR	IN-G
		Nylon				
Embossed with Blum logo	2 x	ABD.1000.BT				ABD.1009.BT
Printed with Blum logo	2 x	ABD.1000.BL				ABD.1009.BL

Customised, printed branding element – starting from 1000 pcs

Ordering information

4	Internal cover caps left/right				
	Symmetrical				
			SW-M	IG-M	OG-M
				Nylon	
	Embossed with Blum logo	2 x		ZA4.5400.BT	

5	BOXCAP height F			
	Left/right			
		SW-M	IG-M	OG-M
	Nominal length NL (mm)		Steel	
	270		ZL4.270S.F	
	300		ZL4.300S.F	
	350		ZL4.350S.F	
	400		ZL4.400S.F	
	450		ZL4.450S.F	
	500		ZL4.500S.F	
	550		ZL4.550S.F	
	600		ZL4.600S.F	

6	Steel back			
		SW-M	IG-M	OG-M
			Steel	
	Height F		☎ ZB4FxxxS.6	

☎ Item available on request

Alternative to 6

6a	Chipboard back fixings left/right			
	Left/right must be ordered separately			
		SW-M	IG-M	OG-M
			Steel	
	Height F		ZB4F000S	

7	Front fixing bracket		
	EXPANDO	2 x	ZF4.10E2
	EXPANDO T	2 x	ZF4.10T2
	Knock-in	2 x	ZF4.1082
	INSERTA	2 x	ZF4.10I2
	Screw-on*	2 x	ZF4.1002

* Screws not included in scope of delivery

8	Front fixing bracket, top		
	EXPANDO T	2 x	ZF4.50T2
	Knock-in	2 x	ZF4.5082
	INSERTA	2 x	ZF4.50I2
	Screw-on – pre-mounted chipboard screws, Ø 3.8 x 11.4 mm	2 x	ZF4.5002
	Screw-on – countersunk screws with head diameter max. 7 mm, thread diameter max. 4 mm*	2 x	ZF4.5012

* Screws not included in scope of delivery

Ordering information

Accessories

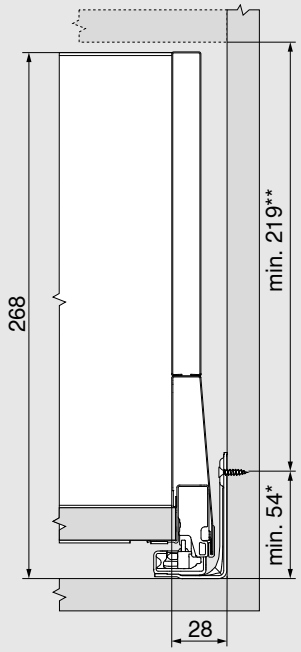
Chipboard screw				
	Ø (mm)	Length (mm)		
	3.5	15	For connecting the cabinet profile to the cabinet	609.1500
	3.5	17	For front fixing bracket (screw-on)	609.1700

Fixing screw (flat head screw)				
	Ø (mm)	Length (mm)	Maximum screw head height: 2 mm	
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base	61R.1500
In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side				

System screws				
	Ø (mm)	Length (mm)		
	6	14.5	For connecting the cabinet profile to the cabinet	661.1450.HG

Planning

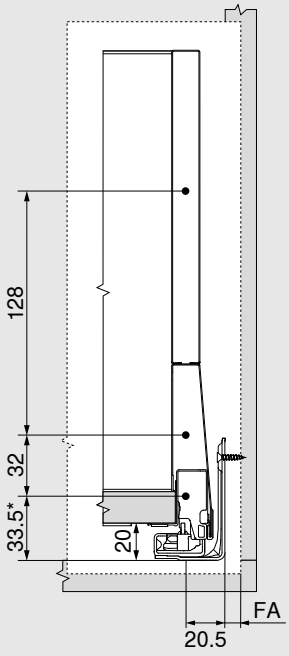
Space requirements in the cabinet



* + 1 mm if cabinet profile is installed before cabinet is assembled

** Incl. 2 mm tilt adjustment

Front installation dimensions for screw-on assembly

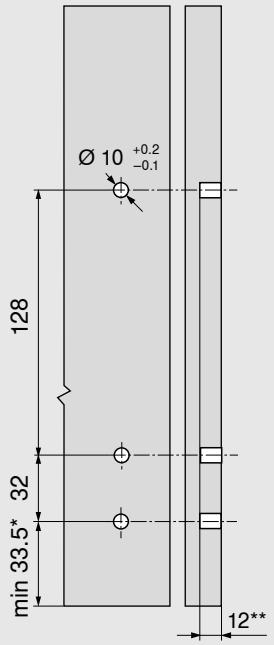


* + 1 mm if cabinet profile is installed before cabinet is assembled

FA Front overlay

Planning

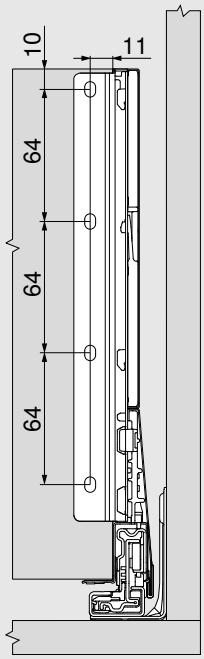
Front drilling distances for INSERTA/EXPANDO/EXPANDO T and knock-in assembly



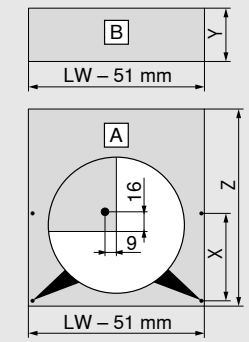
* + 1 mm if cabinet profile is installed before cabinet is assembled

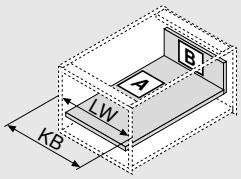
** min. 6 mm for EXPANDO T

Back installation dimensions



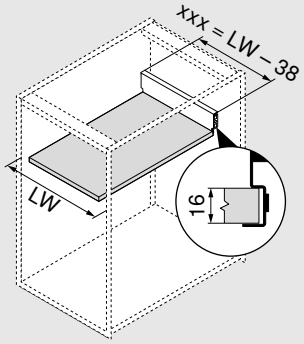
Cutting dimensions for 16 mm chipboard

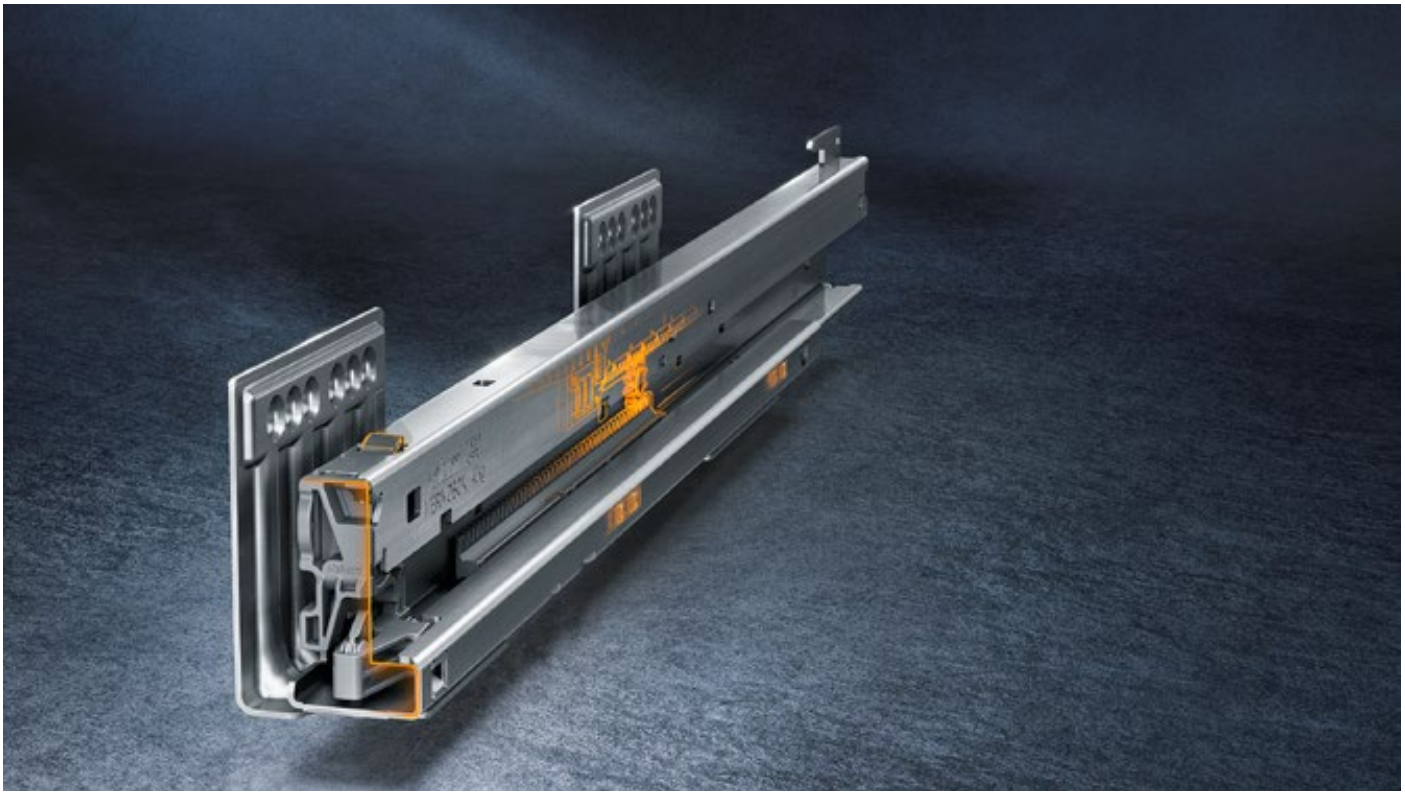




Chipboard back		Y (mm)
Height		248
Base length		**Z (mm)**
Steel back		NL - 22
Chipboard back		NL - 26
Position of drawer base drill hole		
Pre-drilling possible when using a flat head screw	**NL (mm)**	**X (mm)**
	270	128
	300	128
	> 350	256
KB Cabinet width		
LW Internal cabinet width		
NL Nominal length		

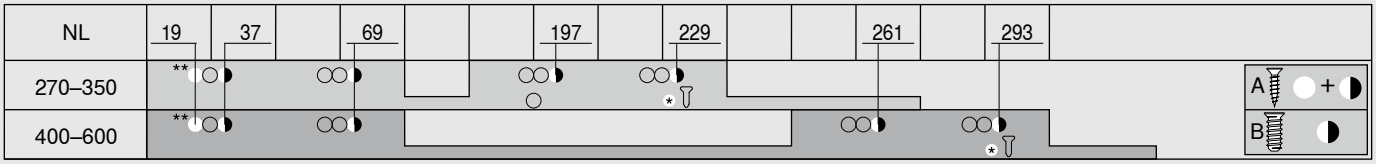
Steel back = calculation of width





Cabinet profile – 450 – 40 kg

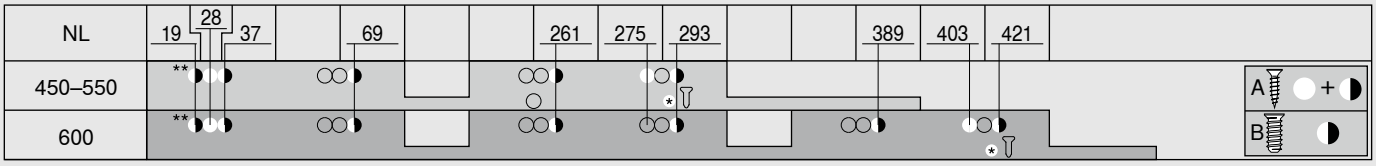
Nominal length NL (mm)



A	Chipboard screw Ø 4 x 15 mm
B	System screws Ø 6 x 14.5 mm
*	For greater lateral stability Chipboard screw Ø 4 x 15 mm
**	For greater vertical stability Can be replaced with chipboard screw Ø 4 x 15 mm

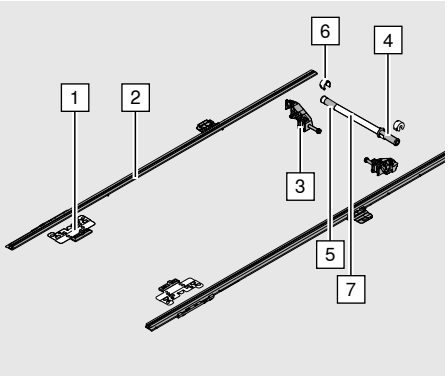
Cabinet profile – 453 – 70 kg

Nominal length NL (mm)



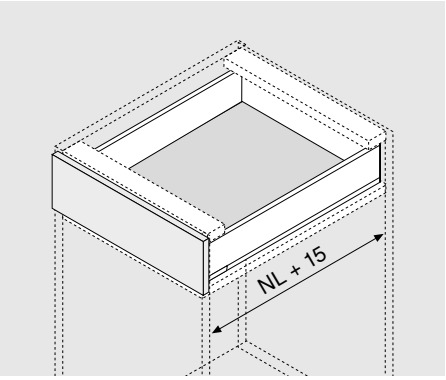
A	Chipboard screw Ø 4 x 15 mm
B	System screws Ø 6 x 14.5 mm
*	For greater lateral stability Chipboard screw Ø 4 x 15 mm
**	For greater vertical stability Can be replaced with chipboard screw Ø 4 x 15 mm

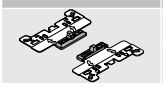
Side stabiliser



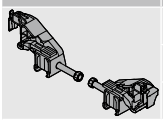
- Additional stabilisation for extra wide pull-outs
- Recommendation: KB 900 to 1200 mm
- Aluminium rod suitable for cabinet width 1200 mm, for cutting to size
- Suitable for use in combination with BLUMOTION, SERVO-DRIVE and TIP-ON BLUMOTION
- No additional space requirement at the bottom

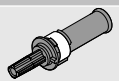
Space requirement

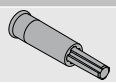


1	Latch	
	2 x	T60H4009

2	Gear rack	
	Nominal length NL (mm)	
	270–400	ZS4.400Z
	450–500	ZS4.500Z
	550–600	ZS4.600Z
Order left and right		
Cutting	Nominal length NL + 10 mm	

3	Bridge block	
		ZS4.000L
Order left and right		

4	Overload locking device	
		ZS7.00LKU

5	Locking device	
		ZST.00TK

6	Transportation lock	
	2 x	ZST.00T5K

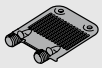
7	Shaft	
		ZS4.937W
Cutting	Internal cabinet width LW - 231 mm	

KB Cabinet width

Front/base stabiliser

Ordering information

For supporting wide drawer bases

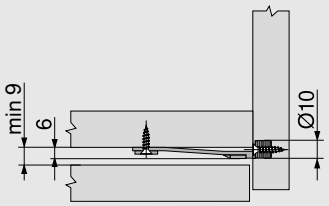


Colour	Material	
RAL 7037 dust grey	Nylon	
		Z96.10E1

Recommendation:

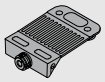
Cabinet width KB > 600 mm: 1 piece

Space requirement



Ordering information

For thin fronts measuring 8 mm or more



Colour	Material	
RAL 7037 dust grey	Nylon	
EXPANDO T		Z96.00T1

Recommendation:

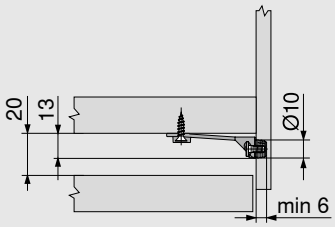
Cabinet width KB > 600 mm: 1 piece

Cabinet width KB > 900 mm: 2 piece

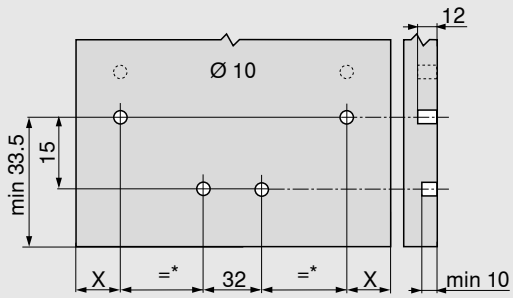
Front height FH > 380 mm: 1 piece

Space requirement

EXPANDO T



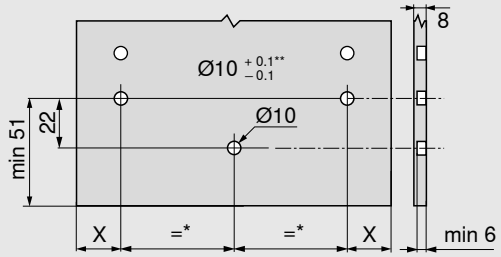
Front drilling distances



X X = 20.5 mm + front overlay FA

* min. 105

EXPANDO T



X X = 14 mm + front overlay FA

* min. 80

** For stone and ceramics +0.2/-0.1 mm

EXPANDO T

Area of application and assembly recommendation

EXPANDO T is suitable for fixing Blum fittings to thin front materials in cabinet construction.

Materials can be just 8 mm thick or more, provided they are sufficiently stable and strong.

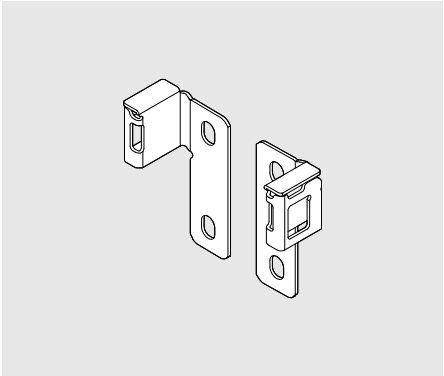
Materials tested by Blum	Transverse tensile strength (N/mm²)	Nm
Chipboard	> 0.40	1.5
MDF	> 0.60	1.5
HDF		2
HPL		2
Mineral composites		2
Granite stone – Nero Assoluto		3
Artificial stone – quartz composite		3
Ceramic panels		3

Nm Minimum tightening torque

Liability disclaimer

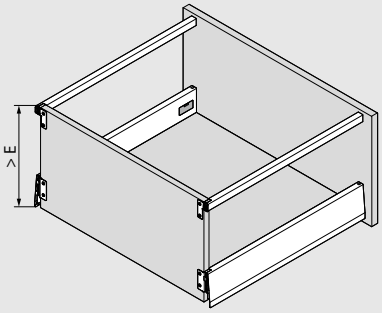
Blum accepts no liability for the use of EXPANDO T in combination with materials not listed or fittings from other manufacturers. It is recommended that the assembly be carried out by an experienced furniture manufacturer.

Flexible gallery fixing



- To connect the longside gallery rail to the chipboard back
- > system height E (modular accessories)
- Material: steel

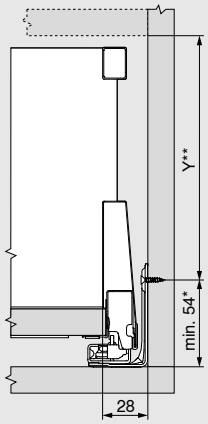
Space requirement



> system height E

Flexible gallery fixing			
	SW-M	IG-M	OG-M
Left/right must be ordered separately	ZRR.4000		

Space requirements in the cabinet

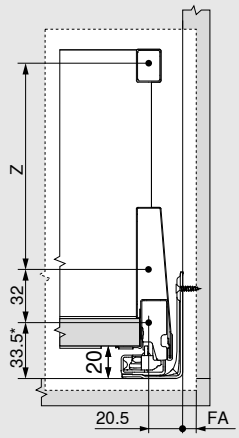


Y = X - 29 mm

* + 1 mm if cabinet profile is installed before cabinet is assembled

** Incl. 2 mm tilt adjustment

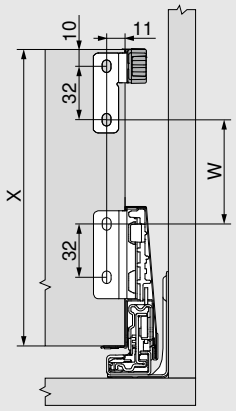
Front installation dimensions for screw-on assembly



Z = X - 56 mm

* + 1 mm if cabinet profile is installed before cabinet is assembled

Back installation dimensions



X = drawer back height (>184 mm = system height E)

W = X - 115 mm

TORX screwdriver

- TORX size 20 (T20)
- Blade length 35/100 mm
- Total length 100/210 mm
- Orange handle with Blum print
- To make adjustments

Ordering information		
TORX screwdriver		
Total length (mm)	**Blade length (mm)**	
100	35	623.882.2
210	100	209.093.7

MERIVOPRESS

- Pneumatic assembly device for the efficient assembly of drawers and high fronted pull-outs
- Assembly type: Press-fit connection
- Nominal length: 270 – 650 mm
- Cabinet width: 250 – 1200 mm
- Can be used for chipboard back and steel back assembly

Ordering information	
MERIVOPRESS	
	ZMM.8400

MINIPRESS top

- Vertical drilling and optional insertion of Blum fittings
- Quick change of drilling heads already equipped with drill bits
- Easy to use positioning system through fast tool-free changeover of pre-set rulers
- Simple adjustment of dimensions with easily accessible operating elements and precision display

Ordering information	
MINIPRESS top with EASYSTICK	
	M70E2000
incl. Horizontal drilling machine	M75E2000
MINIPRESS top without EASYSTICK	
	M70.2000

MINIPRESS P

- Including multi-swivel gearbox (5-spindle)
- Supplied with ruler system, incl. standard ruler (600 mm) and tool set
- Different voltage can be supplied upon request
- Rulers, drilling heads and other accessories are not included as part of the basic machine
- Can be retrofitted with EASYSTICK as an option

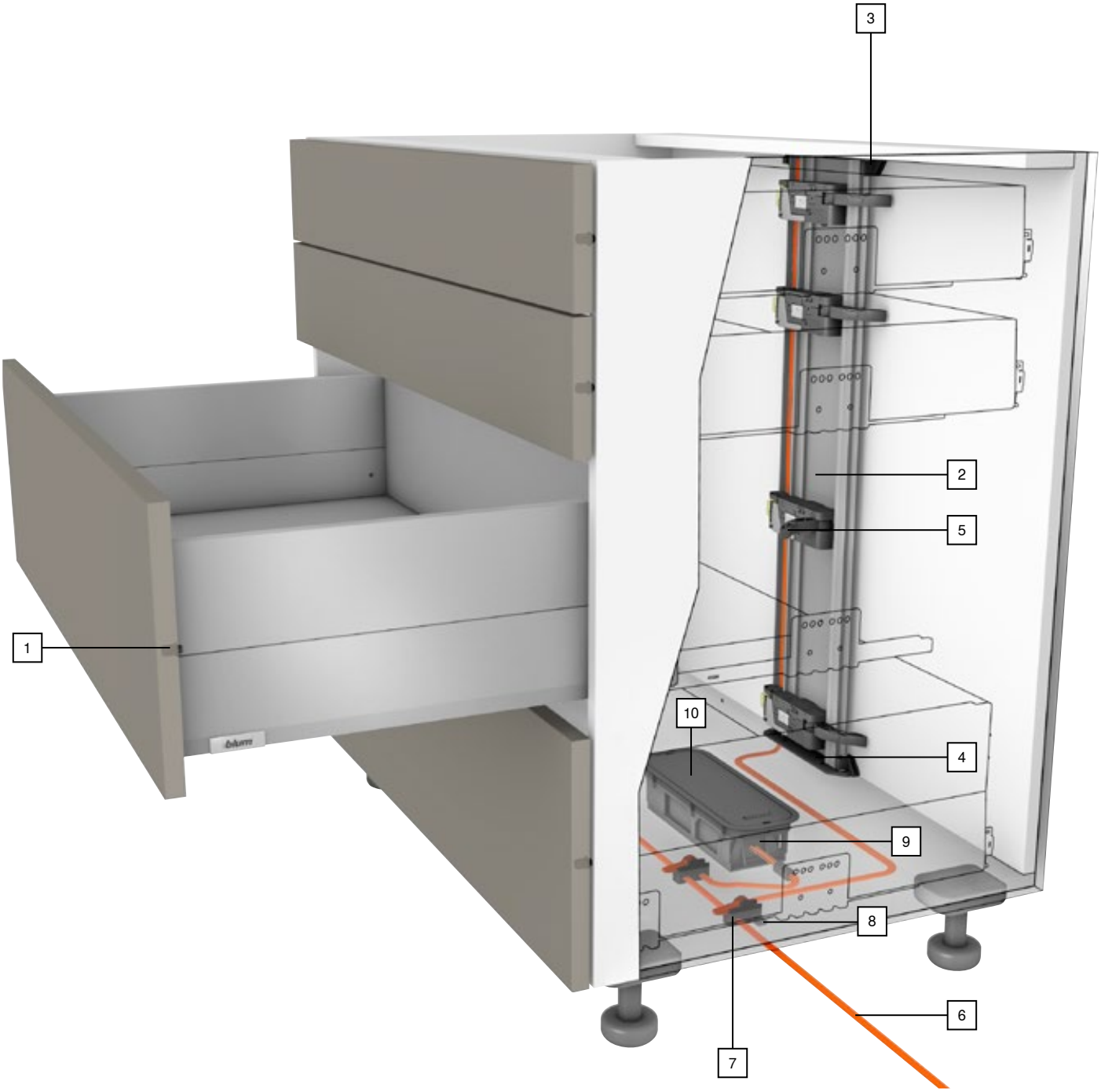
Ordering information	
MINIPRESS P	
230 V, without table	M53.3050EU
230 V, with table and accessories	M53.2050EU
400 V, with table and accessories	M53.2000EU

EASYSTICK

- EASYSTICK computer (incl. bracket) for automatic calculation of fixing positions – must be ordered separately
- Automatically movable EASYSTICK ruler with stop pins and illuminated markings (length 1700 mm, stop positions from 6–953 mm) – must be ordered separately
- EASYSTICK extension ruler for stop positions from 953–2681 mm – must be ordered separately

Ordering information	
EASYSTICK for MINIPRESS top	
Ruler	MZD.2700
Computer	MZD.5700.01
EASYSTICK for MINIPRESS P	
Ruler	MZD.2000
Computer	MZD.5000

Standard cabinet with horizontal and vertical cross members



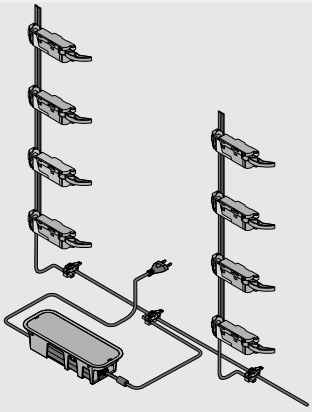
Standard cabinet with horizontal and vertical cross members

Product

- Electrical opening support system in combination with BLUMOTION for soft and effortless closing
- With vertical bracket profile
- No fixed connection between the drive unit and pull-out
- Pull-outs need not be modified
- Tool-free assembly
- Simple cabling
- Shallow installation depth

Cabling

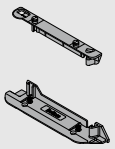
Space requirement



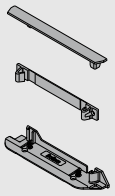
Ordering information

1	Blum distance bumper	
	Ø (mm)	
	5	993.0530
	8	993.0830.01
Up to front height 300 mm, use 2 pcs		
From front height 300 mm, use 4 pcs		
For 70 kg LEGRABOX/MERIVOBOX runner, use 4 pcs		
For 65 kg TANDEMBOX runner, use 4 pcs		

2	Bracket profile			
	Bracket profile with cable			
	Length (mm)			
	470	Z10T470AA	680	Z10T680AA
	480	Z10T480AA	690	Z10T690AA
	520	Z10T520AA	700	Z10T700AA
	540	Z10T540AA	710	Z10T710AA
	550	Z10T550AA	720	Z10T720AA
	580	Z10T580AA	730	Z10T730AA
	590	Z10T590AA	740	Z10T740AA
	600	Z10T600AA	750	Z10T750AA
	610	Z10T610AA	760	Z10T760AA
	620	Z10T620AA	770	Z10T770AA
	630	Z10T630AA	790	Z10T790AA
	650	Z10T650AA	800	Z10T800AA
	660	Z10T660AA	810	Z10T810AA
	670	Z10T670AA	860	Z10T860AA
	Bracket profile without cable			
	Length (mm)			
	1170			Z10T1170A
Aluminium for cutting to size				
Cutting:	Internal cabinet height LH - 10 mm			

3	Bracket profile attachments		
	Horizontal cross member		
	Colour	Material	
	R7037	K	
	Upper bracket profile attachment		Z10D01E2.01
	Lower bracket profile attachment		Z10D01E1.01

Alternative to 3

-	Bracket profile attachments		
	Vertical cross member		
	Colour	Material	
	R7037	K	
	Bracket profile cover cap		Z10T0004
	Back bracket profile attachment		Z10D3001.01
	Lower bracket profile attachment		Z10D01E1.01

4	Drive unit		
	Colour	Material	
	R7037	K	Z10A3000.03
Includes pre-assembled lever extension			

5	SERVO-DRIVE distribution cable		
	Colour	Length (m)	
	SZ	6	Z10K600A
	SZ	100	Z10K1HMA
For cutting to size			

Colour/material	
R7037	RAL 7037 dust grey
SZ	Black
K	Nylon

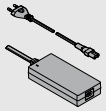
Standard cabinet with horizontal and vertical cross members

Ordering information

6	Connecting node		
	Colour	Material	
	SZ	K	Z10V1000.01

7	Cable end protector		
	Colour	Material	
	R7037	K	Z10K0008

8 SERVO-DRIVE power supply unit incl. flex

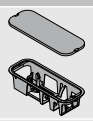


Markets	Language packages		Markets	Language packages	
E	A	Z10NE04EA	I	A	Z10NE04IA
E	B	Z10NE04EB	K	I	Z10NE04KI
E	C	Z10NE04EC	N	H	Z10NE04NH
E	D	Z10NE04ED	R	H	Z10NE04RH
E	E	Z10NE04EE	S	K	Z10NE04SK
E	F	Z10NE04EF	T	H	Z10NE04TH
E	I	Z10NE04EI	U	G	Z10NE04UG
B	A	Z10NE04BA	U	J	Z10NE04UJ
B	I	Z10NE04BI	Z	I	Z10NE04ZI
H	I	Z10NE04HI			

Incl. operating and installation instructions

Consisting of:

8a	1 x	SERVO-DRIVE power supply unit
-	1 x	Flex

9	Power supply unit housing		
	Base fixing		
	Colour	Material	
	R7037	K	Z10NG000

Includes cover

SERVO-DRIVE power supply unit

Alternative

-	Power supply unit housing		
	Back panel/wall fixing		
	Colour	Material	
	WGR	K	Z10NG120

SERVO-DRIVE power supply unit

Accessories

-	Communication cable		
	Colour	Length (m)	
	R7035	3	Z10K300A

Accessories

-	Cable holder		
	Colour	Material	
	WS	K	Z10K0009

E.g. for fixing the SERVO-DRIVE distribution cable

-	Front/base stabiliser		
	Colour	Material	
	R7037	K	Z96.10E1

-	Synchronisation cable	
	Length (mm)	
	80	Z10K008S
	500	Z10K050S
	1200	Z10K120S
	1600	Z10K160S

Connects two drive units that need to open simultaneously

-	COMBOX set		
	Colour	Material	
	SZ	K	Z10ZC00A

Prevents front collisions when using SERVO-DRIVE in corner applications

Can be used in combination with Z10K300A

Includes all assembly and cabling components

Markets and language packages

Name			
Markets		**Language packages***	
E	Europa	**A**	DE, EN, FR, IT, NL
B	GB	**B**	DA, EN, FI, NO, SV
H	IN	**C**	EL, EN, HR, SR, SL, TR
I	IL	**D**	EN, ES, FR, IT, PT
K	AU	**E**	CS, HU, PL, SK
N	CN	**F**	BG, ET, LV, LT, RO, RU, GB
R	KR	**G**	EN, ES, FR
S	BR	**H**	EN, ZH, KO
T	TW	**I**	EN
U	US | CA | JP	**J**	JA
Z	ZA	**K**	EN, ES, PT

* Language descriptions as per ISO-639

Colour/material			
WGR	White grey	R7035	RAL 7035 light grey
SZ	Black	R7037	RAL 7037 dust grey
WS	White	K	Nylon

Bottom mount waste bin solution

Bottom mount waste bin solution

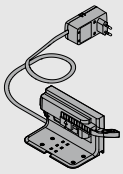
Product

- Electrical opening support system in combination with BLUMOTION for soft and effortless closing
- Suitable for individual applications
- For bottom mount waste bin solutions
- Also ideal for retrofitting
- No fixed connection between the drive unit and pull-out
- Pull-outs need not be modified
- Quick and simple installation of pre-assembled parts

Cabling

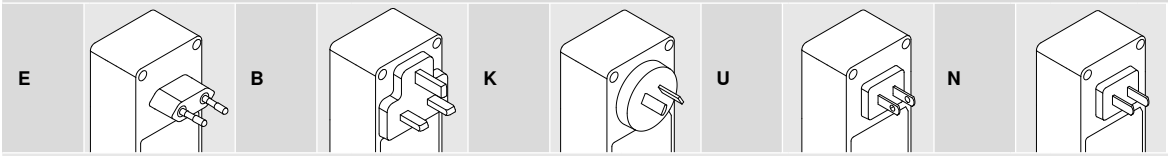
Ordering information

SERVO-DRIVE uno set



Network adapter	Language packages		Network adapter	Language packages	
E	A	Z10UB00EA	B	A	Z10UB00BA
E	B	Z10UB00EB	B	I	Z10UB00BI
E	C	Z10UB00EC	K	I	Z10UB00KI
E	D	Z10UB00ED	N	H	Z10UB00NH
E	E	Z10UB00EE	U	G	Z10UB00UG
E	F	Z10UB00EF	U	J	Z10UB00UJ

Network adapter



See the Information chapter of the Blum catalogue for a detailed market list.

Language packages

A	DE, EN, FR, IT, NL	**D**	EN, ES, FR, IT, PT	**G**	EN, ES, FR	**J**	JA
B	DA, EN, FI, NO, SV	**E**	CS, HU, PL, SK	**H**	EN, ZH, KO		
C	EL, EN, HR, SL, SR, TR	**F**	BG, ET, LT, LV, RO, RU, UK	**I**	EN		

Set pre-mounted

Composed of:

1a	1 x	1-tier attachment bracket
1b	1 x	Drive unit
1c	1 x	Transport protection
1d	1 x	Drip protection feature for attachment bracket 1 tier
1e	1 x	SERVO-DRIVE plug-in power supply unit
-	1 x	Instruction leaflet

Accessories

2	Blum distance bumper	
	Ø (mm)	
	5	993.0530
	8	993.0830.01

Up to front height 300 mm, use 2 pcs

From front height 300 mm, use 4 pcs

3	Assembly device
	Z10D0319

No pre-drilling, self-adhesive

For positioning the SERVO-DRIVE uno unit

Planning

SERVO-DRIVE for MERIVOBOX

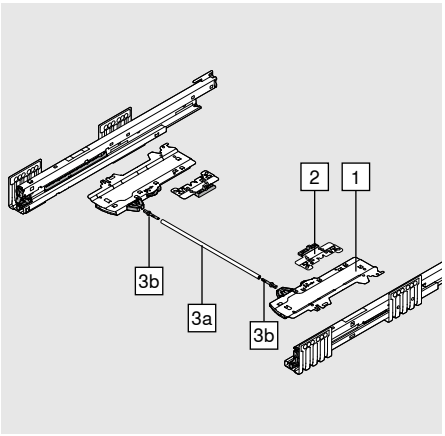
You will find further information on SERVO-DRIVE and SERVO-DRIVE uno for MERIVOBOX in TD-079 for LEGRABOX, MERIVOBOX and TANDEMBOX.

https://blum.com/lbX03BVS

Product

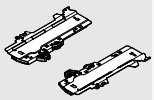
Description

- TIP-ON mechanical opening support system combined with BLUMOTION for soft and effortless closing
- Small minimum front gap of just 2.5 mm
- Extensive trigger range
- Optional synchronisation from internal cabinet width LW 243 mm – we generally recommend synchronisation in all cases
- 4-dimensional front adjustment option



Ordering information

1	TIP-ON BLUMOTION unit



The TIP-ON BLUMOTION unit is available in varying strengths to suit different weight ranges and nominal lengths. Each version has a different colour to make them easy to distinguish. The latch can be universally used for all TIP-ON BLUMOTION units.

NL (mm)	Unit		Cabinet profile (kg)	Weight [1] (kg)	
270–300	S0	White	40	≤ 10	T60H4040
270–300	S1	Light grey	40	> 10–20	T60H4140
350–600	L1	Light grey	40 [2]	≤ 20	T60H4340
350–600	L3	Dust grey	40 [2]	15–40	T60H4540
450–650	L5	Black	70 [3]	35–70	T60H4570

Note

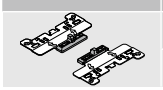
[1] Recommended weight ranges (total weight of the pull-out) for an optimum opening and closing function

[2] Can only be combined with a 40 kg cabinet profile

[3] Recommendation: Only use in combination with a 70 kg cabinet profile

Make the right calculations for your TIP-ON BLUMOTION unit using the Product Configurator www.blum.com/configurator

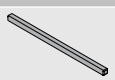
2	TIP-ON BLUMOTION latch	



Version	
Symmetrical	T60H4009

Internal cabinet width LW 243–296 mm

-	TIP-ON BLUMOTION synchronisation		



Version	Colour	
Square	R7035	T60.300D

Cutting	Internal cabinet width LW - 224 mm

Internal cabinet width LW ≥ 297 mm

3a	TIP-ON BLUMOTION synchronisation linkage	

Version	Colour	
Round	Grey	
Can be used for cabinet width KB mm		
600		T60L315W
800		T60L515W
900		T60L615W
1000		T60L715W
1100		T60L815W
1200		T60L915W
1400		T60L1115W

Suitable up to internal cabinet width LW 1370 mm

Note

To optimise the function and increase the trigger range, we generally recommend using synchronisation.

Cutting	Internal cabinet width LW - 250 mm

3b	TIP-ON BLUMOTION synchronisation adapter		

Version	Colour	
Symmetrical	R7035	T60.000D

Order 2x

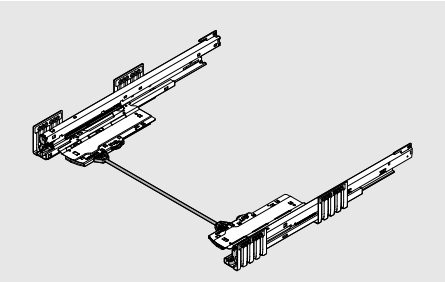
Accessories

TIP-ON BLUMOTION front gap template

Front gap FS (mm)	Colour	
2.5	Orange	65.5627

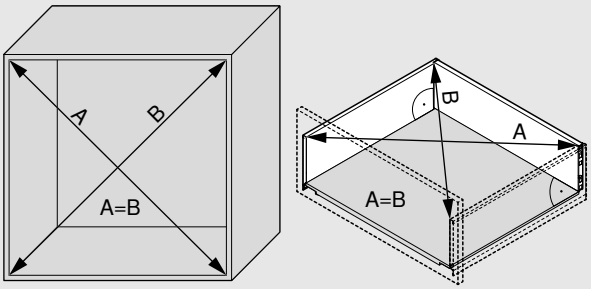
Colour	
R7035	RAL 7035 light grey

Planning



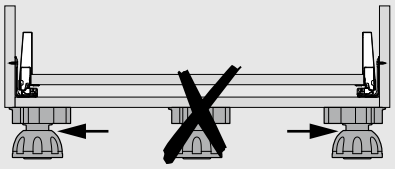
- TIP-ON BLUMOTION for MERIVOBOX uses standard MERIVOBOX installation dimensions
- The following diagrams show a drawer with height M

Furniture construction

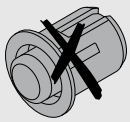


Precise manufacturing is required to ensure a front gap of at least 2.5 mm. This means that the construction must adhere to the dimensions and angles planned.

Plinth leg



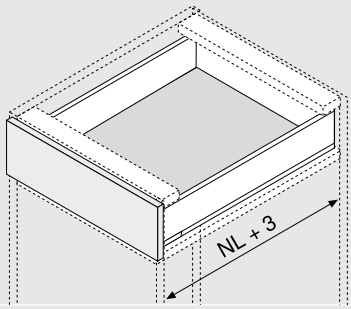
Front assembly

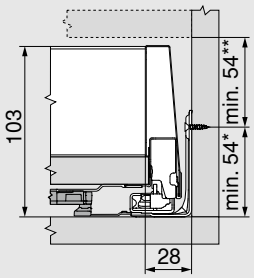


Bumpers must not be installed for TIP-ON BLUMOTION!

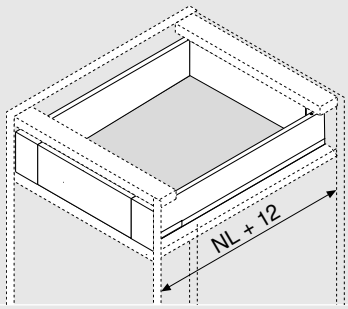
Space requirements in the cabinet

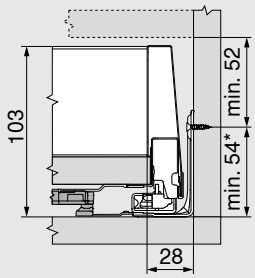
Drawer/high fronted pull-out





Inner drawer/inner pull-out





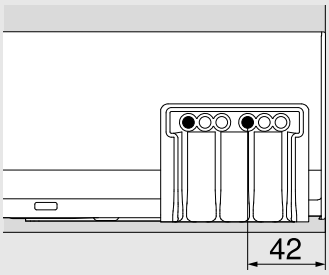
*	+ 1 mm if cabinet profile is installed before cabinet assembly
**	Incl. 2 mm tilt adjustment

Latch (ZI7.0M06) and latch housing (ZIF.7002) cannot be used in combination with TIP-ON BLUMOTION

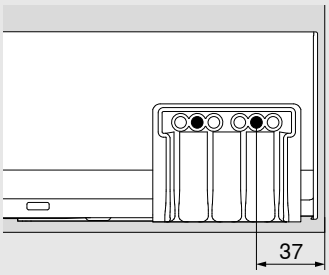
NL Nominal length

Planning

Screw position – inner drawer | inner pull-out

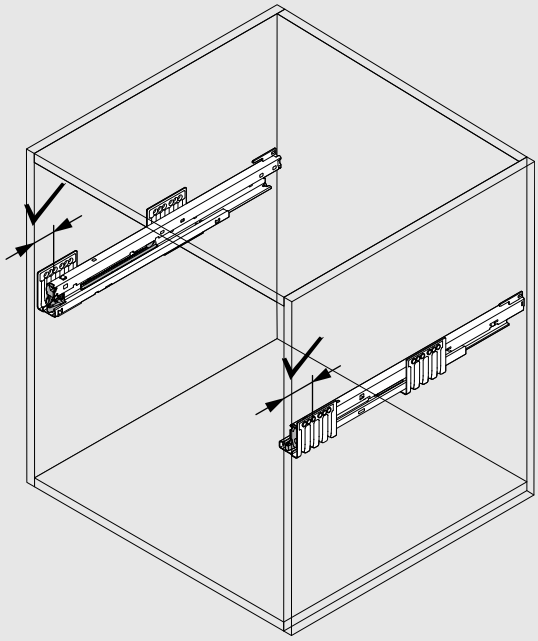


Variant 1



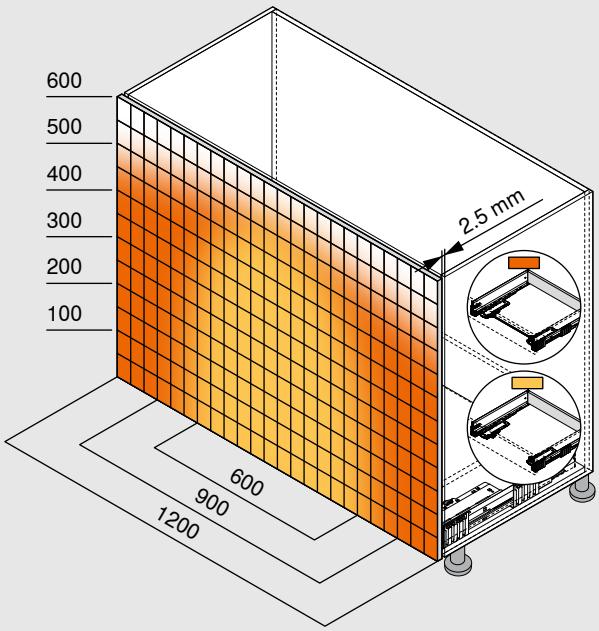
Variant 2

Depth position



Ensure that both cabinet profiles are positioned at the correct depth.

Trigger range



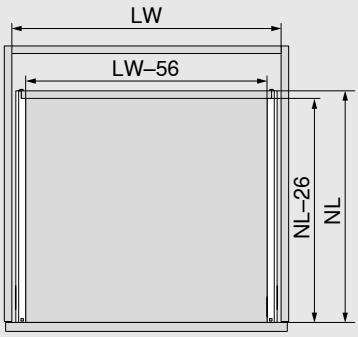
Trigger range	
With synchronisation	
Without synchronisation	
Minimum front gap (mm)	2.5

To optimise the function and increase the trigger range, we generally recommend using synchronisation.

Example of height E, nominal length NL 500 mm

Cutting dimensions

Cutting dimensions of cutlery insert/non-slip mat

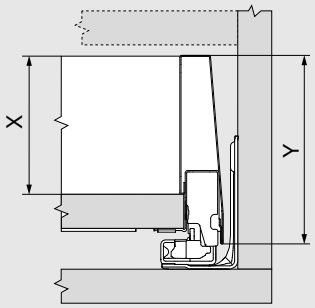


Length

Nominal length NL of drawer side - 26 mm

Width

Internal cabinet width LW - 56 mm



Height X of inner drawer side	Height Y of outer drawer side
Height N - 44.5 mm	Height N - 68.5 mm
Height M - 67 mm	Height M - 91 mm
Height K - 105 mm	Height K - 129 mm
Height E - 168 mm	Height E - 192 mm
Height F – 232 mm	Height F – 256 mm

Overview

Description

- Steel frame for drawers and high fronted pull-outs
- Silk white matt, indium grey matt and orion grey matt
- Straight on the inside and outside
- Adjustable cross dividers that can be adapted to the items stored
- Optional: Adapter profile for magnetic attachment to wood back panel
- Cutlery insert with containers
- Containers with a soft touch coating in orion grey matt
- Can be combined with filler trays
- Tool-free installation in drawer

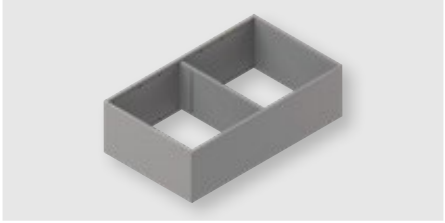
Colours

SW-M

Silk white matt

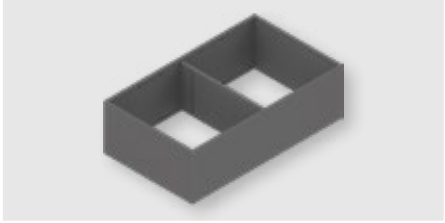
IG-M

Indium grey matt



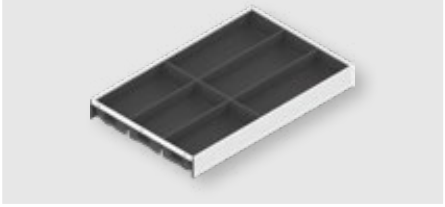
OG-M

Orion grey matt



SW-M / OG-M

Silk white matt/orion grey matt

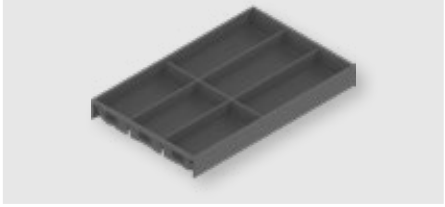


IG-M

Indium grey matt

OG-M

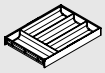
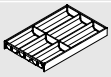
Orion grey matt



Drawer

Ordering information – cutlery insert

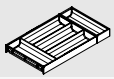
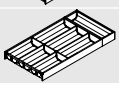
Cutlery insert

	Nominal length (mm)	Width (mm)	Pc	SW-M / OG-M	IG-M	OG-M
	450	300	1	ZC7S450BS3		
	500	300	1	ZC7S500BS3		

Filler tray

	Nominal length (mm)	Width (mm)	Pc	SW-M / OG-M	IG-M	OG-M
	100	300	1	ZC7S100AS3		

Cutlery insert and filler trays – set

	Nominal length (mm)	Width (mm)	Pc	SW-M / OG-M	IG-M	OG-M
	550	300	1	ZC7S550BS3		
	600	300	1	ZC7S600BS3		

Drawer

Ordering information – drawer frame

Drawer frame for nominal lengths of 270 mm or more

Nominal length (mm)	Width (mm)	Pc	SW-M	IG-M	OG-M
from 270	242	1	ZC7S300RSU		

With magnet for attachment to steel back panel

Alternative

Adapter profile for attachment to chipboard back (optional)

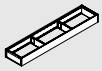
Height	Width (mm)	Pc	SW-M	IG-M	OG-M
M	242	12	ZC7A0U0M		
K	242	12	ZC7A0U0K		

Recommended from nominal length 350 mm

Individual cross divider (optional)

Height (mm)	Width (mm)	Pc	SW-M	IG-M	OG-M
50	242	24	ZC7Q0U0SS		

Drawer frame

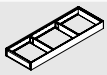


Nominal length (mm)	Width (mm)	Pc	SW-M	IG-M	OG-M
450	100	1	ZC7S450RS1		
500	100	1	ZC7S500RS1		
550	100	1	ZC7S550RS1		
600	100	1	ZC7S600RS1		

Individual cross divider (optional)

Height (mm)	Width (mm)	Pc	SW-M	IG-M	OG-M
50	100	48	ZC7Q010SS		

Drawer frame



Nominal length (mm)	Width (mm)	Pc	SW-M	IG-M	OG-M
450	200	1	ZC7S450RS2		
500	200	1	ZC7S500RS2		
550	200	1	ZC7S550RS2		
600	200	1	ZC7S600RS2		

Individual cross divider (optional)

Height (mm)	Width (mm)	Pc	SW-M	IG-M	OG-M
50	200	24	ZC7Q020SS		

High fronted pull-out

Ordering information – frame for high fronted pull-outs

Frame for high fronted pull-outs for nominal lengths from 270 mm						
	Nominal length (mm)	**Width (mm)**	**Pc**	SW-M	IG-M	OG-M
	from 270	242	1		**ZC7F300RSU**	

Alternative

Adapter profile for attachment to chipboard back (optional)						
	Height	**Width (mm)**	**Pc**	SW-M	IG-M	OG-M
	E	242	12		**ZC7A0U0C**	
	F	242	12		**ZC7A0U0F**	
Recommended from nominal length 350 mm						

Individual cross divider (optional)						
	Height (mm)	**Width (mm)**	**Pc**	SW-M	IG-M	OG-M
	110	242	24		**ZC7Q0U0FS**	

Frame for high fronted pull-outs for nominal lengths from 400 mm						
	Nominal length (mm)	**Width (mm)**	**Pc**	SW-M	IG-M	OG-M
	from 400	218	1		**ZC7F400RSP**	

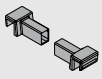
Alternative

Adapter profile for attachment to chipboard back (optional)						
	Height	**Width (mm)**	**Pc**	SW-M	IG-M	OG-M
	E	218	12		**ZC7A0P0C**	
	F	218	12		**ZC7A0P0F**	
Recommended from nominal length 350 mm						

Individual cross divider (optional)						
	Height (mm)	**Width (mm)**	**Pc**	SW-M	IG-M	OG-M
	110	218	24		**ZC7Q0P0FS**	

Ordering information – cross gallery

Cross gallery for cutting to size					
	Length (mm)	SW-M	IG-M	OG-M	
	1059		**ZR4.1059U**		
	Suitable for cabinet width KB up to 1200 mm				
Cutting	Internal cabinet width LW - 111 mm				

Attachments				
		SW-M	IG-M	OG-M
	Gallery, gallery with design element, BOXCAP, E drawer side		**ZC4U10E0**	
	Design element BOXCOVER		**ZC4U11E0**	

Lateral divider				
	Length (mm)	SW-M	IG-M	OG-M
	84		**ZC4U10F0**	

Bottle set

Product

Description

- Bottle set for combination with drawer frame, for nominal lengths of 450 mm or more, steel design
- Suitable for MERIVOBOX high fronted pull-outs, height E and F
- Can be positioned as desired and provides a secure hold

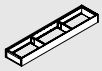
Ordering information

Bottle set

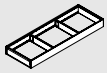
	Nominal length (mm)	Width (mm)	Pc	SW-M	IG-M	OG-M
	from 450	100	1	ZC7B0100S		
	from 450	200	1	ZC7B0200S		

Not suitable for inner pull-outs.

Narrow drawer frame

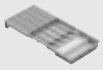
	Nominal length (mm)	Width (mm)	Pc	SW-M	IG-M	OG-M
	450	100	1	ZC7S450RS1		
	500	100	1	ZC7S500RS1		
	550	100	1	ZC7S550RS1		
	600	100	1	ZC7S600RS1		

Wide drawer frame

	Nominal length (mm)	Width (mm)	Pc	SW-M	IG-M	OG-M
	450	200	1	ZC7S450RS2		
	500	200	1	ZC7S500RS2		
	550	200	1	ZC7S550RS2		
	600	200	1	ZC7S600RS2		

Kitchen accessories

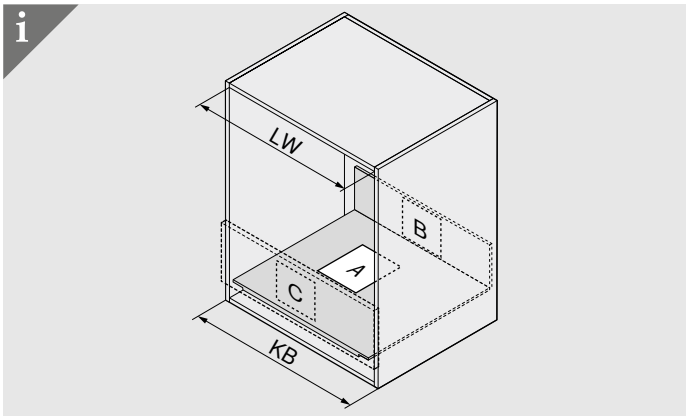
Ordering information

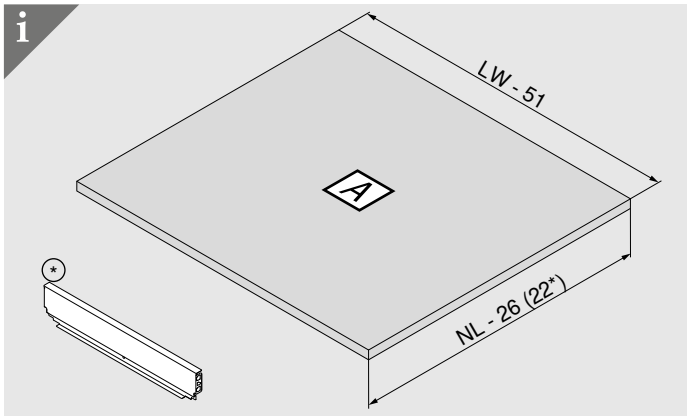
Knife holder			
	**Length (mm)**	**Width (mm)**	OG-M
	409	187	**ZC7M0200**
For 9 knives			
For drawer height M and height K			
Nominal length 450 mm or more			

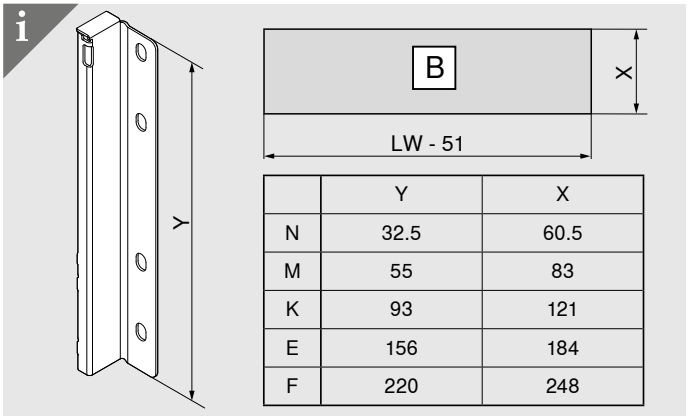
Film/foil dispenser			
	Length (mm)	**Width (mm)**	
	409	187	OG-M
	Dual dispenser, cling film and aluminium foil, with film/foil		**ZC7C0000**
	Dual dispenser, cling film and aluminium foil, without film/foil		**ZC7C0001**
For drawer height M and height K			
Nominal length 450 mm or more			

Spice holder			
	Length (mm)	**Width (mm)**	OG-M
	356	205	**ZC7G0P0I**
For high fronted pull-out height E and height F			

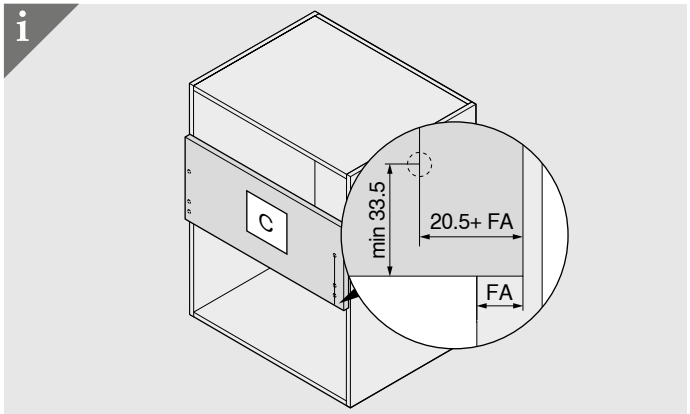
Plate holder			
	Plate Ø (mm)	**Height of storage items**	OG-M
	186–322	up to 12 plates	**ZC7T0350**
For high fronted pull-out height E and height F			

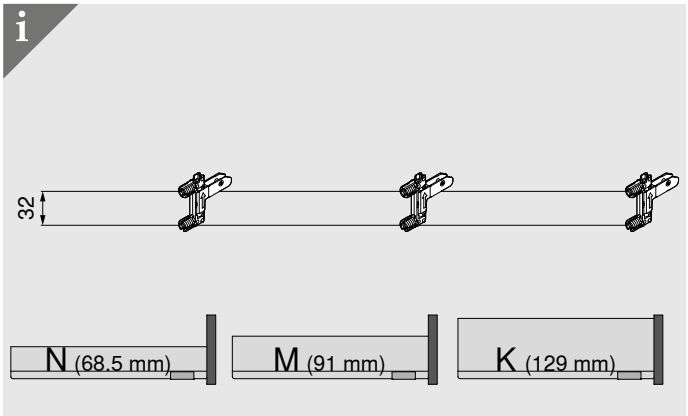


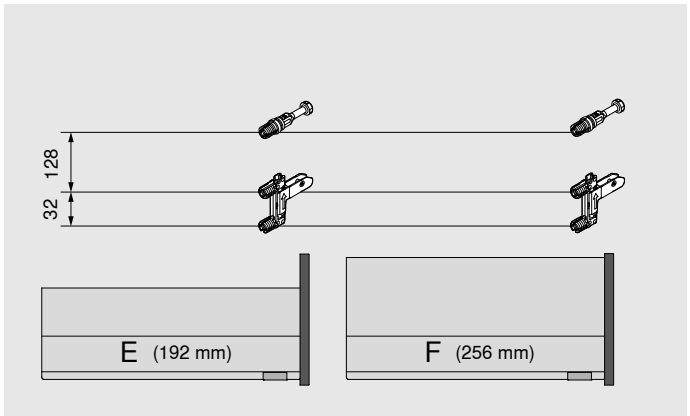


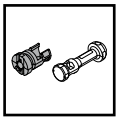


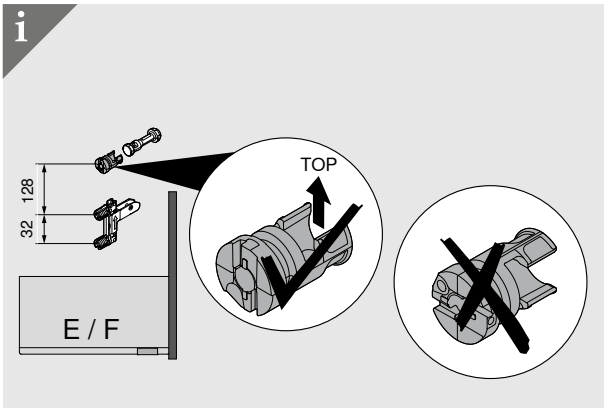
	Y	X
N	32.5	60.5
M	55	83
K	93	121
E	156	184
F	220	248





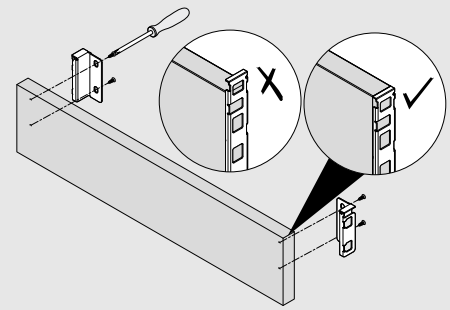






FA Front overlay
KB Cabinet width
LW Internal cabinet width
NL Nominal length

1



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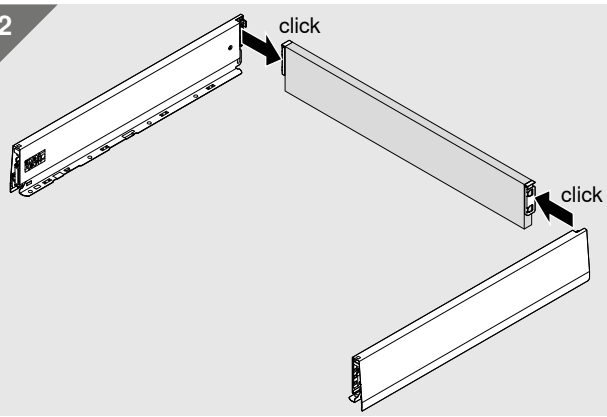

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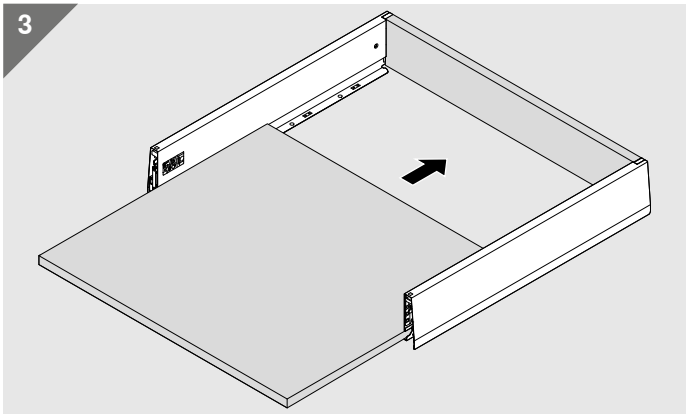

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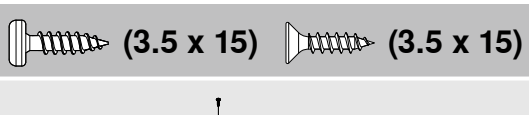

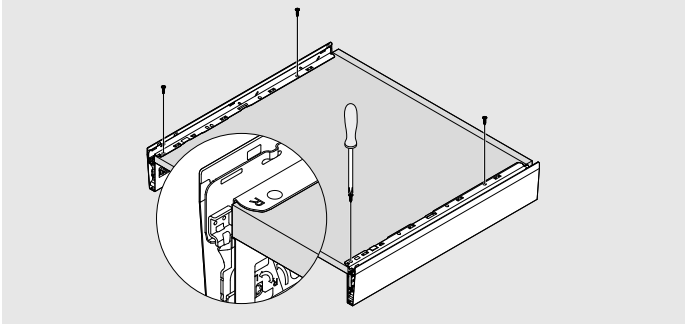

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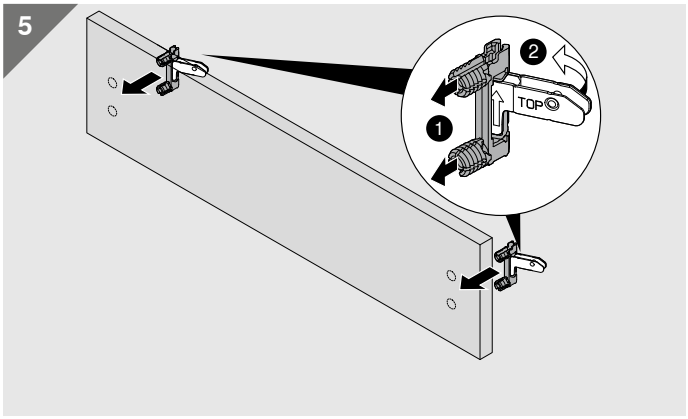

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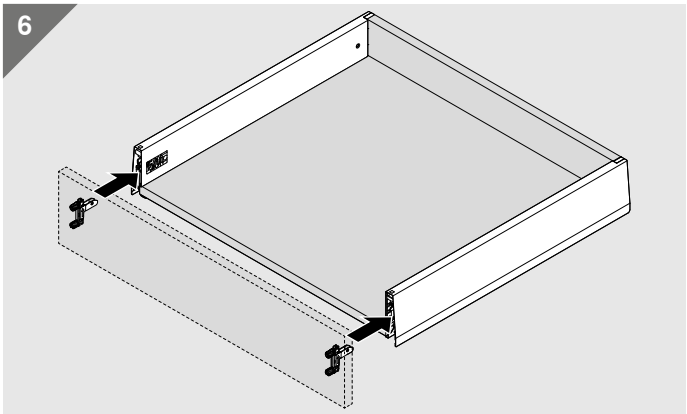

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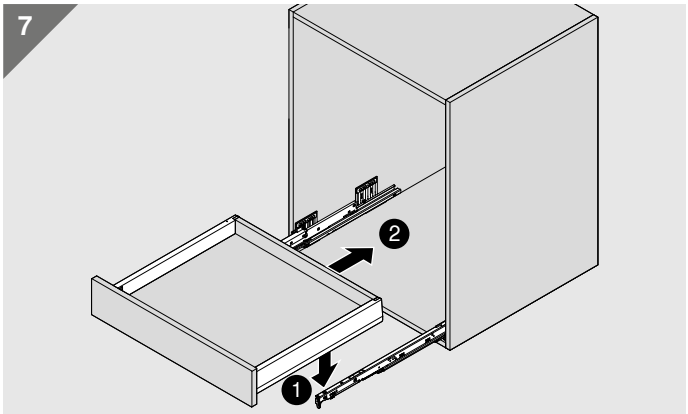

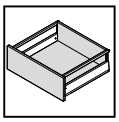

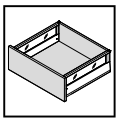

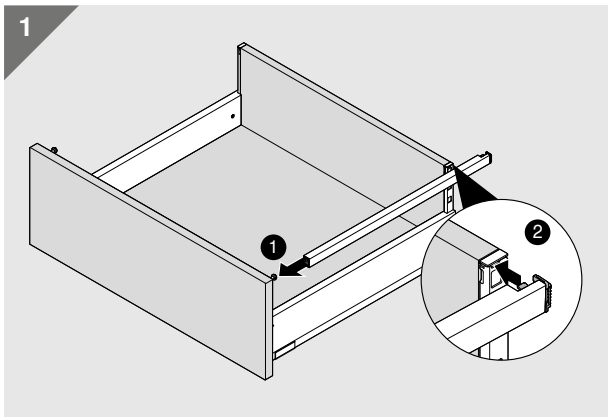
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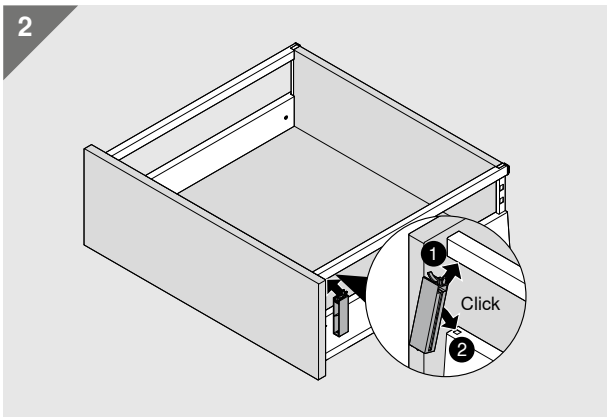
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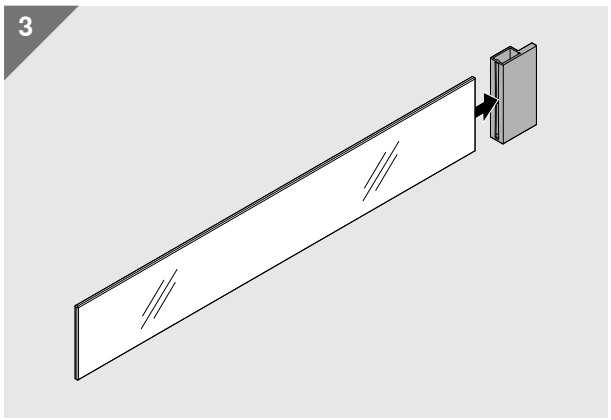
1
Click
2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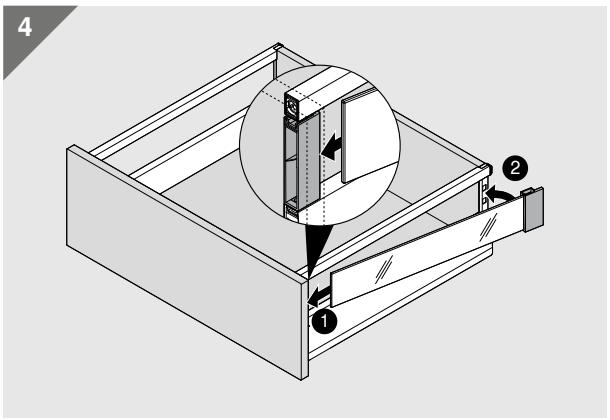
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2
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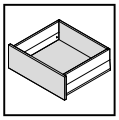

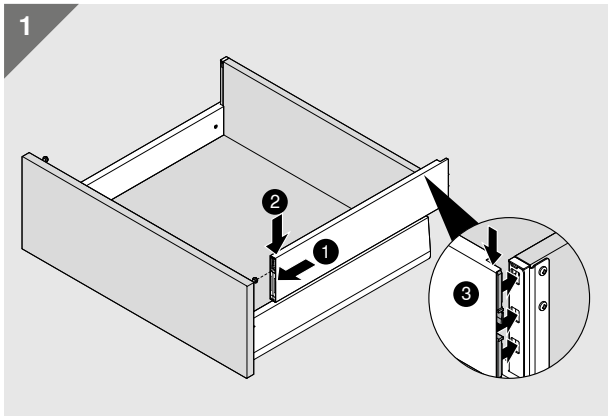
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2
1
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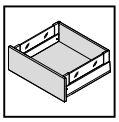

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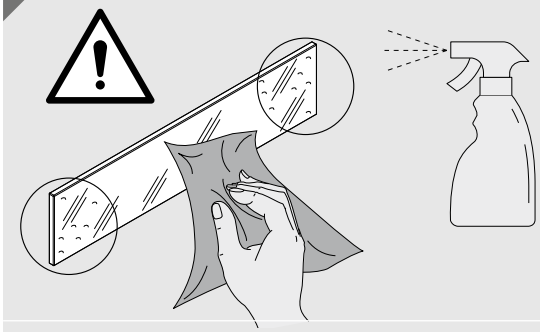
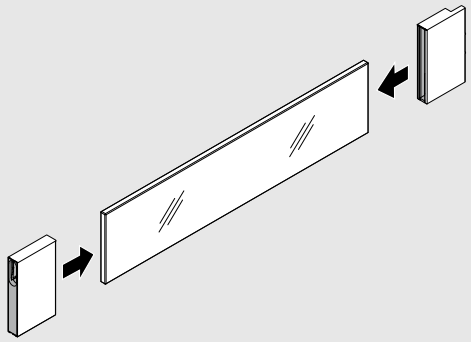


To ensure the front is securely connected with BOXCOVER, the sides of the glass must be cleaned before assembly!

2



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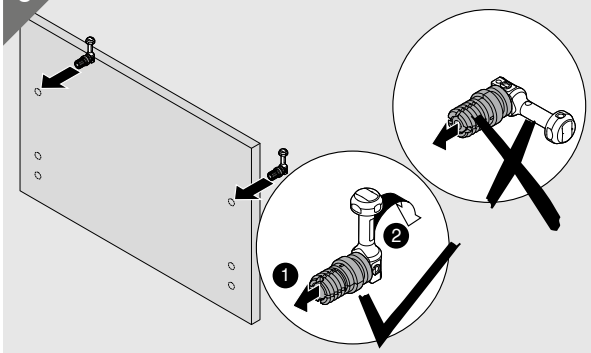

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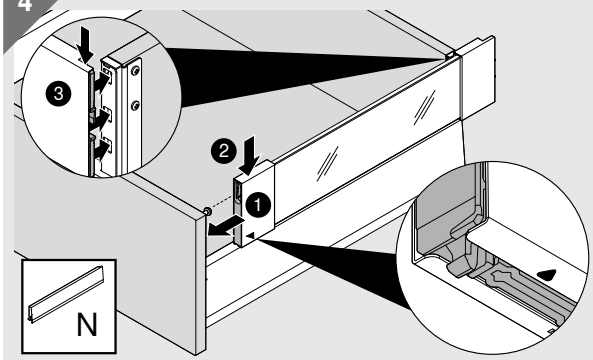

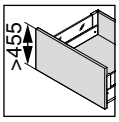

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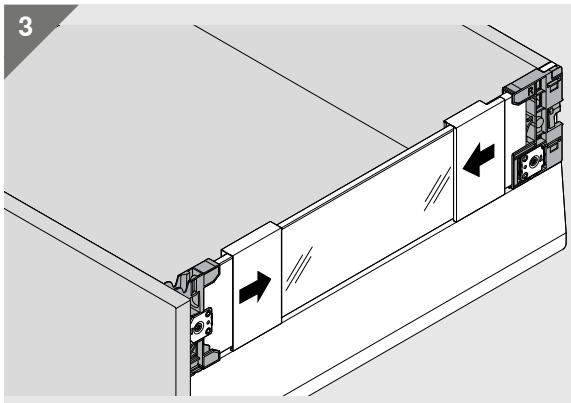

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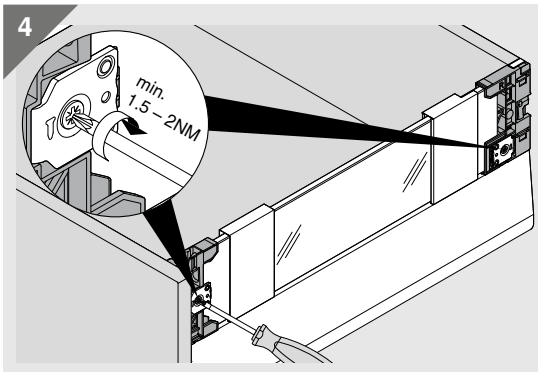
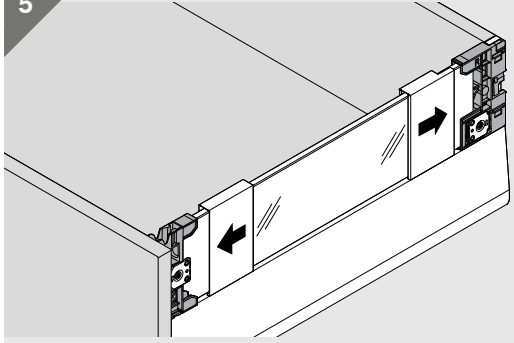
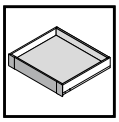
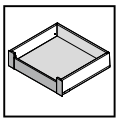


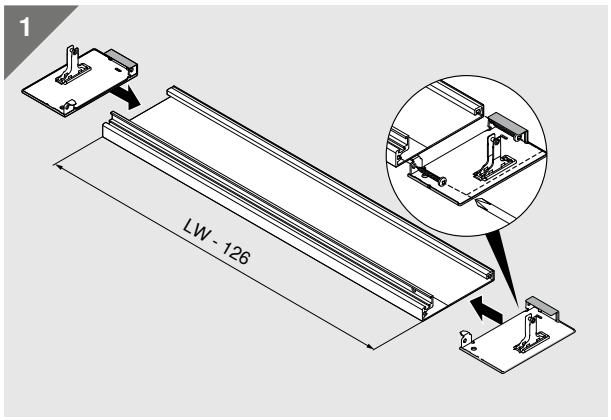
Tighten the clamping screw (1.5 to 2 Nm) for fronts that are higher than 455 mm

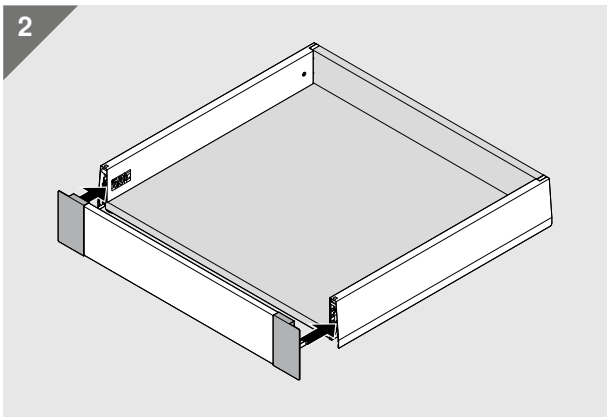
5

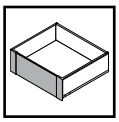


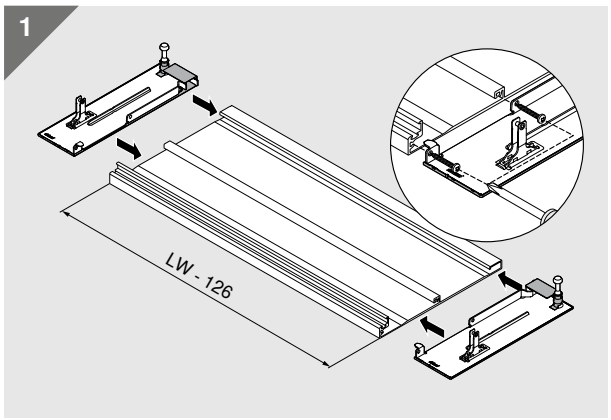


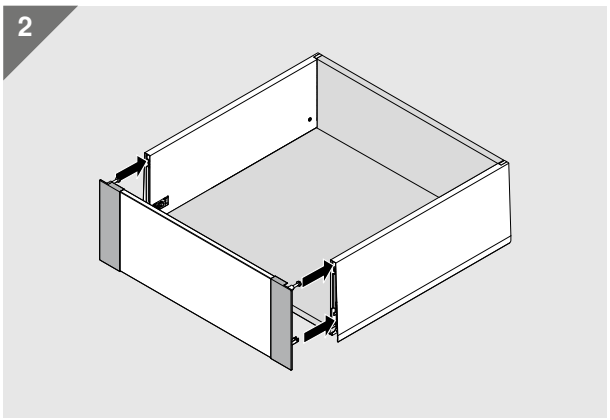


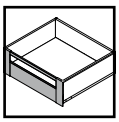


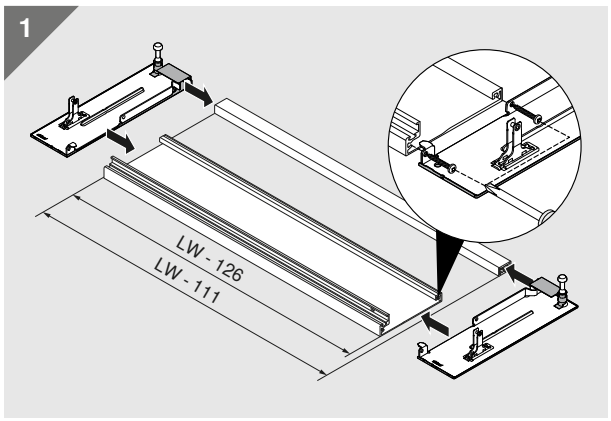


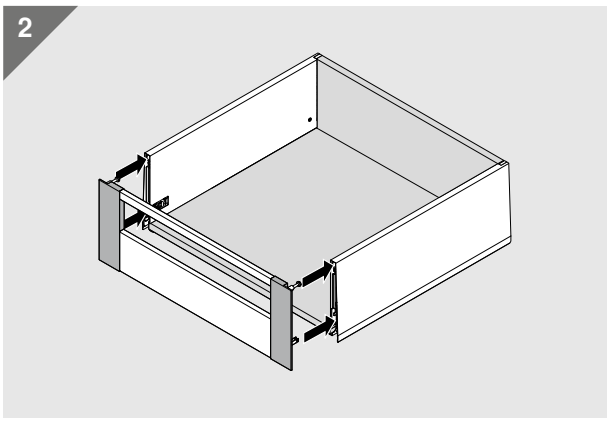


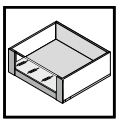


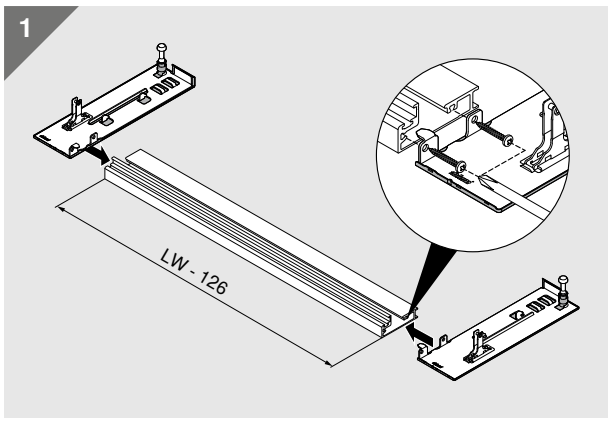


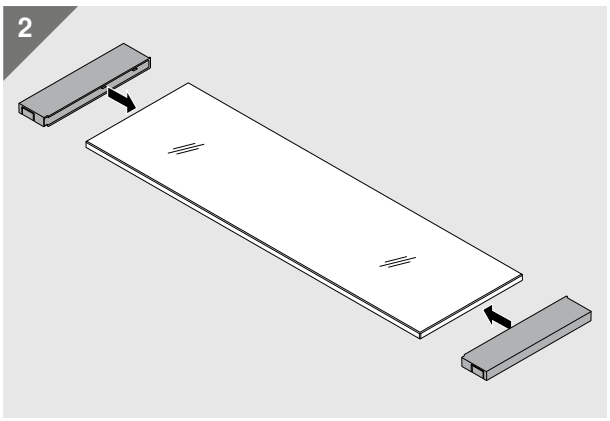




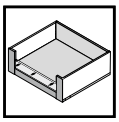








LW Internal cabinet width



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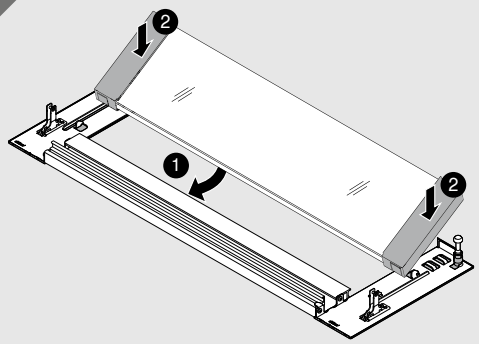

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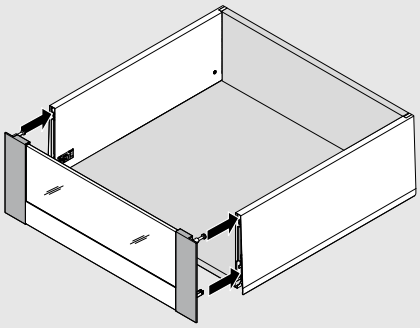

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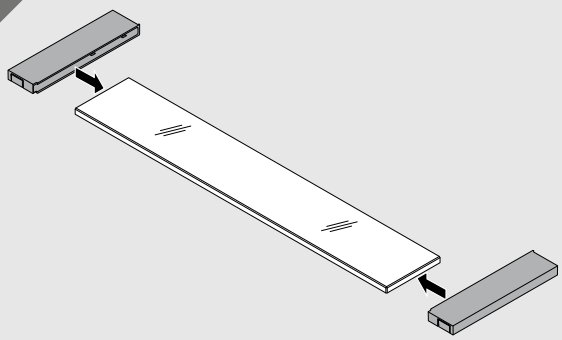

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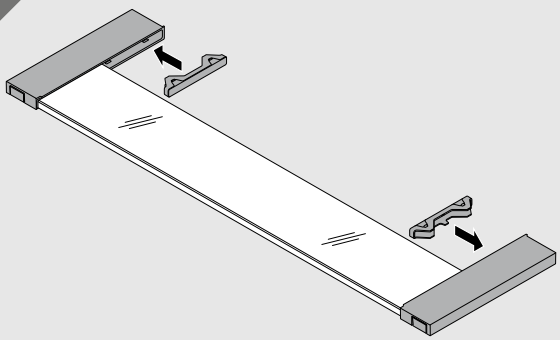

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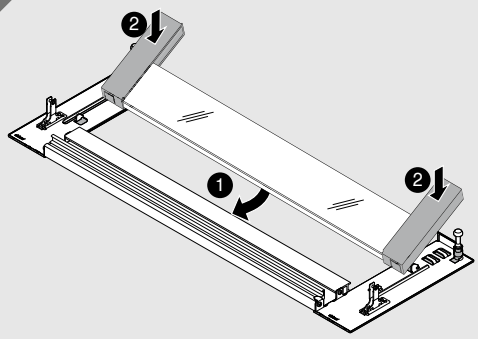

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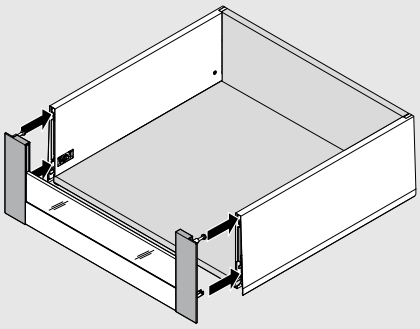
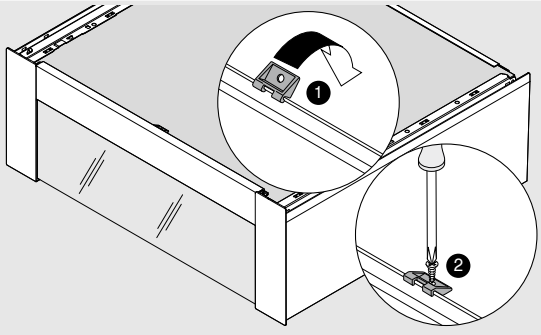
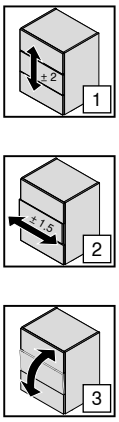


i **KB ≥ 600 mm**



KB Cabinet width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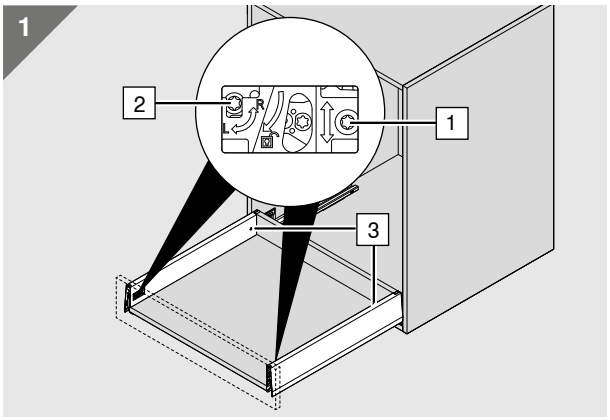
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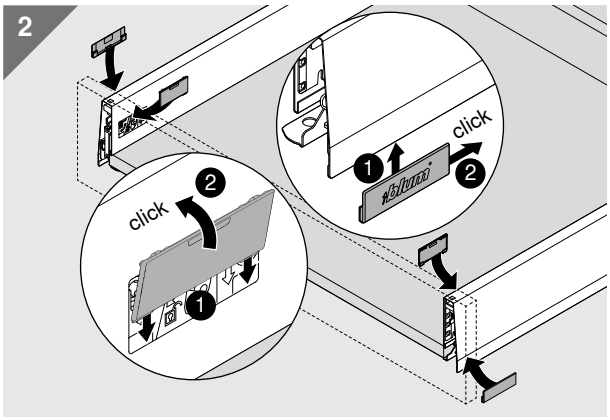
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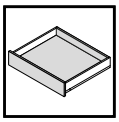

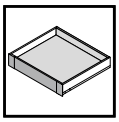

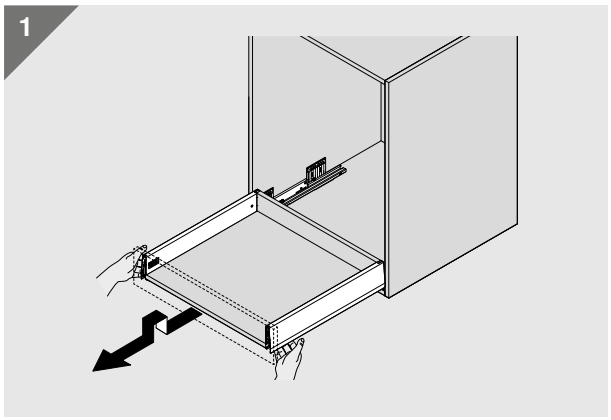
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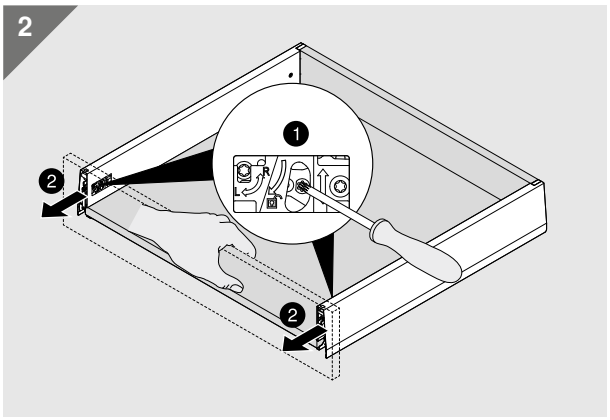
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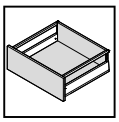

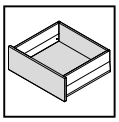

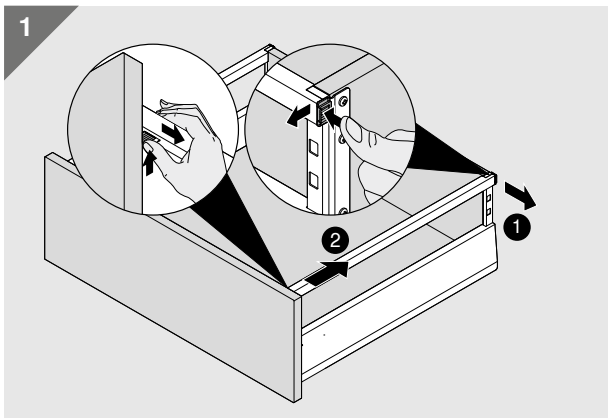
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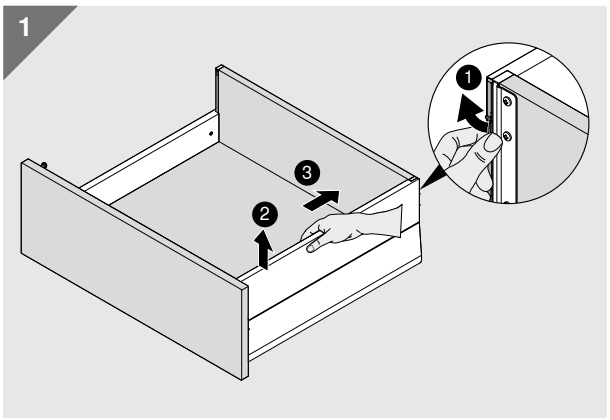
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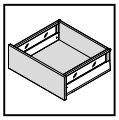

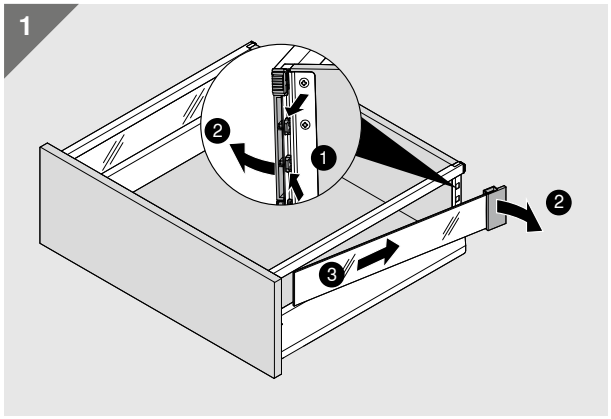
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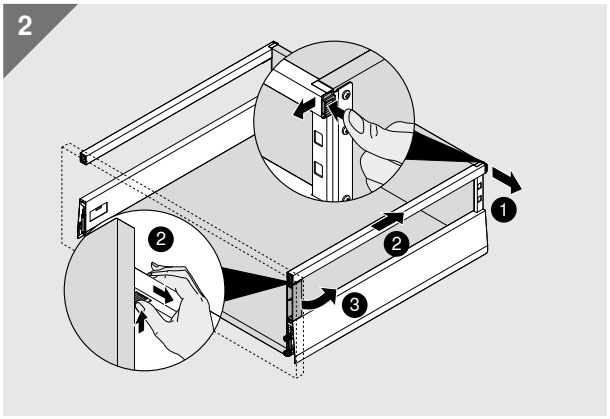
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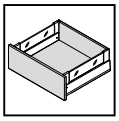

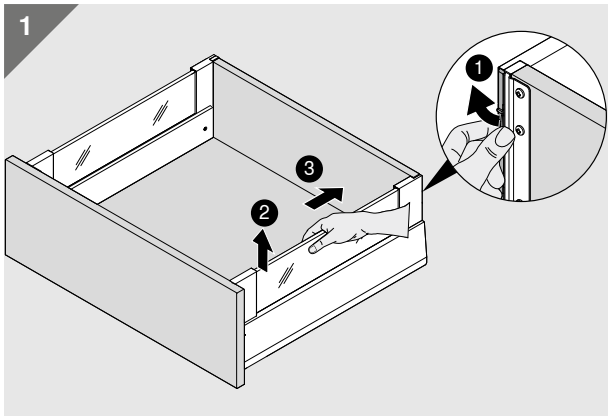
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Assembly

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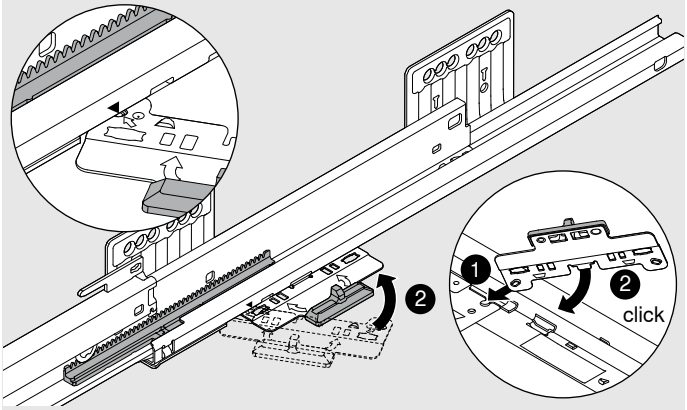

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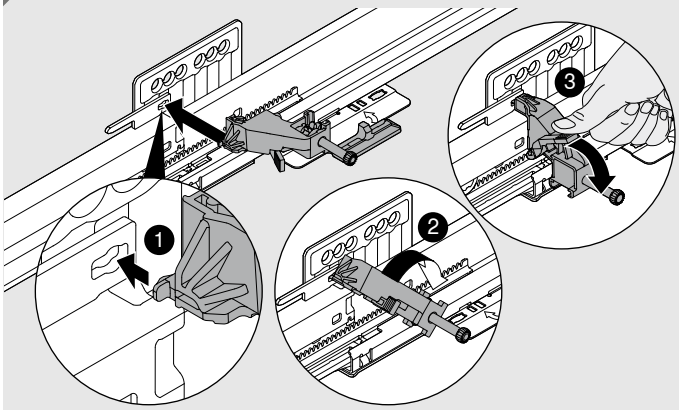

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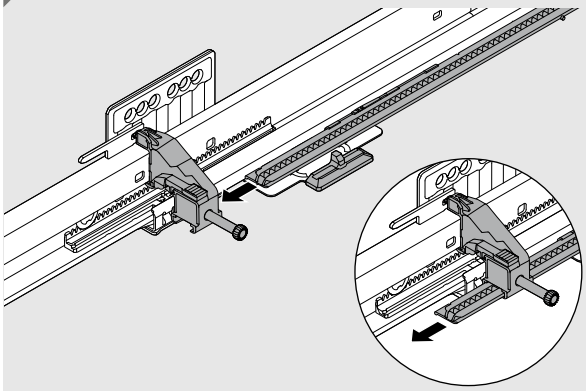

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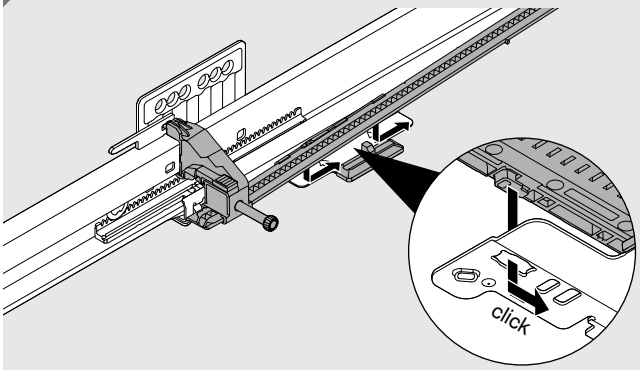

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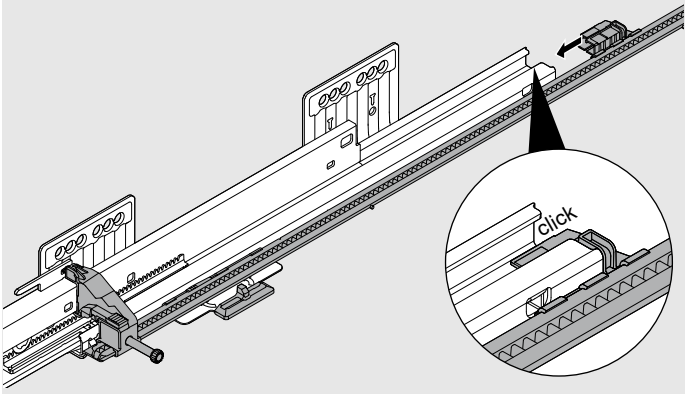

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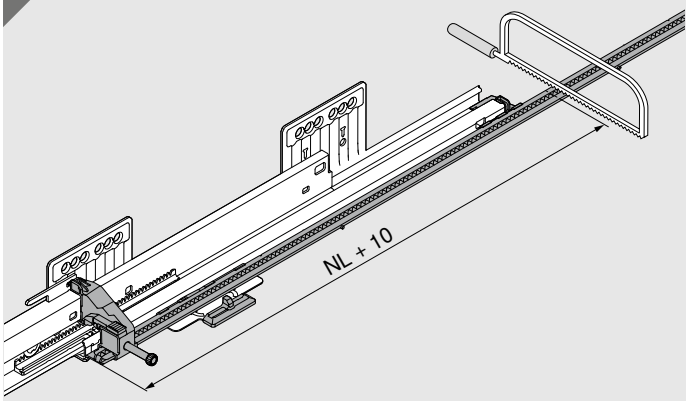
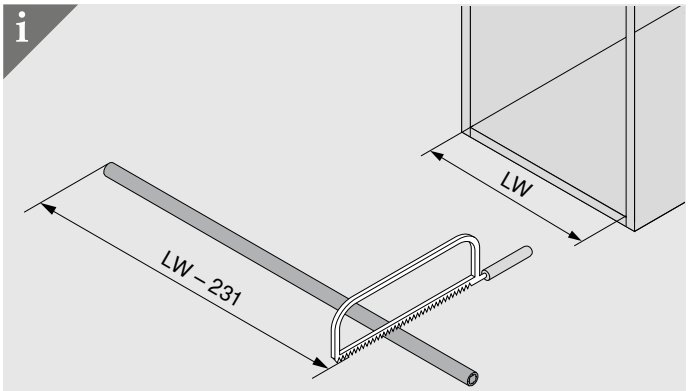
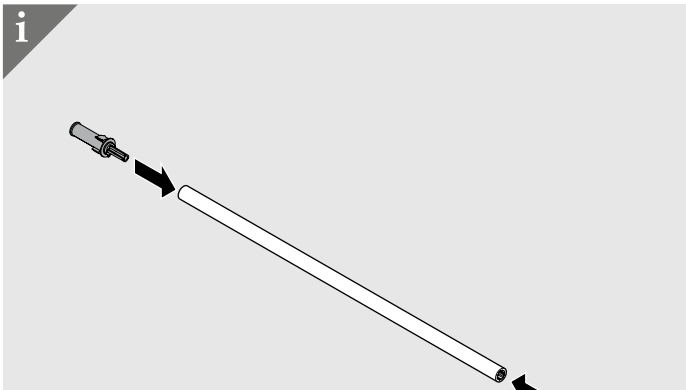


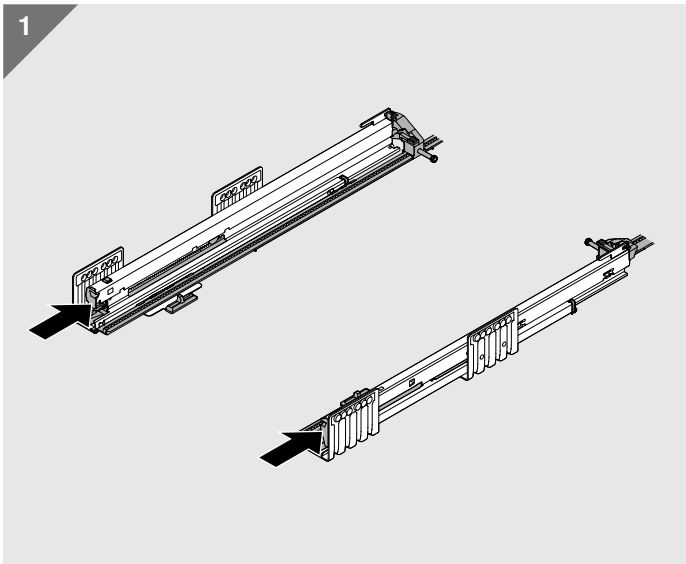
NL Nominal length

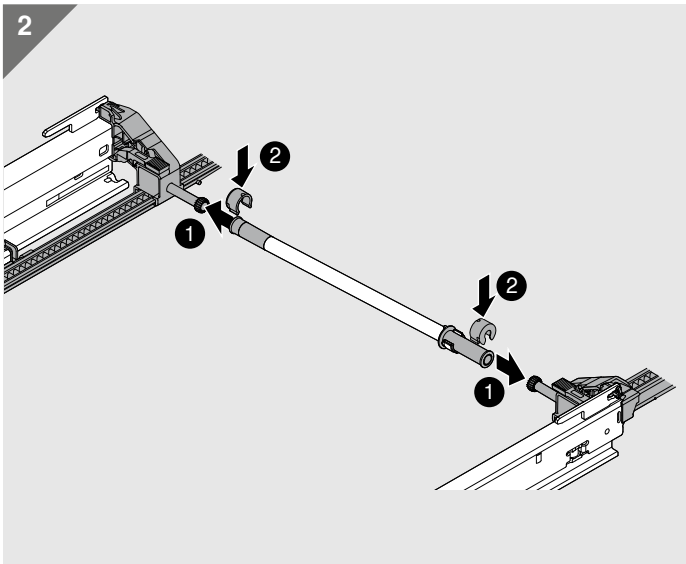
Assembly



LW Internal cabinet width







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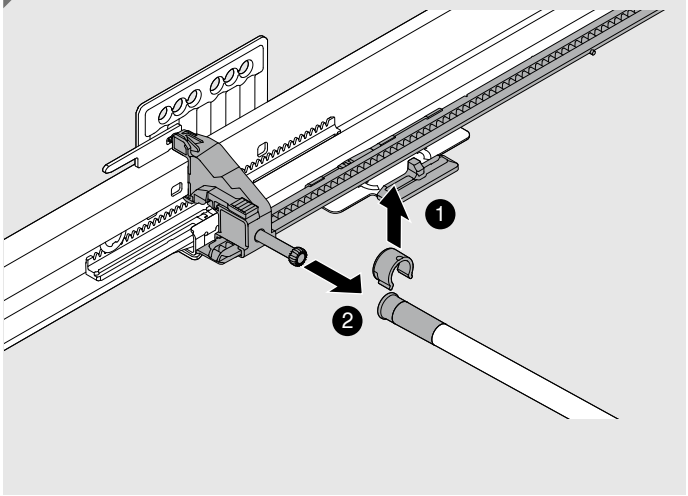

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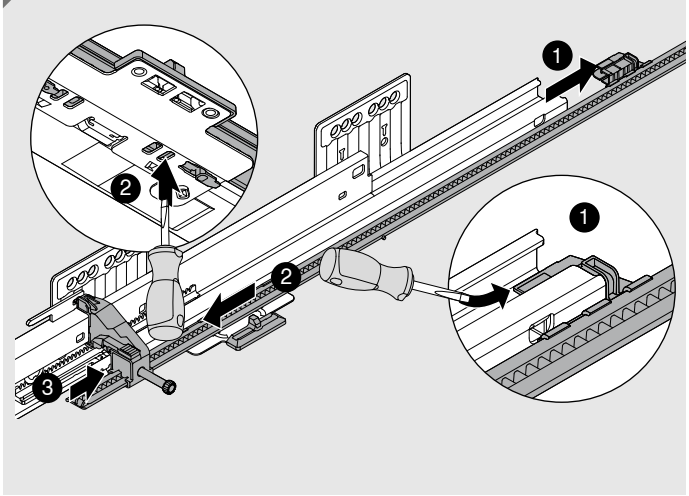

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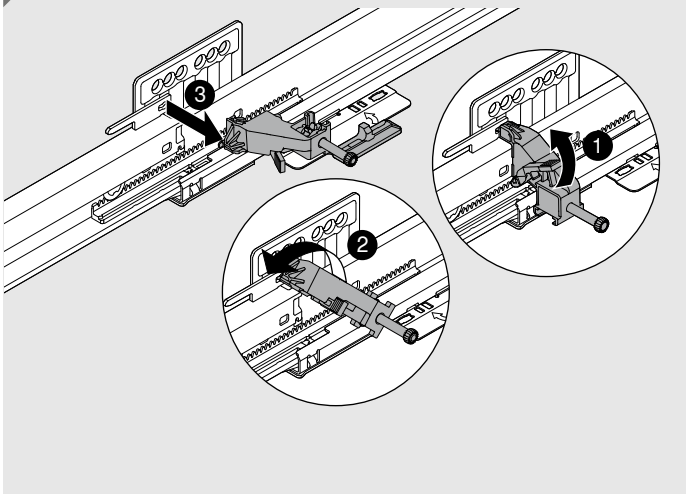

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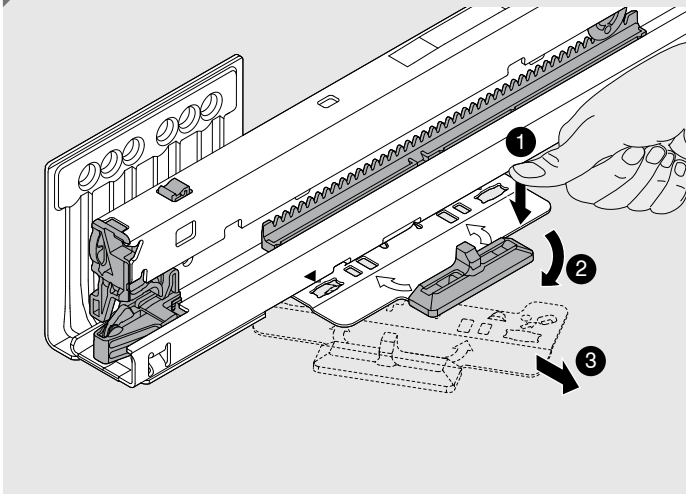
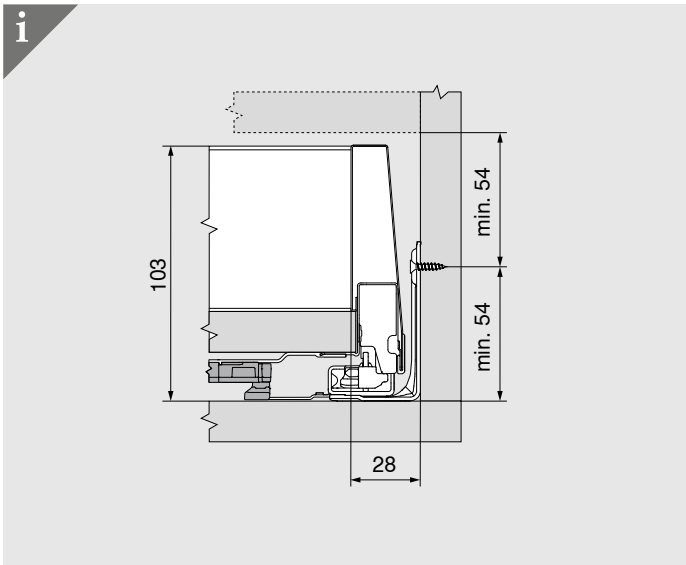
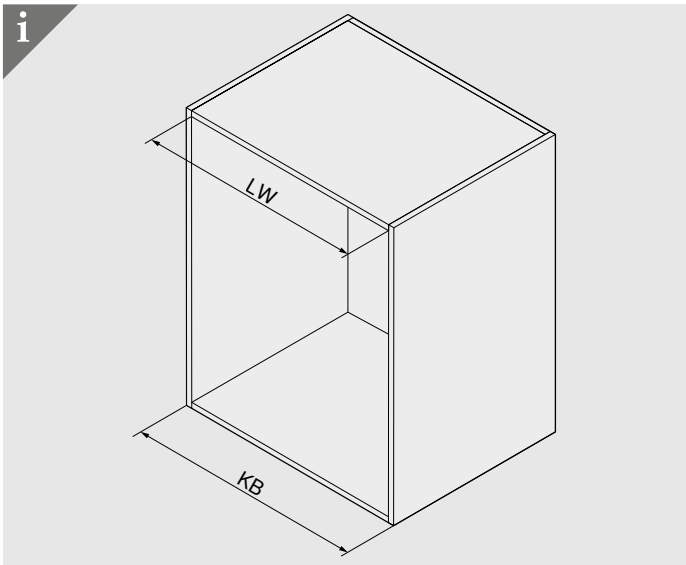
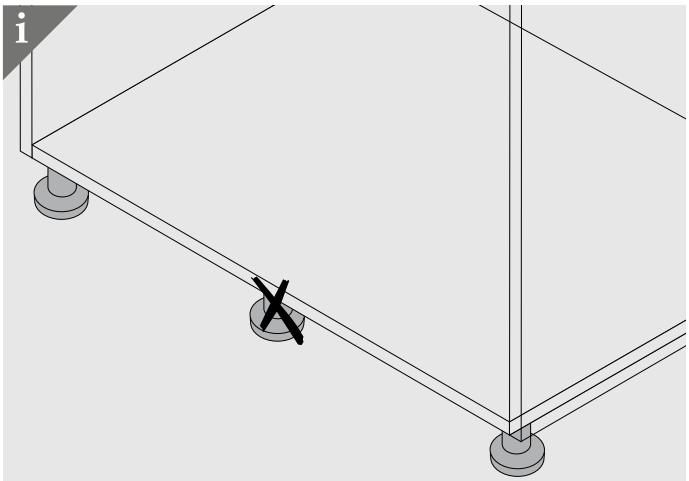


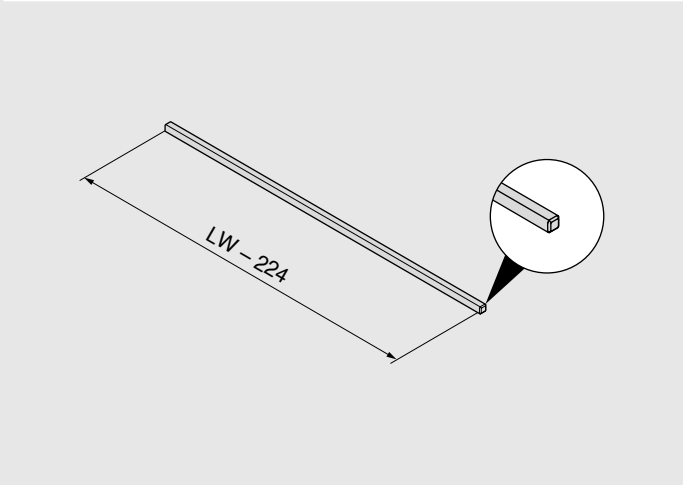
Planning



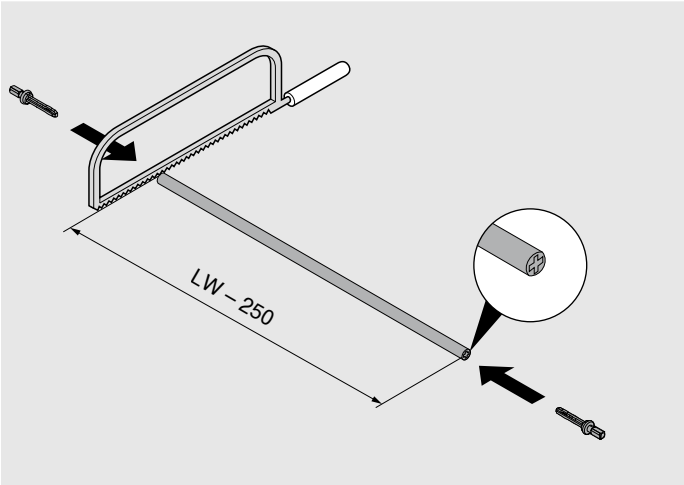




LW 243 – 296 mm



LW ≥ 297 mm



KB Cabinet width
LW Internal cabinet width

Assembly

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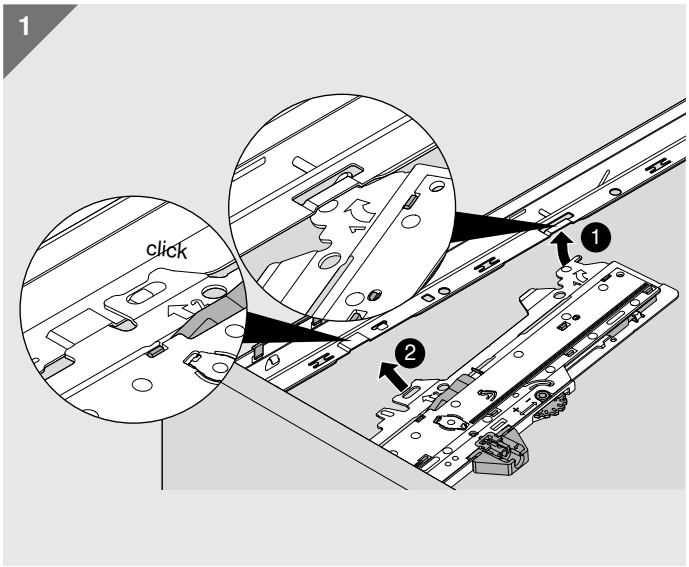

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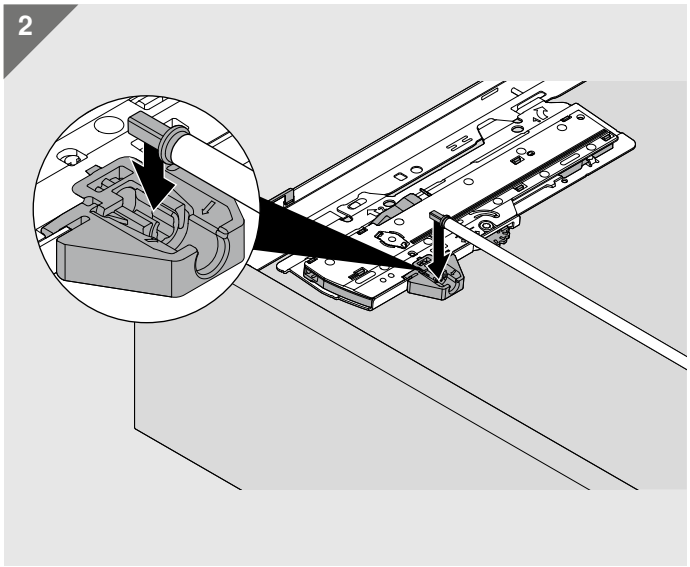

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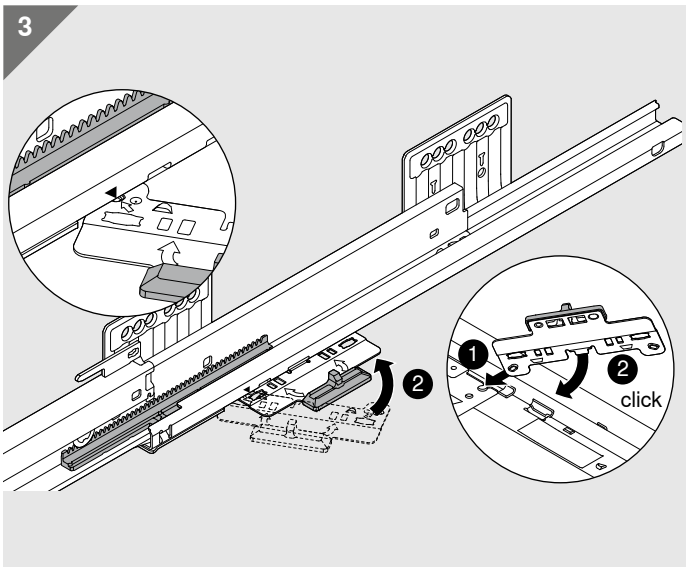

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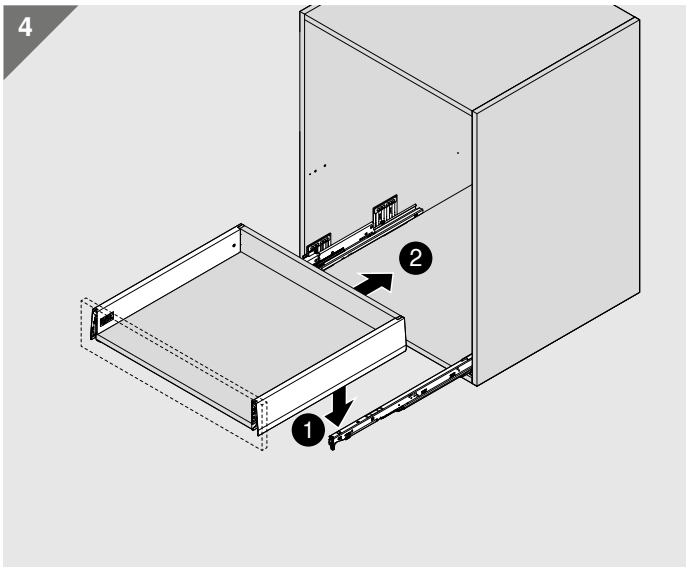
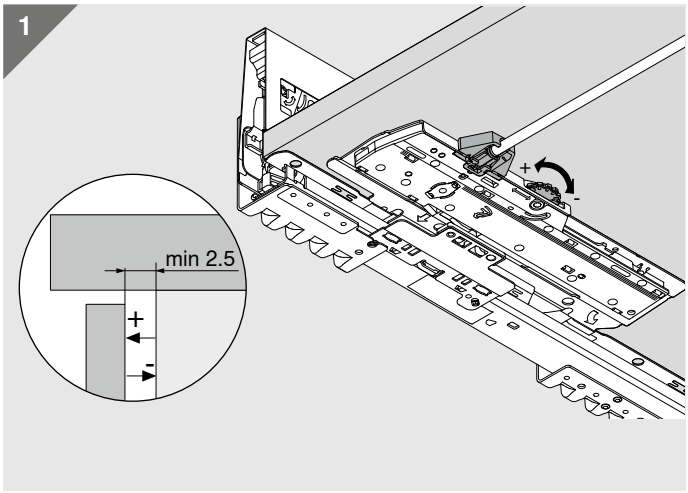
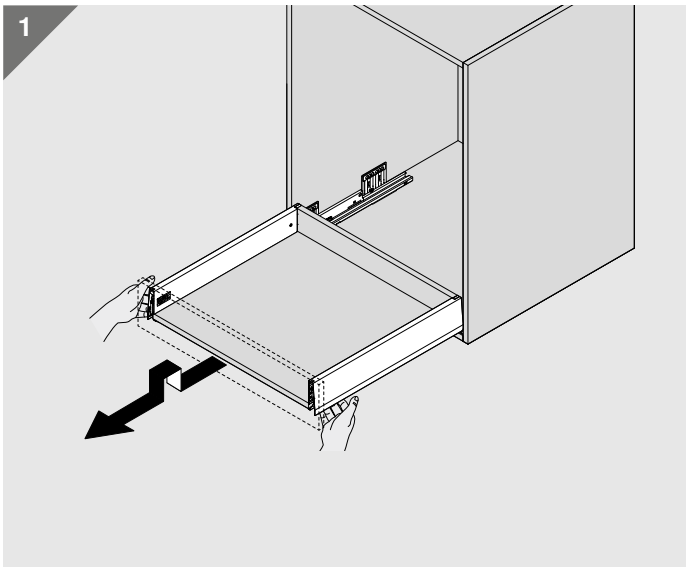
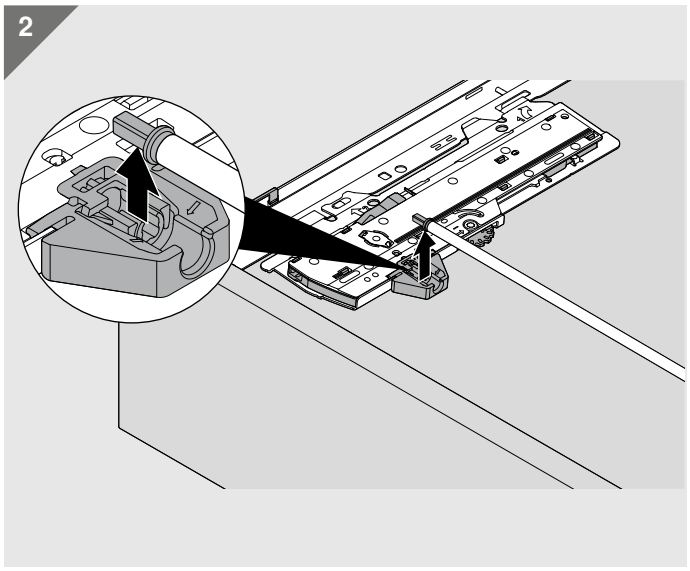


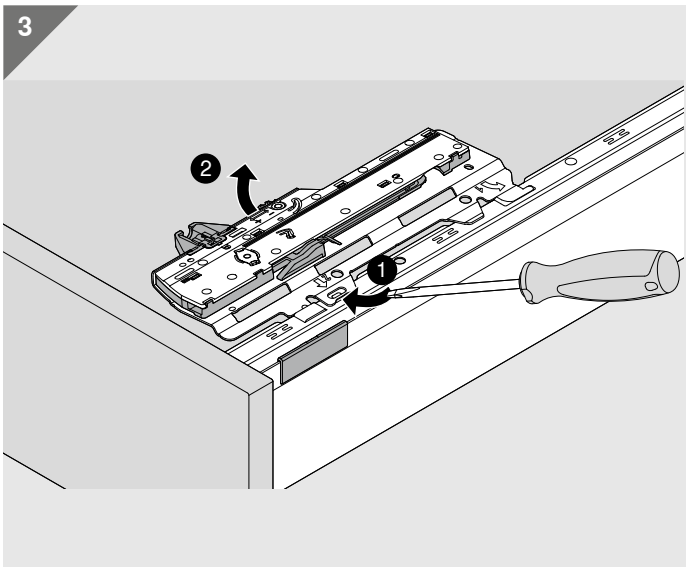
Adjustment

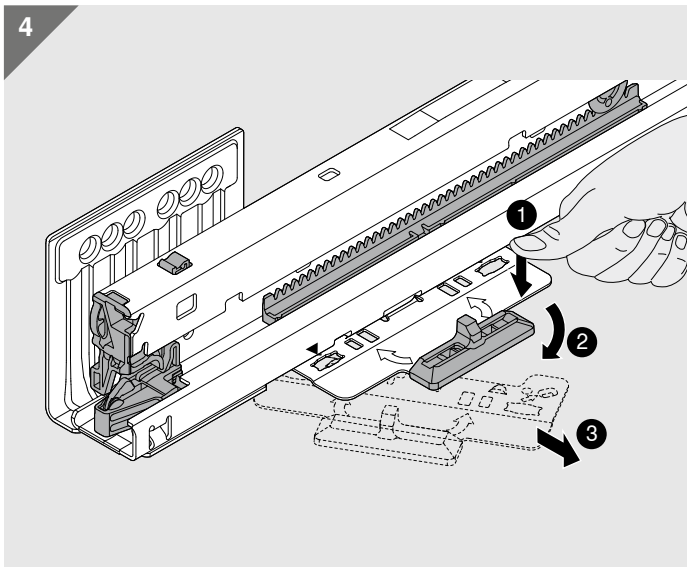


Removal









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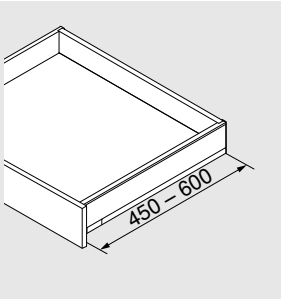
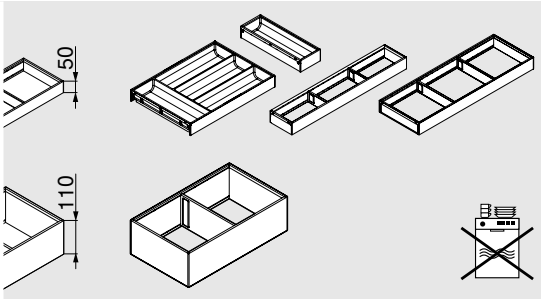
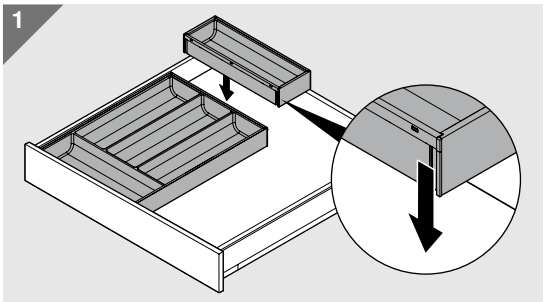
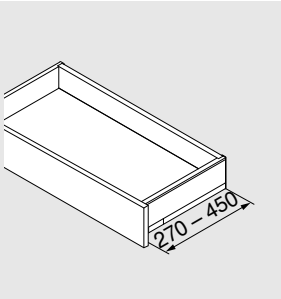
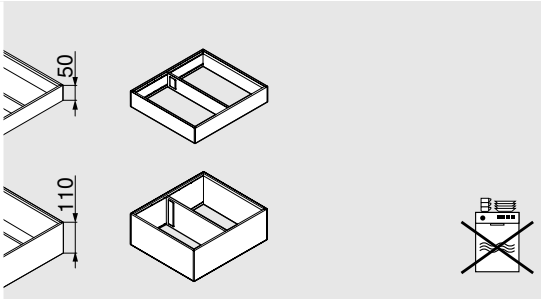
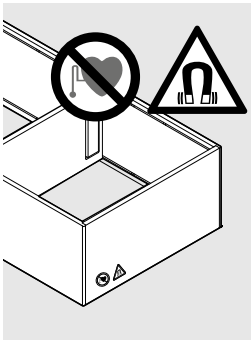


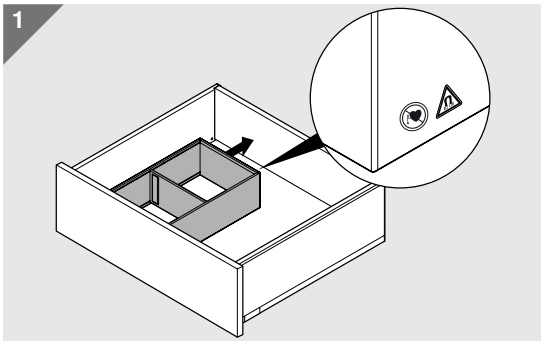


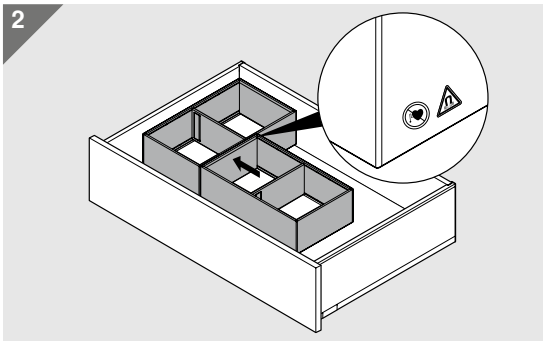


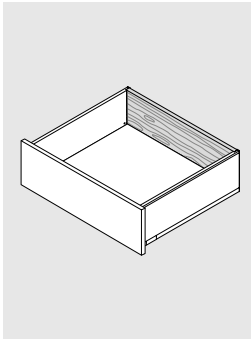


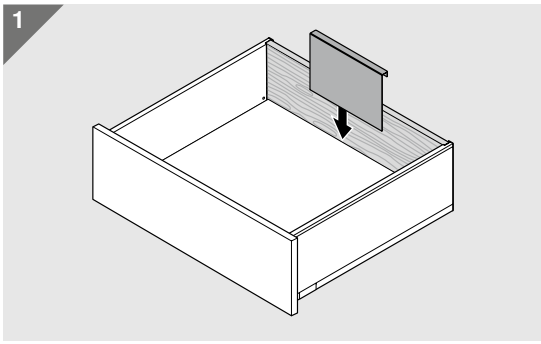


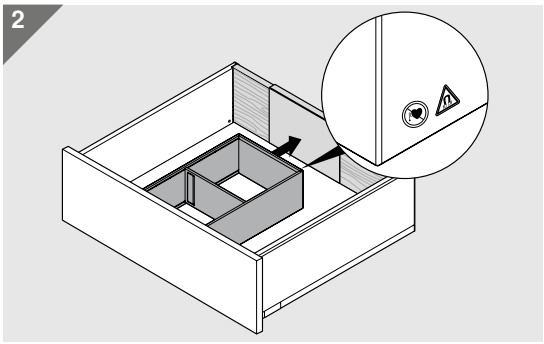


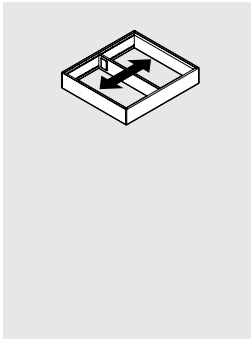


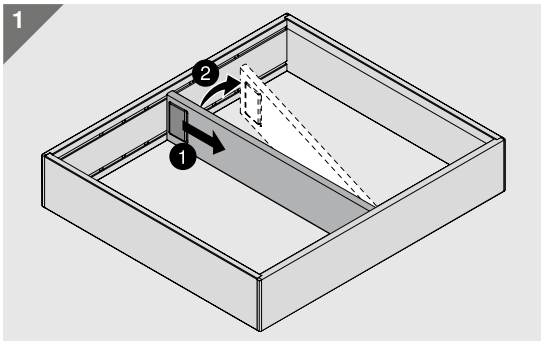


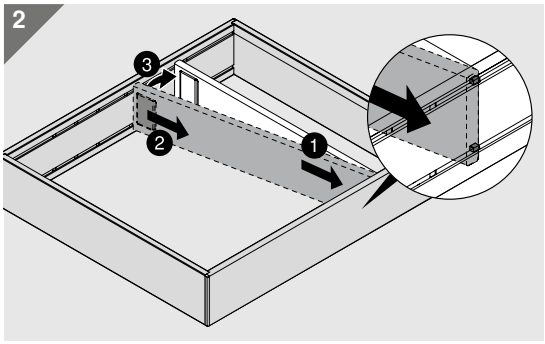








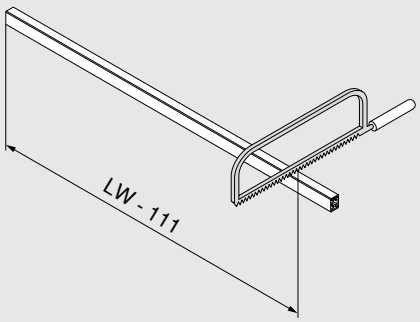




Assembly

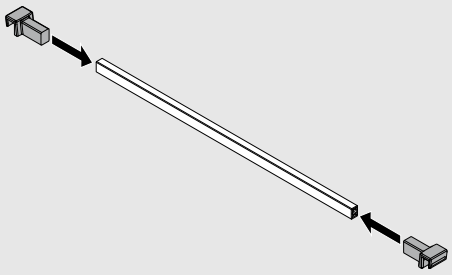
Cross gallery

1



LW Internal cabinet width

2



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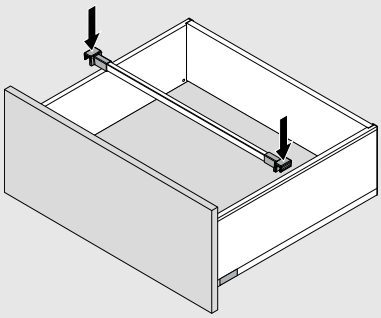

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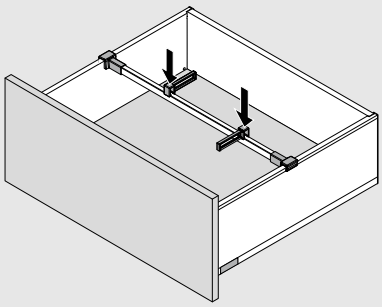
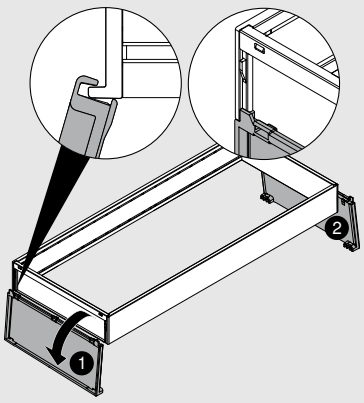


Bottle set

1



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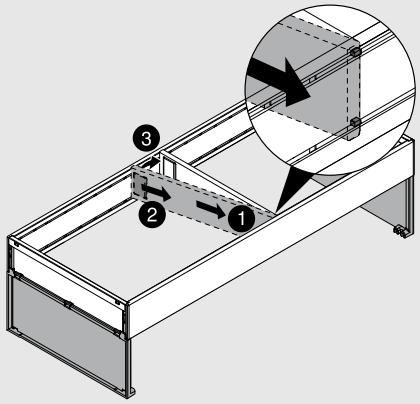

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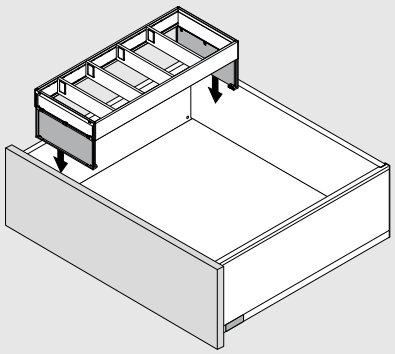

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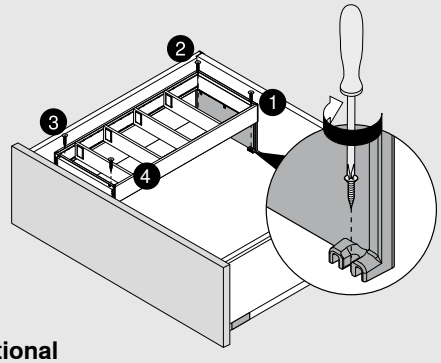

3.5 x 15 **optional**

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